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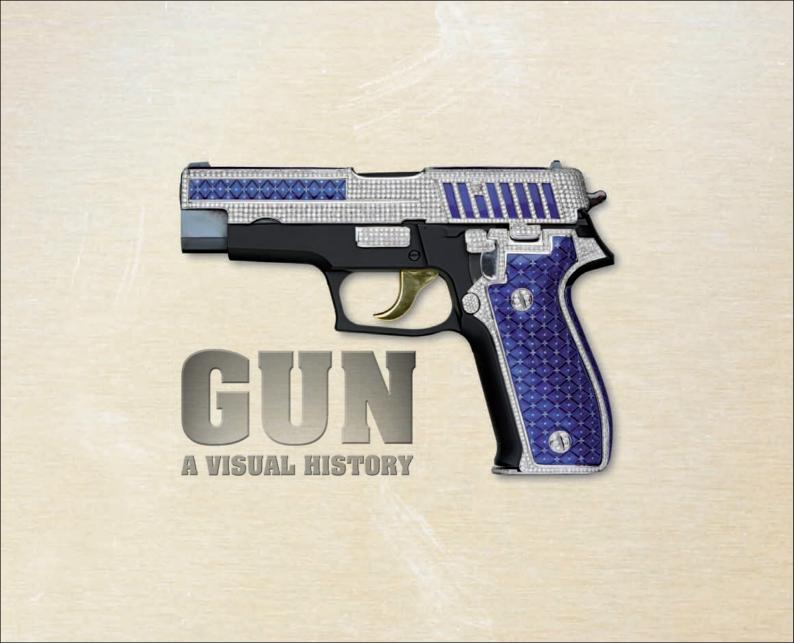
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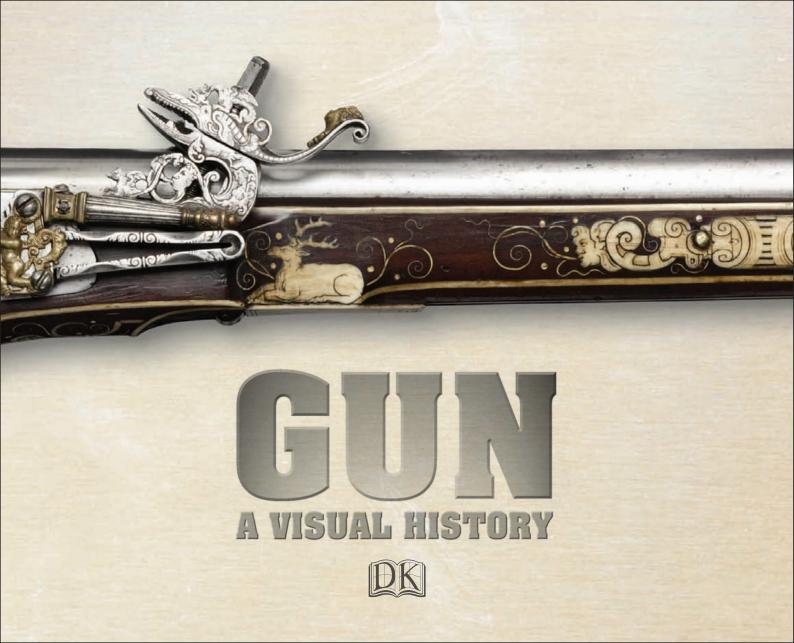
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PISTOLS & REVOLVERS

ANDGUNS ARE THE ultimate expression of portable firepower. From their earliest days in the 16th century they were designed to be easily concealed, lightly carried, and operated with one hand. In terms of ballistic performance and accuracy, the sacrifices made by this emphasis on portability are many. Handgun accuracy, even in today's high-specification weapons, tends to have a ceiling of around 82 ft (25 m), the precision limited by the instability of the grip and the shortness of the barrel. The barrel length, plus the limited ability for a small gun to handle any recoil, also means that range and penetration are steeply curtailed when compared to rifles. Yet such considerations are missing the point about handguns. In pure defense terms, handguns are about close-range reassurance. They can be deployed quickly, carried unobtrusively (one of the principal reasons they are standard police weapons), and, within the limits of their performance, pack a hard punch.

The handgun evolution effectively began with the advent of the wheellock system in the early 16th century. Wheellock guns provided pure mechanical ignition, not requiring a smoldering slow match, and so could be tucked into a belt or holster ready for use. They also entered military service as cavalry weapons, part of the mounted tactic known as the caracole.

The caracole seems to have developed around 1540, and involved massed ranks of wheellock-armed cavalry riding to within pistol range, discharging their handguns at the enemy ranks, then wheeling back to their lines to reload.

While the pistol was not an ideal weapon for organized battlefield firepower, it was perfect as a soldier's back-up weapon or as a self-defense tool for the civilian or lawenforcement officer. Wheellocks were highly expensive and delicate, so with the introduction of cheaper flint ignition systems handguns came into wider use.

There was also innovation. Multi-barrel "volley" pistols were made, particularly for naval use, and in the early 1800s the "pepperbox" revolving-barrel flintlocks enjoyed some popularity. Flintlock pistols varied in scale, but those most commonly carried were large, heavy items, usually chambered in big calibers of .50 in and above. They were also, by virtue of being muzzle loaders, slow to load.

Handguns stretched to their full potential during the technological revolutions of the 19th century. These came

thick and fast. Alexander Forsythe's invention of percussion ignition in 1807 led to the development of the percussion cap in the 1820s. This in turn facilitated Samuel Colt's revolver by 1835, inaugurating the era of the true multi-shot handgun. Then in 1856 Smith & Wesson launched a .22 rimfire revolver with boredthrough cylinders to take unitary brass cartridges. Such seminal advances meant that by the end of the 19th century revolvers had become globally common and highly effective. They ranged from small civilian rimfire pocket models in .22 caliber through to large military guns in .44 and .45 calibers.

While revolvers dominated the 19th century, the close of the century saw Austrian inventor Joseph Laumann produce the world's first automatic handgun in 1892, and German Hugo Borchardt design a more commercially successful model at roughly the same time. These first automatics were bulky and hard on the user, but the principles of self-loading pistols using blowback or recoil operation quickly resulted in sophisticated early 20th century models, such as the Colt M1911 and Luger P'08.

Automatics offered certain advantages over revolvers. Ammunition capacity can be far greater—today's standard Glock 17 handgun, for instance, carries 17 rounds of 9 mm Parabellum—and the weight of this ammunition is located centrally in the user's grip hand rather than pulling down the gun from the front. No gas is lost between a cylinder and the barrel. For such reasons most military pistols in use today are automatic handguns, and they also dominate law-enforcement use.

In real terms, revolvers and automatic handguns have changed little since the stage of development reached by the end of WWII. New materials, particularly use of high-impact plastics, have lightened auto handguns, and there are much improved sighting systems. There have been several experiments with unusually powerful handguns, such as the gas-operated Desert Eagle, capable of firing the .50 in Action Express cartridge. Yet the most commercially successful guns are those that fulfill the same purpose as the wheellock back in the 16th century convenient firepower for the close-range emergency.

PISTOLS & REVOLVERS

WHEELLOCK PISTOLS

The wheellock was a significant step beyond the matchlock, as it did not require a smoldering slow-match to fire the gun. Wheellock mechanisms emerged in Europe around 1507, and hailed as much from the minds of clockmakers as gunsmiths. The wheellock consisted of a metal wheel that was wound up under spring tension (a winding bolt projected from the middle of the wheel and was operated by a key). A metal arm, known as a cock, held a piece of iron pyrites, and this was lowered to sit on the wheel. Pulling the trigger released the wheel from its spring tension, causing it to spin around in contact with the iron pyrites, in turn generating a shower of sparks that ignited the powder in the pan and set off main-charge detonation.

FULL VIEW

Trigger guard



POWDER AND BALL The size of the ball was expressed in "bore," being the number of balls of a given size that could be cast from 1 lb (0.45 kg) of lead.

State State State

Cock spring

GERMAN WHEELLOCK

DATE	1620
ORIGIN	Germany
WEIGHT	3 lb (1.3 кg)
BARREL	17 ім (43 см)
CALIBER	.573

This pistol was made by Lorenz Herold, who is recorded as working in Nuremburg from 1572 until his death in 1622. However, this model is stamped with the Augsburg control mark. Therefore, Herold was either working in both regions, or buying in Augsburg-made barrels. Jaw to hold iron pyrites

WHEELLOCK CARBINE 1650

.500 in

DATE

ORIGIN

WEIGHT

.

	WEIGHT
	BARREL
	CALIBER

Made by German gunmaker Hans Ruhr, this wheellock features a short, flattened butt. Germany The steel butt-plate is drilled with a cavity-3 lb (1.3 kg) possibly to contain a cartridge or powder 20¹/₂ in (52 cm) measure. The stock is inlaid with scroll-work in steel wire featuring a cherub's head.

Clamp screw

DID ID ID ID ID ID

Pistol grip

Spring-loaded

metal wheel

Ramrod

HOLSTER PISTOL

c.1650	
England	
3 lb (1.3 кg)	- 1
Not known	/
.58 in	7
	England 3 lb (1.3 kg) Not known

This holster pistol has a recognizably angular handgun layout, which meant the user could store the gun in a holster while on horseback. Every aspect of the gun is highly decorated, including a large pommel at the end of the grip.

Pommel acting as counterbalance >12-11-12

Ramrod

FAMOUS GUNS

WHEELLOCK PISTOL, 1635

The idea of the wheellock seems to have originated with Leonardo da Vinci, as an example of this type of mechanism is described in his *Codico Atlantico* of 1508. By around 1517 the first working examples had emerged. The wheellock mechanism was simple but significant to the development of handguns. Once the serrated steel wheel was wound up under spring tension, the gun could be stowed ready for use at a moment's instance. This contrasted with the matchlock, which was impossible to conceal owing to its smoldering slow match.

Lock plate

The thought of the new hidden gun obviously alarmed various European authorities, hence in January 1549 Britain's King Edward VI banned the carrying of pistols within a radius of 3 miles (5 km) of his court. His feared assassins were class specific—with more than 30 precision parts in some wheellocks only the rich could afford to buy one.

Trigger guard

/ ITALIAN WHEELLOCK

DATE	1635
ORIGIN	Italy
/ WEIGHT	1 ³ /4 lb (0.75 kg)
BARREL	10¼ in (26 см)
CALIBER	.525

This wheellock was produced in Brescia, Italy, by the famed gunmaker Giovanni Battista Francino. Francino built his reputation on the high quality of finish, fine balance, and the superb lockwork of his guns, and he often made paired pistols for affluent customers.

WHEELLOCKS PERFORMED WELL, EVEN IN DAMP CONDITIONS.

Cock

Spring holds cock in place

BATTLE OF NASEBY

A Roundhead soldier fires a wheellock pistol at King Charles' Cavalier Army during the Battle of Naseby (1645.) This conflict was the key battle of the English Civil War.

FLINTLOCK PISTOLS 1550–1700

Jaw-clamp screw

Cock

Lock

plate

Pan cover

Wheellock pistols were never destined to become mass-market firearms, although they did draw out official concern-the Holy Roman Emperor Maximilian I banned their use in 1517, and several other monarchs followed suit. Yet the process by which they were produced required relatively rare levels of expertise on the part of the gunmaker, hence they were expensive guns to buy. The solution lay in a new lock system that used a struck flint as the means of powder ignition. The Dutch snaphaunce lock, a precursor to the flintlock, emerged in the 1540s. This featured a flint gripped in the jaws of a spring-loaded hammer, which when released struck a steel and directed a shower of sparks into the priming pan. The new system caught hold quickly, and evolved toward the emergence of the true flintlock in the early 1600s.

Trigger guard

Cock

Rounded butt

Flattened

Striker for lower barrel

Barrel release

Feather spring

Striker for upper barrel



Barrel is hexagonal toward the breech

ENGLISH FLINTLOCK PISTOL

ORIGIN England WEIGHT 2 ¹ / ₄ LB (1 KG)
WEIGHT 21/4 LB (1 KG)
BARREL 14 ¹ /4 IN (34.2 CM)
CALIBER 25-bore

English gunmakers did not come into their own until the end of the 18th century. In the middle of the 17th century, when this holster pistol was made, they were still imitating their continental colleagues, and the maker of this piece, which has a French-style lock, was no exception.

EARLY FLINTLOCK PISTOLS WERE HEAVY AND DIFFICULT TO CONTROL, AND WERE WOEFULLY INACCURATE AT ANYTING OVER 15 M (50 FT).

DUTCH DOUBLE-BARRELED FLINTLOCK

ORIGIN Netherlands
ORIGIN INCUICITATIOS
WEIGHT 2 ¹ / ₂ LB (1.2 KG)
BARREL 19 ³ / ₄ IN (50.3 CM)
CALIBER 36-bore

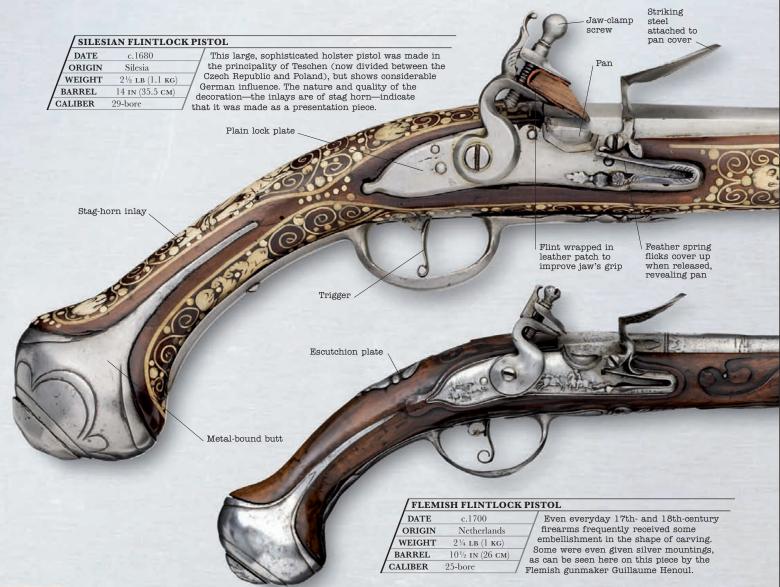
Early multiple-shot handguns normally had a lock for each barrel. However, by mounting a pair of barrels on an axial pin and providing each with a striker and pan with a secure cover, it was possible to present each in turn o a single lock, reducing the cost considerably. ramrod



POWDER AND BALL

Side-mounted

To achieve any sort of accuracy, the ball fired from a flintlock had to be spherical and of an exact size.





FAMOUS GUNSLINGERS

DICK TURPIN

Born on September 21, 1706 in London Turpin's childhood was immersed in smuggling and crime. In his late teens he was forced to flee into the Essex countryside, northeast of London, after being discovered cattle rustling—a capital offense in 18th century England.

Shortly thereafter he joined the infamous Gregory Gang, a large group of bandits operating around the Essex and London area. The gang was eventually broken apart in 1735, with several members going to the gallows, but Turpin went into partnership with the highwayman Tom King. Turpin's favored weapon was the flintlock pistol which he was using when he accidentally killed King in a gunfight with constables. After this Turpin fled north to York. His finances eventually unwound, and a spell in debtor's prison led to his discovery. He was hanged on April 7, 1739.

Trigger guard /

Butt plate

WILSON PISTOLS

DATE	c. 1730
ORIGIN	UK
WEIGHT	1 ³ /4 lb (0.74 кс)
BARREL	5½ in (13 cm)
CALIBER	.596

Robert Wilson was a maker of fine pistols during the 18th century. His firearms were sought after collector's pieces and of the sort used by Dick Turpin. Paired pistols were usually either for dueling or came in a boxed collector's set.

STAND AND DELIVER— YOUR MONEY OR YOUR LIFE.

_ Flint-clamping screw

PARTNERS IN CRIME

Frizzen

Dick Turpin shoots at soldiers who had arrested his partner Tom King in 1737. Turpin and King met one night when the former attempted to rob the latter. They quickly established a partnership and set up a base in an extensive cave system within Epping Forest, Essex.

FLINTLOCK PISTOLS 1700-1775

By the early 1700s, the flintlock mechanism was becoming the dominant lock system in European firearms manufacture, steadily replacing the snaphaunce and miquelet systems. The former had a mechanically operated pan cover, which opened via an arm or plunger link when the cock was released, exposing the priming powder to the flint's sparks. Miquelet locks developed in Spain during the early 17th century, had a combined steel and pan cover that was spring activated and driven forward by the impact of the cock. The flintlock, by combining the snaphaunce's internal workings and the miquelet's steel and pan cover arrangement, brought a reliable gun (depending on the quality of production) and an easier process of manufacture that galvanized European firearms ownership.

Lock plate

Figured walnut stock

> Trigger for upper barrel

Trigger for lower barrel

Butt is brass-bound

Twin cocks

Frizzen (striker) attached to pan cover

Ramrod

Upper barrel

Fore sight

Frizzen spring flips up cover. revealing pan

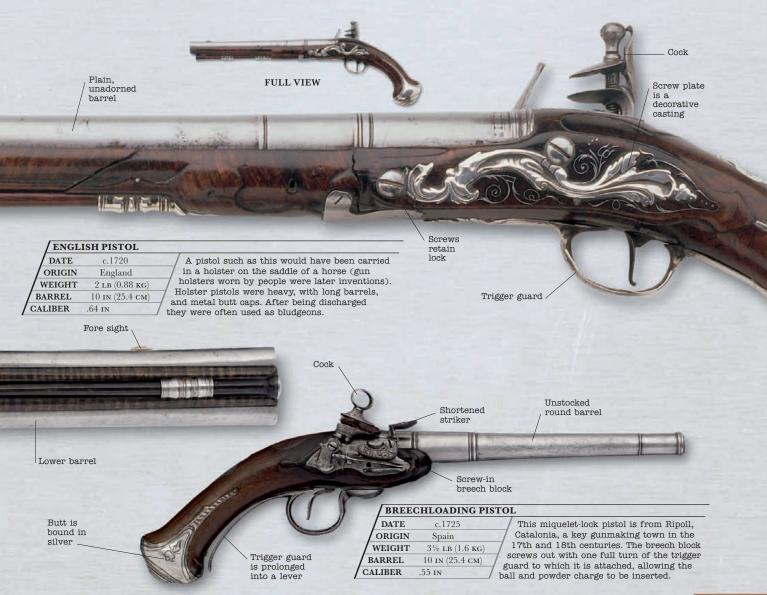
Ramrod-retaining thimble

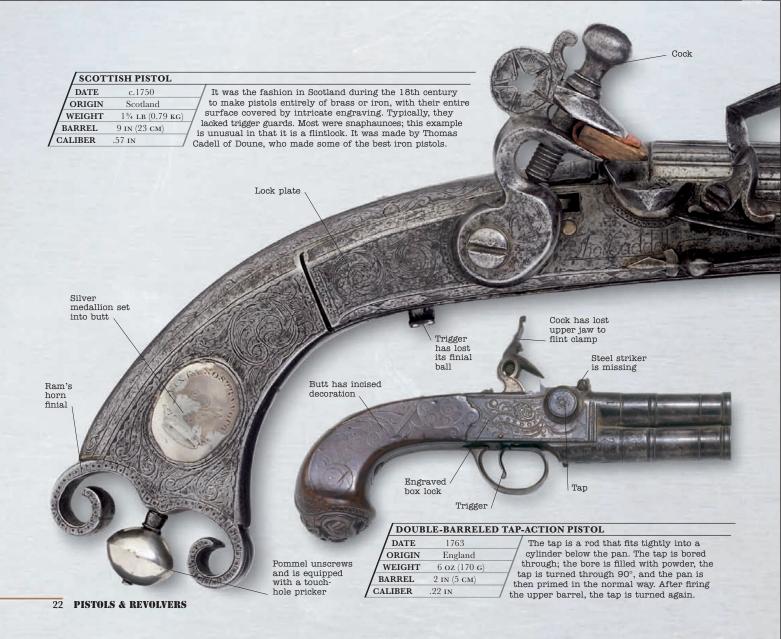
Ramrod-retaining thimble

/ DOUBLE-BARRELED PISTOL

DATE	1700
ORIGIN	England
WEIGHT	3 lb (1.4 kg)
BARREL	13 ім (33 см)
ALIBER	.5 in

This is one of a pair of excellent English twinlock, double-barreled, over-and-under pistols. It was made by the émigré Dutch gunmaker Andrew Dolep in London at the turn of the 17th/18th centuries. The right-hand lock and the forward trigger fire the lower barrel.







OTTOMAN EMPIRE FIREARMS

At the end of the 17th century the Ottoman Empire's occupation of large portions of south-west Europe ensured a steady inflow of modern military technology from the West, as reflected in the high quality of Ottoman handguns (most of these were direct copies of European models). The 18th century produced fine examples of Ottoman snaphaunce, miquelet, and flintlock handguns. Ornate decoration defines many of these pieces, with Persian, Islamic, and even Indian designs apparent in the use of inlaid precious metal and stones, and the sumptuous application of floral and geometric designs. Butt terminates in lemon-shaped pommel

Feather spring

Engraved, inlaid lock plate

FLINTLOCK PISTOL

DATE	Late 18th cer	ntury
ORIGIN	Turkey	/
WEIGHT	Not known	/
BARREL	Not known	1
CALIBER	Not known	7 1

A pistol such as this—stocked all the way to the muzzle, with its woodwork copiously inlaid, and its lock, barrel, and trigger guard decorated with silver and gold—would have graced any arms cabinet in the Ottoman world. he lock appears to be of European pattern.

FULL VIEW

Striking steel

FLINTLOCK BLUNDERBUSS

Turkey

Not known

Not known

13¹/₂ in (34.3 cm)

DATE

ORIGIN

WEIGHT

BARREL

CALIBER

Decoration extends to muzzle

/FLINTLOCK PISTOL

	DATE	18th century	With the gentle fall to the butt and the slim	
	ORIGIN	Turkey	"lemon" pommel, this pistol is reminiscent of	
	WEIGHT	Not known	European pieces of a century or more earlier.	
/	BARREL	Not known	This flintlock also displays the common trademark of Ottoman gunmakers: gilded	
Γ	CALIBER	Not known	decoration surrounding the muzzle.	

Barrel is blued and inlaid with gold

Gilt appliqué

Decorated lock plate

Incised checkering Carved walnut stock on grip

Silver inlay

Early 18th century Despite its being furnished with a shoulder stock that is incised, carved, and inlaid with silver, this blunderbuss is actually a large horse pistol. The work of "the Dervish Amrullah," according to an engraved inscription, it was clearly made for use by a cavalryman, as it has a bar and ring for suspension from a saddle.

Saddle bar

Barrel is left unblued

Flared

muzzle

INDIAN FIREARMS

As in many Asian countries, India remained wedded to the matchlock for far longer than was the case in the West, principally because flints were only available through importation. Furthermore, for indigenous gunsmiths operating out of humbly equipped workshops, matchlocks were straightforward to manufacture. Many of the lockwork designs, however, were of superb quality, and the British were still encountering matchlocks during their colonial expansion in India in the 1800s.

Checkered grip

Flint clamp screw

Trigger

Cock

Painted decoration

English-style lock plate

Pan

Trigger guard

BECAUSE OF THE COST OF FLINTLOCKS AND WHEELLOCKS, MATCHLOCKS WERE COMMON IN INDIA WELL INTO THE 19TH CENTURY.

Striking steel

PUNJABI FLINTLOCK PISTOL

/ DATE	c.1800
ORIGIN	Lahore, India
WEIGHT	2 lb (0.86 kg)
BARREL	8 ¹ / ₂ in (21.5 cm) / ,
CALIBER	28-bore
-	

This is one of a pair of superbly decorated pistols made in Lahore (now part of Pakistan) early in the 19th century. By this time, Sikh gunmakers were well able to fashion the components of a flintlock, though most of their energies were devoted to somewhat more workaday muskets known as jazails. This pistol has a "damascened" barrel, formed by coiling strips of steel round a mandrel and then heating and beating them to weld them together.



FAMOUS GUNSLINGERS

BLACKBEARD

Edward Teach, better known to history as the pirate Blackbeard, hailed from the west of England and lived from c.1680 to November 22, 1718. Having been a privateer during the War of the Spanish Succession (1701–13), Teach turned to outright piracy in 1716, becoming the commander of his own pirate vessel the following year. For two years Teach brought a reign of terror to the eastern seas of the Americas and West Indies, building a reputation for merciless violence.

He was finally brought down by a specially commissioned pirate hunting force headed by British Royal Navy lieutenant Robert Maynard. After a battering encounter between Maynard's sloops and Blackbeard's *Adventure* off North Carolina, a close-quarters battle resulted in Teach being decapitated. His head was hung from Maynard's bows as a warning to others. Flint-clamping screw

FLINTLOCK PISTOL

Cock

DATE	c1700
ORIGIN	English
WEIGHT	3 lb (1.3 kg)
BARREL	Not known
ALIBER	.58

This pistol, of the type used by the pirate Blackbeard, features a rounded lockplate with double line engraving. The rammer is missing. It was made by Andrew Dolep, the gunsmith to Prince George of Denmark, the husband of Queen Anne.

SOME ACCOUNTS CLAIM THAT BLACKBEARD HAD AS MANY AS FOURTEEN WIVES.

Holder for ramrod /

BLACKBEARD'S BLOODY END

Edward Teach fell before Robert Maynard's sword on 22 November, 1718. After an initial long range confrontation, Blackbeard boarded Maynard's sloop with ten men wrongly thinking that the government vessel was undermanned. However, it was a trap, and once the pirates were aboard, Maynard called upon around 30 of his crew (who had been hiding in the hold). Blackbeard's men were quickly overrun and killed.

FLINTLOCK PISTOLS 1775–1800

The flintlock pistols of the 18th century served a variety of social purposes. Ownership of expensively made versions gave protection and status symbols to the noble and the wealthy. Early police units used them as standard side arms, as did many in the criminal fraternity, and they were also used in shooting clubs for target competitions. One particularly distinctive form of flintlock gun was the dueling pistol, which came to the fore once swords lost their civilian dress fashionability in the 1760s. Dueling pistols came as an identical boxed pair. Because the consequences of a misfire could be fatal for a duelist,

the pistols were manufactured to the highest standards, and had extremely light triggers and heavy barrels to ensure accuracy.

Flint held in leather patch

Striking steel /

Joint between barrel and breech mounted side by side in vertical pairs

Four barrels

Safety catch was a simple cover over the pan

Bead fore sight

Barrels unscrew bar for loading bre

QUEE	N ANNE PISTOL
DATE	1775
ORIGIN	UK
WEIGHT	1¾ LB (0.8 KG)
BARREL	4½ IN (11.7 см)
CALIBER	48-bore

The distinctive form of the Queen Anne pistol continued long after the eponymous lady's death in 1714. The tapered "cannon" barrel screwed into a standing breech in which the lock plate, trigger plate, and butt strap were forged in one piece. This ouble-barreled example is by Griffin and Tow.

Engraved plate

Each lock has its own trigger

30 PISTOLS & REVOLVERS

Striking steel

Flint held in leather patch

QUEEN ANNE PISTOLS OFFERED AN IMPROVED ACCURACY OVER CONVENTIONAL MUZZLE-LOADED FLINTLOCKS, AND WERE A MARKER ON THE ROAD TO TRUE BREECHLOADERS.

Turning tap / delivers priming to lower barrel

Internal, side-byside box-locks

Embossed silver butt plate

/ DATE	1780
ORIGIN	UK
WEIGHT	1 1/2 LB (0.68 KG)
BARREL	2 ¹ / ₂ in (6.35 cm)
CALIBER	85-bore

FOUR-BARREL TAP-ACTION PISTOL

A simpler alternative to the cylinder revolver was to multiply the number of barrels; two, each with their own lock, were quite common, and four—and even six—became feasible with the invention of the tap. The taps, one for each vertical pair, presented priming for the second barrel when turned.

POCKET PISTOL	
DATE 1800 / Short-barreled pistols replaced the sword	
ORIGIN Belgium / as the gentleman's weapon of self-defense.	
WEIGHT 1 LB (0.48 KG) Box-locks were preferred to side-locks, because	Striking steel
hey were less likely to catch in the clothing.	
Pistois often had a bayonet, which was	
CALIBER .59 IN / released by pulling back the trigger guard.	
Safety catch locks	
pan cover in	
closed position	Octagonal barrel
	barrel
	A AND A A A A A A A A A A A A A A A A A
	ALA
	Communitie
	T
	Jaw clamp
	, Jaw Clamp
	SCREW
and the second s	screw
	screw
	screw
Trigger guard	SCREW SCREW
Trigger guard retains bayonet	Screw Striking
Trigger guard retains bayonet in closed position	SCREW SCREW
Trigger guard retains bayonet in closed position	Screw Striking
Trigger guard retains bayonet in closed position	Screw Striking
Trigger guard retains bayonet in closed position	Screw Striking steel
Trigger guard retains bayonet in closed position	Screw Striking
Trigger guard retains bayonet in closed position	Screw Striking steel
Trigger guard retains bayonet in closed position	Screw Striking steel
Trigger guard retains bayonet in closed position	Screw Striking steel
Trigger guard retains bayonet in closed position	Screw Striking steel
Trigger guard retains bayonet in closed position	Screw Striking Steel Steel Rectangular
Trigger guard retains bayonet in closed position	Screw Striking steel Other Rectangular box enclosing
Trigger guard retains bayonet in closed position	Screw Striking Steel Steel Rectangular
Trigger guard retains bayonet in closed position	Screw Striking steel Other Rectangular box enclosing lock mechanism
Trigger guard retains bayonet in closed position	Screw Striking steel Steel Other Striking steel Steel Other Steel
Trigger guard retains bayonet in closed position	Striking steel Striking steel Bear "trigger"
2 PISTOLS & REVOLVERS	Screw Striking steel Steel Other Striking steel Steel Other Steel

Prawl	Cock	Feather spring	Ramrod	Smooth-bore barrel Fore stock extends to muzzle
			UELING PISTOL	
	Hair trigger	DATE 1813 ORIGIN UK WEIGHT 2½ LE BARREL 9 IN (23 CALIBER 34-bore	first appearance invariably sold the accessories in handle" butts with	cally designed for dueling made their ce in Britain after 1780. They were as a matched pair, cased, with all necessary for their use. "Saw h pronounced prawls and steadying er guard were later additions.
Catch locks bayonet in open position Brass barrel				Bayonet
	Bell mouth ensure wide spread of she at close range	ot		
	BLUNDERBUSS	/		
Spring-loaded bayonet	DATE 1785 ORIGIN UK WEIGHT 2 LB (0.93) BARREL 7½ IN (19) CALIBER 1 IN at muz	gun") was a loading and c the work of Jo a patent on the	buss (from the Dutch donder close-range weapon, its bell lispersal of the shot. This bos ohn Waters of Birmingham, E p pistol bayonet. Officers of th a such pistols during boarding	mouth aiding the k-lock model was Ingland, who held he British Royal

FAMOUS GUNMAKERS

COLT

There are few names in the world of gunmaking as famous as Colt. In 1836 Samuel Colt established the Patent Arms Manufacturing Company in Paterson, New Jersey, to manufacture revolvers and rifles. This company fell into bankruptcy in 1842, but Colt continued his sales efforts, resulting in an army order for 1,000 revolvers in 1846. By 1855 Colt had opened major factories in Hartford, Connecticut, and London, England, and by the next year production was running at about 150 guns a day. Samuel Colt died in 1862, but the Colt name prospered in family hands for the rest of the century. Product lines expanded from revolvers to automatic handguns (such as the M1911) and machine guns, and this diversity bought major war contracts during WWI and



34 PISTOLS & REVOLVERS

WWII. After a serious post-war slump between 1945 and 1959, Colt's business picked up in the 1960s with US military demand for Colt's M16 rifle. Military/law enforcement M16/M4 orders, plus sales of replica Colt revolvers and new auto handgun series have maintained Colt's strong position ever since.

HANDMADE HANDGUNS A Colt employee fits a hammer to a pistol during the manufacturing process at the Colt factory in Hartford, Connecticut.

COLT ALL AMERICAN 2000

Fore sight

/ DATE	1991
ORIGIN	US
WEIGHT	1¾ lb (0.8 кg)
BARREL	4½ IN (11 см)
CALIBER	9 мм

The All-American emerged from Colt in 1991, the brainchild of Reed Knight, Jr. and Eugene Stoner. It was a short-recoil 9 mm gun with a frame made of either polymer or aluminum, hence it was extremely light. However, the gun suffered from some major malfunction issues.

Double

action

trigger

Hammer

0

Ejector rod housing

COLT FRONTIER DOUBLE ACTION 1878

/ DATE	1878
/ ORIGIN	US
WEIGHT	2¼ lb (1 кg)
BARREL	5½ IN (14 см)
CALIBER	.44/45 IN

Colt produced its first double-action pistol in 1877, and the following year developed a double-action version of the Peacemaker/Frontier in .44 and .45 calibers. Contrary to expectations, Colt managed to sell only 51,210 of the Frontier DA by 1905, around a third the number of single-action guns sold.

Six-round cylinder

AT THE AGE OF 21 SAMUEL COLT PATENTED HIS REVOLVER DESIGN, AND SO LAID THE GROUNDWORK FOR THE FUTURE OF HANDGUNS



COLT CAPS

Percussion caps, as used in the Navy Model 1861, were first introduced in this form in 1822.

Rammer

Cylinder /

COLT NAVY MODEL 1861

DATE	1861
ORIGIN	US
WEIGHT	2½ LB (1.2 KG)
BARREL	5½ IN (19 см)
CALIBER	.36 in

Colt was a firm believer in standardization in manufacture. One of the factors that made Colt's pistols so sought-after was the interchangeability of their components, which meant that replacements for broken parts could be bought off the shelf.

Jaw-clamp screw

> Brass trigger

guard

FLINTLOCK PISTOLS 1800–1850

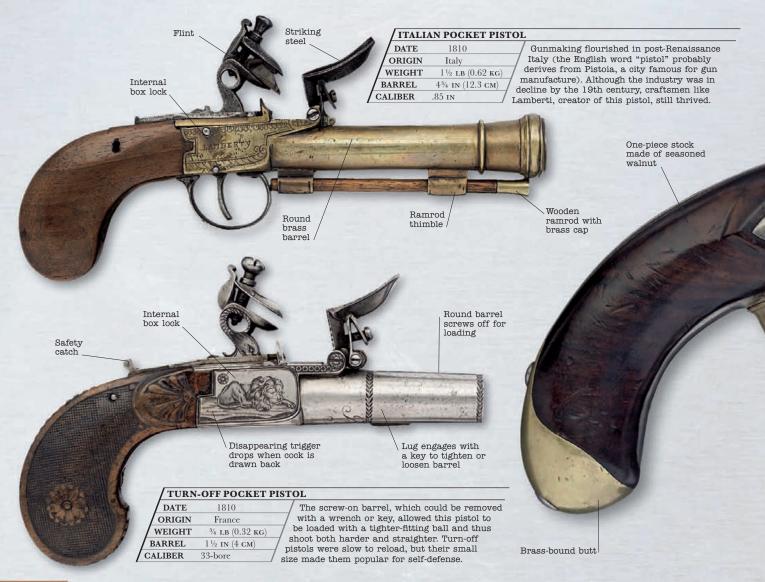
The early 19th century continued the movement toward standardization of firearms begun in earnest in the 1700s. Pistols became standard auxiliary weapons to the sword in cavalry forces, resulting in the plain appearance of mass-market firearms-decoration was an unnecessary expense. The quality control in manufacturing common parts, however, was often extremely poor, and there were many inferior pistols available. Typical failures included broken mainsprings and badly constructed steels. High-quality handguns were still available, although these commanded the highest price tags. Only with the development of true mass-production engineering technologies in the mid 19th century did the quality of standardized firearms improve.

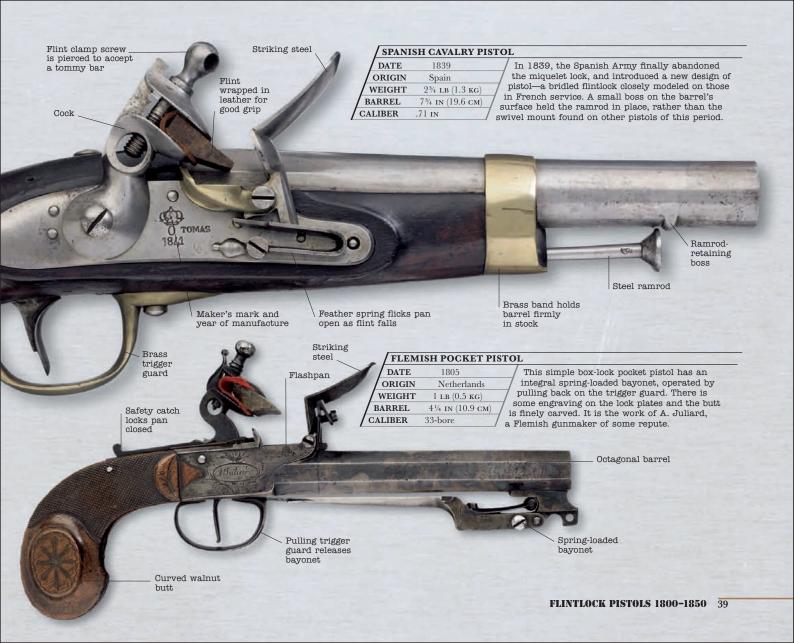
Heavy brass butt plate ____ THE MILITARY FLINTLOCK PISTOLS OF THE 19TH CENTURY WERE OFTEN DESIGNED TO BE FLIPPED AROUND AND USED AS CLUBS, THE BUTTS OFTEN FEATURING HEAD-CRACKING HEAVY BRASS PLATES.

Trigger

	HARPER'S FERRY PISTOL
Striker	DATE 1805 The Model 1805 was the first pistol ORIGIN US manufactured at the newly-established Federal WEIGHT 2 LB (0.9 KG) Arsenal at Harper's Ferry, in what is now BARREL 10 IN (25.4 CM) West Virginia. Like all martial handguns of the period, it was robust enough to be reversed and used as a club, should the need arise.
Striking steel Crown over "GR"	Ramrod retainer swivels so rod can be turned and inserted in muzzle
——————————————————————————————————————	Feather spring flicks pan open as flint falls Brass forestock cap
Tower proof mark	
Brass-bound butt	
	NEW LAND-PATTERN PISTOL
Brass trigger guard	DATE 1810 The Land-Pattern Pistol was first introduced in 1756. ORIGIN UK It was a competent, sturdy design and was to remain in service until flintlocks gave way to percussion in the 1840s. A version with a flat butt and lanyard ring was produced for cavalry, and copies were made—by Ezekiel Baker—for issue to the East India Company's forces.

A A





PERCUSSION-CAP PISTOLS

Engraved lock plate ____

Fore sight

Octagonal barrel

Butt has

incised decoration

The percussion cap revolutionized the history of firearms. Percussion systems used impact-detonated priming powder to ignite the gun's main charge, and by the early 1820s the percussion cap had emerged. This contained the primer in a small copper cylinder (the cap) that was open at one end. The cap was placed on a hollow nipple, essentially an updated version of the touch-hole, under the hammer. When the hammer fell and crushed the cap, the fulminate detonated and the intense flash was directed down the nipple to the chamber. The key advantages of the percussion cap were reliability, as there was no more loose priming powder, and the greatly enhanced lock time—the speed between releasing the hammer and the gun being fired.

Cap fits

over nipple

Trigger is pre-set to a very light pull

Incised checkering on butt

Hammer

Incised checkering on butt

Maker's name

OLVILL.

Slide secures barrel in lock

____ Steadying spur

BELGIAN DUELING/TARGET PISTOL

 DATE
 1830

 ORIGIN
 Belgium

 WEIGHT
 2 LB (0.9 KG)

 BARREL
 9 ¼ IN (23.8 CM)

 CALIBER
 8 MM

Percussion-cap pistols were more reliable than even the best flintlocks, and one of their earliest uses was as dueling pistols. This half-stocked pistol by Folville, one of a matched and boxed pair, is typical of those produced in Liège, in what is now Belgium.

Butt finishes in a pommel

Hammer



Round barrel

Combined main spring and hammer

COOPER UNDER-HAMMER PISTOL

 DATE
 1849

 ORIGIN
 England

 WEIGHT
 ½ LB (0.27 кG)

 BARREL
 4 IN (10 CM)

 CALIBER
 .45 IN

Joseph Rock Cooper was a prolific English firearms inventor. One of his patents was for this pistol, which has an under-hammer by a Belgian named Mariette. In effect it is a "double-action" pistol: pulling the trigger lifts and then releases the hammer.

> Side-mounted hammer

Butt is planed flat on the sides

> Ring trigger is characteristic of / Cooper's pistols /

Bar hammer acts vertically

Checkering on butt

> Nipples set horizontally

Barrels rotate on axial pin

BAR-HAMMER "PEPPERBOX" PISTOL

 DATE
 1849

 ORIGIN
 UK

 WEIGHT
 2¼ LB (1.01 KG)

 BARREL
 3½ IN (9.1 CM)

 CALIBER
 .55 IN

Pepperbox pistols offered the advantage of multi-shot cylinder revolvers without their principle drawback—the leakage of propellant gas between chamber and barrel. Unfortunately, the type was generally inaccurate, except at point-blank range.

42 PISTOLS & REVOLVERS

Trigger



FAMOUS GUNS

COLT MODEL 1851

A total of 215,348 Colt 1851 revolvers were sold between 1851 and 1876, making it one of Colt's most influential weapons of the 19th century. It was a .36 caliber handgun that offered more manageable dimensions than the huge 1849 Dragoon, and had an overall length of just under 13 in (32.8 cm) and a weight of 2³/₄ lb (1.1 kg). The barrel was octagonal, and featured a simple bead foresight.

The Model 1851 was known as the "Navy"—Colt felt that the US Army would prefer to use the Dragoon—but most of the 1851s would be bought by US land forces. However, in the UK Colt's successful publicity drive at the London Exhibition in 1851 did indeed result in large Royal Navy orders. Chambered for six rounds, the Model 1851 had a respectable performance, generating a muzzle velocity of around 700 ft/ sec (213 m/sec), and it was heavily used during the American Civil War (1861–65).

Cutaway to facilitate placing of cap

Hole for locking in armory rack

THE 1851 NAVY MODEL PUT THE NAME OF SAMUEL COLT ON THE FIREARMS MAP.

Rammer pivot pin

COLT NAVY MODEL 1851

DATE	1851	
ORIGIN	US	
WEIGHT	2 ³ /4 lb (1.2 кg)	
BARREL	7½ in (19 см)	7.
CALIBER	.36 in	7 _{fa}

In 1851, Colt introduced a lighter pistol, the Navy Model, in .36 in rather than .44 in caliber. This example is one of the guns produced at the Colt actory in London in 1853.

WILD WEST SIDEARM

A US Cavalry soldier uses his Colt 1851 revolver during the Indian Wars of the 1870s. The Navy model was a popular sidearm during the American Civil War and beyond.

US PERCUSSION-CAP REVOLVERS 1850–1900

Samuel Colt did not, arguably, invent the revolver. What he did do, however, was take many of the revolving-cylinder experiments of earlier firearms and synthesize them into a successful working handgun, all at the age of only 21. His UK patent was granted in 1835, the US patent following in 1836. Colt's design utilized a pawl attached to the hammer to rotate the cylinder, the pawl engaging with a ratchet on the rear of the cylinder. To rotate the cylinder from one chamber to the next, the hammer was pulled back and cocked, the pawl simultaneously moving the cylinder the appropriate turn to bring the next chamber, and its exposed percussion cap, into line with both hammer and barrel. A vertical bolt locked the cylinder for firing.



AMMUNITION

The powder and projectile were made into simple cartridges with combustible cases made of fabric, rendered waterproof and rigid by an application of varnish. Cylinderlocking screw

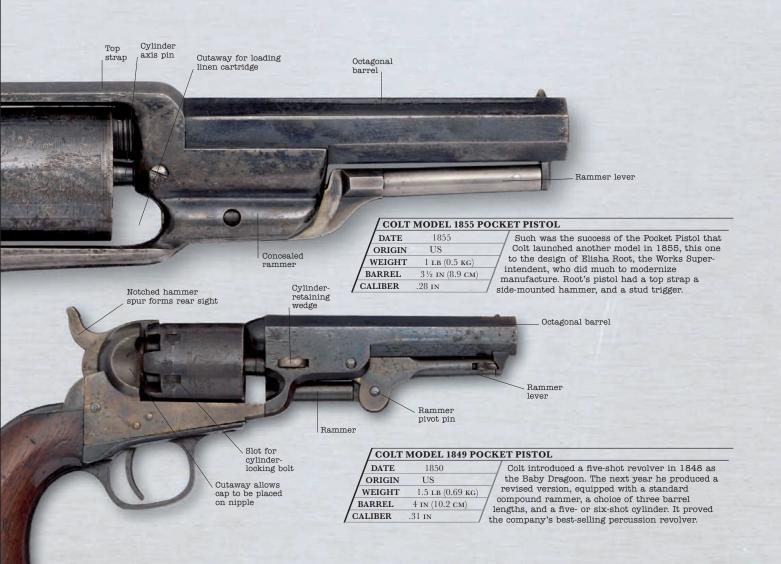
> Stud trigger

Hammer spur

Nipple in recess

One-piece varnished walnut grips

Walnut grips _





LE MA	T PISTOL	
DATE	1864	Jean-Alexandre Le Mat's revolver design was produced
ORIGIN	US	in both pistol and rifle form. The nine-chambered
WEIGHT	3½ LB (1.64 кG)	7 cylinder revolved around not a pin but a second, unrifled
BARREL	7 ін (17.8 см)	barrel, which was charged from the muzzle with pellets. The hammer had a hinged extension to its nose, which
CALIBER	.3 IN and 16-bore	could be angled up or down to fire either barrel.

Hammer nose extension

Rifled barrel and cylinder screw onto smooth-bore barrel Smooth-bore barrel acts as cylinder axis pin

> Round barrel

STARR SINGLE-ACTION ARMY MODEL

 DATE
 1864

 ORIGIN
 US

 WEIGHT
 3 LB (1.35 KG)

 BARREL
 7 ½ IN (19.2 CM)

 CALIBER
 .44 IN

Nathan Starr was a pioneer of the break-open pistol, in which the barrel, top strap, and cylinder were hinged at the front of the frame before the trigger guard. The forked top strap passed over the hammer and was retained by a knurled screw. When broken open, the cylinder could be removed for reloading.

FULL VIEW

FAMOUS GUNSLINGERS

WYATT EARP

Wyatt Earp's turbulent life has been so embellished that it is difficult to get at the truth. However, he remains one of the Wild West's most famous lawmen, with several legendary gunfights to his credit, including that at the OK Corral on October 26, 1881 in Tombstone, Arizona. That shoot out, stemming from longstanding tension between the Earp brothers and the Clanton and MacLaury brothers, resulted in three dead and three wounded, Wyatt being the only person to come out unharmed.

However, much of Wyatt's skill as a gunfighter seems to have come from luck and good publicity rather than talent. His name is often linked with the Colt 1873, although it is possible that he used several weapons during his lifetime. Indeed, in 1876, Wyatt was one of five Dodge City lawmen to be awarded a Colt "Buntline Special" by the dime-novel writer Ned Buntline.

ORIGIN US the Drag in a solid WEIGHT 2½ LB (1.1 KG) in a solid BARREL 7½ IN (19 CM) screwed. It ejected, by GALIBER 45 IN

1873

COLT MODEL 1873 SINGLE-ACTION ARMY

The Colt SAA married the single-action lock of the Dragoon model to a bored-through cylinder in a solid frame, into which the barrel was screwed. It was loaded, and the spent case ejected, by way of the gate on the right of the frame, and a spring-loaded ejector was fitted.

Notched hammer acts as rear sight ,

DATE

Hard rubbercomposition grips THE GUNFIGHT AT THE OK CORRAL SAW THREE MEN DEAD AND THREE WOUNDED. ONLY WYATT EARP REMAINED UNHARMED.

Barrel screws into frame

FULL VIEW

AND A COMPANY

WILD WEST LAWMAN

This is one of the few surviving photographs of Wyatt Earp. Taken 19 months after the gunfight at the OK Corral in 1881, this is much as he would have appeared at the time, quite possibly wearing the same suit and hat.

BRITISH PERCUSSION-CAP REVOLVERS 1850 - 1900Engraved plate covers doubleaction lock

In 1851 Samuel Colt presented his wares at the Great Exhibition in London, generating much publicity. However, by this date Colt's English patent on the revolver had expired (in 1849), and a new breed of English gunmaker was emerging to challenge US dominance. Chief among them was Robert Adams. Adams' first five-shot revolver had a solid frame-the butt, frame, and barrel were forged as one- into which the cylinder was hinged from the side. The gun was also double-action-the hammer was cocked and fired with one pull of the trigger. Although Adams lost the commercial war to Colt, many felt his gun was better in actual combat, and over the second half of the 19th century British pistolmaking truly came into its own.

Flash shield

Notched ridge

forms rear sight

DOUBLE-ACTION SHOOTING WAS MORE INACCURATE THAN SINGLE-ACTION, BUT ITS RATE OF FIRE WAS FASTER.

Checkered walnut grips





TRANSITIONAL REVOLVER

DATE	c.1855
ORIGIN	UK
WEIGHT	1 ³ / ₄ lb (0.81 kg)
BARREL	5 ¹ / ₄ in (13.5 cm)
CALIBER	.4 IN /
-	

By the late 1850s, there was considerable demand in Britain for cylinder revolvers, but the best of them, by Colt, Deane, or Adams, were very expensive. Cheaper designs such as this example, with a bar hammer derived from a pepperbox revolver, were less satisfactory, with a tendency to discharge two cylinders at once because of the lack of partitions between the nipples.

Nipple

Octagonal barrel

Octagonal barrel

Cylinder axis pin

1.00

Spurless hammer

ADAMS REVOLVERS WERE ROBUST FIREARMS, AND SOME AMERICAN OFFICERS PREFERRED OWNING AN ADAMS TO AN INDIGENOUS COLT OR REMINGTON.

Safety catch

ADAMS DOUBLE-ACTION REVOLVER MODEL 1851

DATE	1851
ORIGIN	UK
WEIGHT	2¾ lb (1.27 кg)
BARREL	7½ IN (19 см)
CALIBER	40-bore

This revolver—Robert Adams' first—is also called the Adams & Deane Model (he was in partnership at the time). The entire frame, barrel, and butt were forged out of a single iron billet, making it extremely strong. Adams' lock was later replaced by a superior design by a young army officer, F.B.E. Beaumont. The Beaumont-Adams was adopted by the British Army in 1855.

Frame locking catch

Rear sight

BRASS CARTRIDGE REVOLVERS

After Colt's percussion cap revolver, the next big advance in pistol design was powered by Horace Smith and Daniel Wesson. In 1856 they bought a patent from gunsmith Rollin White, who had produced a revolver concept in which the chambers were bored through the whole length of the cylinder to enable breechloading. For Smith and Wesson it was the perfect system to incorporate their new .22 rimfire cartridge (meaning the primer is distributed around the rim of the cartridge base). It transformed handguns, making fast reloading possible-no more fiddling with percussion caps. For the next 13 years, Smith & Wesson had legal control over the breechloading pistol design even as new, more powerful centerfire cartridges (with a percussion cap centrally located in the base) became the norm.

> Butt-retaining screw

Prawl prevents pistol slipping through hand under recoil

Trigger guard with steadying spur



.44 SMITH & WESSON RUSSIAN The revolvers S&W supplied to the Russian Army were chambered for a cartridge of different dimensions.



SMITH & WESSON NO. 3, RUSSIAN MODEL

DATE	1871
ORIGIN	US
WEIGHT	2¾ lb (1.25 kg) /
BARREL	8 ім (20.3 см)
CALIBER	.44 IN / r

Smith & Wesson's early designs had been top-hinged, tip-up revolvers, but for the No. 3 revolver it utilized a single-action, bottom-hinged design with an automatic simultaneous extractor. S&W soon won a contract to supply the Russian Army with 20,000 of these pistols, chambered for a special cartridge (below left). They were the most accurate revolvers of their day.

Hammer

Frame hinge

Hinge

Barrel

catch

_ Barrels positioned one above the other

Stud trigger

REMINGTON DOUBLE DERRINGER

DATE	1865
ORIGIN	US
WEIGHT	3/4 lb (0.34 kg)
BARREL	3 ім (7.6 см)
CALIBER	.41 IN

Henry Deringer was a Philadelphia gunmaker who specialized in pocket pistols; his name was ascribed—with the mysterious addition of a second "r"—to a genre of such weapons. The best known of them was the rimfire Remington Double Derringer, a top-hinged, tip-up, over-and-under design that was to remain in production until 1935. Loading/ ejection gate ___

Plain walnut grip

COLT NAVY CONVERSION

DATE	1861
ORIGIN	US
WEIGHT	2¾ lb (1.25 kg)
BARREL	7 ¹ / ₂ in (19 cm)
CALIBER	.36 in

Colt replaced its angular 1851 Navy revolver with a new, streamlined version ten years later. This example has been converted to accept brass cartridges after the fashion of the Single-Action Army; many percussion revolvers were adapted in this way.

Extractor-rod

housing

THE LIGHTNING WAS NOT COLT'S MOST RELIABLE WEAPON, BUT IT FOUND SOME NOTORIOUS USERS, INCLUDING THE RUTHLESS WESTERN KILLER JOHN WESLEY HARDIN.



CALIBER

.38 in

caliber to cater for those preferring a heavier punch. Although the Lightning had some quality issues, sales were still respectable, and the total production run reached 166,000 guns.

	Fore sight
	MAUSER ZIG ZAG DATE 1878 The Zig-Zag is a six-shot .43 revolver, with a top-
Frame opening catch	ORIGIN Germany WEIGHT 2½ LB (1.2 KG) BARREL 6½ IN (16.5 CM) CALIBER .43 IN Six-round cylinder Hinged knife blade
ORIGIN Belgium gunmaker, the Apache p. WEIGHT Not known It consisted of a barreles. RAPPEL Not known at point-blank range—to w	s by Louis Dolne, a Belgian Distol was a pure street weapon. ss pinfire revolver—only of value which was attached a hinged ont edge of the cylinder frame. of knuckledusters.



SMITH & WESSON

Founded in 1852 by Horace Smith and Daniel B. Wesson, the Smith & Wesson company remains the most famous maker of handguns in the world. Initially based in Norwich, Connecticut, the company first produced the innovative lever-action Volcanic pistol, but following financial troubles had to sell the business to Oliver Winchester in 1855. Smith and Wesson set up a new factory in Springfield, Massachusetts, in 1856 and began producing the gun that put them on the map—the .22 rimfire cartridge Model 1. This gun and subsequent models, plus the demand generated by the American Civil War, pushed S&W

PISTOL

ENGRAVING Former Smith & Wesson employee Harry Jarvis engraves revolvers at the company's gunmaking plant at Springfield, Massachusetts.

62 PISTOLS & REVOLVERS

to great success. Subsequent wars would continue the trend— S&W made 1.1 million .38 revolvers in WWII alone—but the company also became respected suppliers to police forces. Despite some setbacks (particularly losing the US Army's competition to replace John Browning's Colt M1911 in the early 1980s), S&W have remained dynamic, constantly bringing out new revolvers and automatic handguns.

TIFFANY MAGNUM

DAT	E 1989
ORIG	IN US
WEIGH	HT Not known
BARREI	L 6 in (15 см)
CALIBER	.44 Magnum

Smith & Wesson has produced various decorated "Tiffanystyle" revolvers. This gun, based on a .44 Magnum Model 29, features a cast decorated grip produced in silver and gold.

Frame

Frigger

guard

THE SMITH & WESSON "ZIP-UP" SYSTEM OF RELOADING WAS AN INSTANT SUCCESS.

Forward sight



.357 MAGNUM Developed in 1935 this bullet has since been produced in many varieties.

Cylinder /

MODEL 27	
DATE	1938
ORIGIN	US /
/ WEIGHT	3 lb (1.4 кс)
BARREL	113/4 IN (30 СМ)
CALIBER	.357 Magnum

Smith & Wesson produced a huge variety of pistols chambered for the various Magnum calibers—.357 and .44 are only the most common—on light, intermediate, and heavy frames. The heavy Model 27, in .357 caliber, was the most popular model, and was produced with 4 in 10.2 cm), 6 in (15.2 cm), and 8 in (21.3 cm) barrels.

PRINTING CONTRACTOR

Hammer spur /

۲

Ejector rod

Checkered grip

.410 SHOT PISTOL

DATE	1970
ORIGIN	US
WEIGHT	Not known
BARREL	Not known
CALIBER	.410

This unconventional six-shot revolver is dated to 1970, but is actually a smoothbore firearm firing small .410 shot cartridges. The rationale behind such a weapon is questionable, but it would be useful for close-range (i.e., around 20 yards/18 meters range) vermin or game shooting.

Lanyard ring

EARLY SELF-LOADING PISTOLS

The first experiments with self-loading pistols occurred back in the 1850s, but only with the development of box magazines in the 1880s did they become viable. Building on principles explored through Hiram Maxim's machine gun, gunsmiths also realized that the force of recoil on firing could be used to operate a pistol's cycle of ejecting the spent case and reloading a fresh round. The first steps were taken in Austria, with the likes of Joseph Laumann and Anton Schonberger producing unsuccessful auto models,

before the German Hugo Borchardt, having returned to Germany after 30 years working for US gunmakers, designed a relatively reliable 7.65 mm self-loading pistol. Although Borchardt's gun was not a commercial success. it laid the mechanical groundwork for the infamous Luger handgun and also demonstrated the now almost universal autohandgun principle of a removable magazine loaded into the pistol grip.

Cylinder-indexing grooves

Slide

Cylinderretaining wedge .



.455 WEBLEY Webley's first smokeless powder cartridge was more powerful than earlier types.

WEBLEY-FOSBERY

/ DATE	1900
ORIGIN	UK
WEIGHT	2½ LB (1.1 кG)
BARREL	7½ IN (19 см)
CALIBER	.455 in

In 1899, Colonel George Fosbery designed a self-cocking revolver in which recoil propelled the barrel and cylinder backward within a slide, indexing the cylinder. It proved too fragile for battlefield conditions. Recoil spring housing

Steadying grip /



MARS

The designer insisted on a heavy propellant load for the Mars bullet.

GABBETT-FAIRFAX "MARS"

	DATE	1898	
/ 01	RIGIN	UK	/
/ WE	IGHT	3½ lb (1.55	KG) /
BAR	REL	11½ in (26.5	CM) n
CALI	BER	.45 in	ar

Perhaps inspired by the Mauser's success, Hugh Gabbett-Fairfax wanted to produce a super-powerful pistol; the result was the Mars. Described by users as "a lightmare," it was complex, awkward, nd unwieldy, with a vicious recoil.

THE MARS PISTOL PACKED A FEARSOME LEVEL OF POWER, THROWING OUT THE .45 IN BULLET AT AN IMPRESSIVE 1250 FPS (381 MPS). Butt houses removable sevenround magazine 0

Blade fore sight

Recoil / spring housing

> Cover for fiveround magazine

THE BORCHARDT C/93 WAS THE WORLD'S FIRST PURPOSE-DESIGNED AUTOMATIC HANDGUN, BUT AT 11 IN (28 CM) LONG IT WAS A GUN THAT FEW PEOPLE COULD ACTUALLY CONTROL ONE-HANDED.

BERGMANN NO.3

1896
Germany
2 lb (0.88 kg)
4½ IN (11.2 см)
6.5 мм

Theodore Bergmann's No.3 pistol was rather simplistic in design. The pistol was held in battery by a coiled spring, and the spent cartridge case was blown out of the breech by gas pressure.

Detachable stock

- Leather holster

Exposed hammer

BORC	HARDT C/93
DATE	1894
ORIGIN	Germany
WEIGHT	3¾ LB (1.66 KG)
BARREL	6 ¹ / ₂ IN (16.5 см)
CALIBER	7.63 мм ал

In Borchardt's pioneering design, a toggle joint locks the bolt in place. Recoil forces the toggle to break upward, the bolt travels to the rear against a coil spring, and the spent case is ejected. Rebounding, the bolt picks up a fresh round, chambers it, and leaves the action cocked for the next shot. The gun was a commercial failure; only 3,000 were produced, nd it was discontinued in 1898 due to the competition from Mauser.



FAMOUS GUNS

MAUSER C/96

The C/96 was designed by three brothers surnamed Feederle, who all worked for the German gun manufacturer Mauser in the 1890s. It was an automatic design initially chambered for the 7.65 mm Borchardt round, but in 1896, when production actually began, the caliber had changed to the 7.63 mm Mauser.

The C/96, despite its slightly ungainly appearance, was stable in the hand and shot reliably, and it spawned a wide range of variations until production ended in 1937. In addition to the 7.63 mm Mauser, the C/96 appeared in 7.65 mm Parabellum, 8.15 mm, 9 mm Parabellum, 9 mm Mauser, 9 mm Largo and .45 ACP. The gun was clip loaded via the top of the action, usually into a 10-round box magazine, but 6- and 20-round magazines were also seen. The addition of a shoulder stock made the C/96 into a useful carbine, and this found some service use during trench combat in WWI.



AN UNUSUAL FEATURE OF THE MAUSER WAS THE MAGAZINE BEING FORWARD OF THE TRIGGER.

Blade fore sight

MAUSER C/96

	DATE	1896	
	ORIGIN	Germany	
/	WEIGHT	2½ lb (1.1 кg)	7
Γ	BARREL	5½ in (14 см)	7.
С	ALIBER	7.65 мм	7 n

The "Broomhandle" Mauser Selbstladepistole soon became popular in military circles thanks to its very powerful ammunition. It remained in nanufacture until 1937.

MAUSER ON FILM

British Prime Minister Winston Churchill carried a Mauser C/96 during the battle of Omdurman in 1898, a shoulder injury preventing him from using a saber. Here, Simon Ward plays the title role in the 1972 film Young Winston.

SELF-LOADING PISTOLS 1900–1920

The likes of Borchardt, Mauser, and Bergmann had produced serviceable automatic pistols in the late 19th and early 20th centuries, but these tended to be either too expensive or unwieldy for widespead service. Colt's M1911 pistol signaled, alongside the Luger P'08, the true birth of practical automatic handguns. The M1911 held eight rounds of powerful .45 in ammunition in its detachable box magazine, and utilized a new short-recoil system in which the recoil powered a slide along the top of the gun, which in turn powered the cycle of ejection and reloading. This system—much copied ever since—was extremely rugged and

reliable. It was not the only one, however, and by the 1920s most major gunmaking nations were embracing workable automatic handgun technologies.

COLT M1902		
DATE	1902	
ORIGIN	US	
WEIGHT	2¼ lb (1.02 кс) /	
BARREL	6 ім (15.2 см)	
CALIBER	.38 IN ACP	

As well as the Model 1900 pocket pistol, Browning designed a series of military self-loading pistols in .38 ACP caliber, with an unsatisfactory double-link locking system that produced a jerky action. That, and the light rounds they fired, disqualified them n the eves of the US Army.

> Butt houses sevenround removable magazine

Fore sight

Hold-open catch holds the slide back Recoil spring housing





4 in (10 cm) barrel, the longest permitted in Germany after World War I

> Hold-open / lever

> > Magazine catch



9MM PARABELLUM Also known as the Luger, this is the most common cartridge in the world. Countless firearms have been chambered for it.

Butt houses ten-round removable magazine

1	LUGER P'08
_	

/ DATE	1908	
ORIGIN	Germany	
WEIGHT	2 lb (0.8 кg)	1
BARREL	4 ім (10 см)	
CALIBER	9 мм Parabellum /	t.]

One of the best-known guns in the world, with almost iconic status, the Pistole '08 was designed by Georg Luger in 1900. He copied many features of Borchardt's gun of seven years earlier, but adopted a leaf recoil spring and moved it into the butt, improving the overall balance considerably. Luger also produced improved ammunition for his pistol, the "Parabellum" round, which was to become the world standard.





DATE	1920
ORIGIN	Japan
WEIGHT	2¼ lb (0.9 кс)
BARREL	4¾ IN (12 см)
CALIBER	8 MM Nambu / t

The first Nambu pistols appeared in 1909. Though they were clearly influenced by the Luger P'08, they have nothing in common with it internally, the unlocking of the bolt from the barrel being achieved by the rotation of a linking block.

Butt houses eight- _ round removable magazine

Fore sight

Semi-shrouded hammer

SELF-LOADING PISTOLS 1920–1945

During WWI revolvers remained common side arms, and indeed remained dominant among many armies. Some nations, however, introduced automatic handguns as standard equipment for their officers. US soldiers carried the Colt M1911. Austro-Hungary fielded a variety of automatics, including the M1896 and M1905 Mannlichers and the Steyr M12, while German soldiers took the Mauser C/96 and Luger P'08. All proved themselves under the combat conditions of the Western Front, not only with officers but also with trenchraiding parties, who valued portable close-range firepower over an unwieldy long-range rifle. By WWII, the number of different automatic handgun types worldwide had proliferated tremendously, and ranged from the excellent 9 mm Browning HP to the chronically bad Japanese Type 94.

Fore sight /

/ TOKA	REV TT MODEL 1933
DATE	1933
ORIGIN	USSR /
WEIGHT	1¾ lb (0.85 kg) / V
BARREL	4 ¹ / ₂ IN (11.6 CM) SV
CALIBER	7.62 MM safe

The Tokarev TT was the first self-loading pistol on general issue to the Red Army. In design, it was similar to the Browning GP35, with a single winging-link locking system. It was simple and uld be field-stripped without tools. It lacked a ety catch, but could be put at half-cock.

Butt houses eight-round removable magazine



Polish eagle

proof mark

/ RADOM M1935

DATE	1935
ORIGIN	Poland
WEIGHT	2¼ lb (1.05 kg)
BARREL	4½ IN (11.5 см) /
CALIBER	9 мм Parabellum /

The Radom was similar in concept to the Browning High Power, but it was more compact and had extra security features. These included a device that dropped the hammer and retracted the firing pin, allowing the pistol to be fired safely with one hand.

Data engraved

on slide

Rear sight

Decocking lever

Hammer

AUTOMATIC PISTOLS WERE THE PERFECT BACKUP WEAPON IF A RIFLE OR SUBMACHINE GUN JAMMED.

FAMOUS GUNMAKERS

BERETTA

Beretta is not only the world's oldest gunmaker, it is also one of the oldest firms in history to remain in family hands. First evidence of its existence dates back to 1526, when gunmaker Mastro Bartolomeo Beretta was given 296 ducats for 185 arquebus barrels sold to the Arsenal of Venice. The company subsequently produced a variety of long arms and handguns for military and sport gun customers. Beretta's ascent to international dominance began under the directorship of Pietro Beretta (1870–1957), who took over the company in 1903 and upgraded their production process. By 1915 Beretta was also manufacturing automatic pistols, a weapon type for which it would subsequently become famous. Throughout the 20th century Beretta diversified, making assault rifles, shotguns,



ITALIAN CRAFTSMANSHIP Pistol engraving is a delicate process so the gun needs to be secured by means of a tightfitting mold or vice.

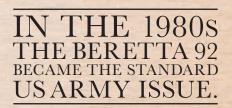
BERETTA 318	
DATE	1935
ORIGIN	Italy
WEIGHT	1¼ lb (0.5 кg)
BARREL	2¼ in (5.7 см)
CALIBER	.25 ACP

The Beretta Modello 318 was produced in Italy from 1935 to 1943. It was one of a developing line of Beretta small-frame pistols in 6.35 mm (.25 ACP) introduced in 1919, and it was exported in decent numbers to the United States, where it sold under the name Bantam or Panther.

Trigger guard

handguns, machine guns, and submachine guns, all of superb quality and backed by high sales. A crowning achievement came during the 1980s, when the Beretta 92 was selected to become the US Army's official replacement for the Colt M1911.





BERETTA 9000S

DATE	2001
ORIGIN	Italy
WEIGHT	2½ LB (1.1 KG)
BARREL	3¼ in (8 cm)
CALIBER	.4 in / 9 mm

The Beretta 9000S is a 9 mm or .40 S&W automatic handgun with a polymer frame and a 10-shot magazine. It is both singleand double-action, and has good safety features, such as an automatic firing pin block alongside a manual safety switch.

Fore sight

Magazine

Fire selector /

0

release

Slide catch/

BERETTA 89 TARGET

DATE	1989
ORIGIN	Italy
WEIGHT	1 ³ / ₄ lb (0.8 kg)
BARREL	6 ім (15 см)
CALIBER	.22 LR

The Beretta 89 is an automatic blowbackpowered handgun designed for competitive target shooting. Along with the Model 87, the 89 is a single-action gun and is built for high accuracy, with a heavy barrel, an adjustable rear sight, and even the facility for a scope.



Data engraved on slide

Hold-open notch

Milled cocking grip Rear sight

Hammer

Safety catch

BROWNING'S PATENT DEPOS

Recoil spring housing Hold-open lever retains slide to rear /

BROWNING GP35

DATE	1935
ORIGIN	Belgium
WEIGHT	2¼ lb (0.99 kg)
BARREL	4¾ IN (11.8 см)
CALIBER	9 мм Parabellum / В

The High Power model was taken up by the Belgian Army. During World War II, plans for it were smuggled to Britain, and it was put into production in Canada. It was the first self-loading pistol adopted by the British Army, in 1954.

Magazine / release catch

THE BROWNING HIGH POWER BECAME CENTRAL TO THE SAS ARSENAL, A BACK-UP WEAPON IF THE MAIN RIFLE OR SUBMACHINE GUN FAILED.

Butt houses -13-round removable magazine

SELF-LOADING PISTOLS 1945-

By the end of WWII, automatic handguns had reached impressive standards of form and function. The post-war years brought mostly cosmetic, material, and safety improvements, and major expansions in magazine capacity; many modern 9 mm handguns take around 15 rounds in staggered-row box magazines. There were experiments in designing pistols capable of fully automatic fire—such as the Russian Stetchkin APS—but such weapons proved neither practical nor applicable. However, one name in particular emerged as a potent force in future handgun production—Beretta. The oldest gunmaker in the world remained one of the most commercially aggressive,

and in the 1980s its Beretta 92 model replaced the Colt M1911 as the US forces service handgun after a controversial series of trials. Hold-open lever retains slide to rear Combined safety and rate-of-fire selector

STECHKIN APS

DATE	1960s
ORIGIN	USSR
WEIGHT	2¼ lb (1.03 кg)
BARREL	5 ім (12.7 см)
CALIBER	9 мм Makarov / it

/ The Stechkin was an unsuccessful attempt to produce a fully-automatic pistol for use by security forces. Like the Makarov, it was an unlocked blowback design based on the American Walther PP. In automatic mode t was practically uncontrollable.

> 20-round double-column magazine in butt _

Rear sight .

Hammer

_ Slide-mounted safety catch

Hold-open lever holds slide to rear

DATE	1976
ORIGIN	Italy
WEIGHT	2 ¹ /4 lb (0.98 kg) /
BARREL	4¼ IN (10.9 см)
CALIBER	9 мм Parabellum /

BERETTA MODEL 92FS

Chosen as the US Military's official side-arm to replace the Colt M1911A1 in the 1980s, the Beretta 92 was a conventional short-recoil design, its frame forged from aluminum to reduce weight. The slide top was cut away to allow single rounds to be loaded manually.

9 MM PARABELLUM

The word "parabellum" is derived from the Latin meaning "if you seek peace, prepare for war."



Safety catch Hammer Butt houses 13round magazine Hold-open lever retains MAKAROV PM slide to rear DATE 1950s The Tokarev's replacement as the standard Red Army side-arm was a copy of the ORIGIN USSR Walther PP, with double-action and a WEIGHT 1½ LB (0.7 KG) two-stage safety device. Its ammunition was BARREL 3³/₄ in (9.7 cm) about as powerful as could safely be used in Butt houses removable CALIBER 9 MM Makarov a blowback design at that time. eight-round magazine

Magazine / release catch

PLASTIC PISTOLS ARE LIGHT AND TOUGH. THE ONLY METAL PARTS ARE THE BARREL AND THE ACTION ITSELF.

_ Enclosed hammer

Burst-fire selector

Push-button safety catch

Butt houses -18-round magazine

HECKLER & KOCH VP70M

DATE	1970s
ORIGIN	Germany
WEIGHT	3½ lb (1.55 kg)
BARREL	4 ¹ / ₂ IN (11.6 см) / .
CALIBER	9 мм Parabellum / р

The VP70M, the first pistol to make extensive use of plastic, was another attempt to produce a fully automatic handgun. The mechanism that controlled this was housed in the detachable butt stock; when it was removed, the pistol everted to normal semi-automatic operation.



FAMOUS GUNS

GLOCK 17

The Glock 17 is one of Austria's most famous firearms exports, a superb auto handgun that has enjoyed great commercial success. It is a short-recoil operated gun—a single trigger pull first cocks the striker and releases a firing pin lock, then releases the striker.

This system, which Glock terms "Safe Action," means that there is no manual safety switch on the gun because the safety systems fully engage between each trigger pull (the striker also goes to half cock after the first shot), and it gives all the advantages of a double-action gun for a relatively light trigger pull. Further advantages of the Glock include a 17-round magazine (in 9 mm Parabellum) and a tough but light construction. Apart from the slide, barrel, and trigger group, all the other parts are made from a high-impact and environmentally stable plastic. Not only is the Glock 17 a standard Austrian Army weapon, it also equips a number of police forces from around the world.



Browning's single swinging-link/ tipping-barrel locking system.

CALIBER

9 mm

GLOCK CLAIMS ITS PISTOLS ARE USED BY 65% OF THE WORLD'S LAW-ENFORCEMENT AGENCIES.

IN THE LINE OF FIRE

A group of Iraqi police officers fire the Glock 9 mm during firearms training in 2001. The gun's designation derives from it being Gaston Glock's 17th patent, rather than (as is often misreported) its unusually large magazine capacity.

Butt houses 17-round magazine

Silencer

Safety

button

BERETTA MODEL 70

DATE	1951	
ORIGIN	Israel	
/ WEIGHT	Not known	
BARREL	Not known	/
CALIBER	7.65 мм	1

The small Beretta is easy to conceal and can be loaded with reduced-charge cartridges in order to increase the effectiveness of the silencer. This adaptation of a Model '70 was issued to members of Israel's Special Operations' assassination teams (known as *kidon*.)

Magazine floorplate /

THE BERETTA MODEL 70 IS THE FAVORED FIREARM OF ISRAEL'S SPECIAL OPERATIONS UNIT (MOSSAD).

Slide

/JERIC	HO 941		
DATE	1990	/	The short-recoil operated Jericho 941 entered production with Israeli Military Industries (IMI)
ORIGIN	Israel 2 ¹ / ₄ LB (1 KG)	-/	in 1990. The "941" designation refers to the way
BARREL	4½ IN (12 см)		it was originally supplied with interchangeable arrels, magazines, and recoil springs to swap
/ CALIBER	9 мм /.41 АЕ		tween 9 mm and .41 Action Express cartridges.

Data engraving

Slide catch/ release /

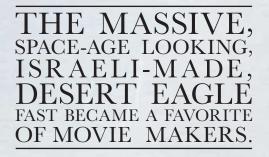
Maker's mark

/ HELWAN	-	
DATE	1965	The Helwan is an Egyptian
ORIGIN H	lgypt	licensed version of the
WEIGHT 21	LB (0.87 KG)	Beretta Model 1951 Brigadier,
BARREL 4 ¹ / ₂	IN (11 CM)	a single-action 9 mm auto handgun with an eight-round
CALIBER 9 MM	<u>л</u> / 1	magazine capacity.

Slide

Auto 1048782

0



Interchangeable barrel

> Adjustable rear sight

Muzzle brake

Extended barrel

Magazine release catch

LAR GRIZZLY MK IV

DATE	1985
ORIGIN	US
WEIGHT	3 lb (1.35 kg)
BARREL	6 ¹ / ₂ IN (16.5 см)
CALIBER	.44 Magnum / t

The LAR Grizzly handgun was developed as a highpower hunting or silhouette-shooting weapon. It is based upon the classic Colt M1911, most of the differences being related to size and minor external features. The Mk 1 came with caliber conversion kits; the Mk IV, by contrast, is only available in .44 Magnum.



FAMOUS GUNSLINGERS

DIRTY HARRY

Few guns are so identifiable with a single film character as the Smith & Wesson .44 Magnum, forever linked with Clint's Eastwood's "Dirty" Harry Callahan. The specific gun used by Callahan is the Model 29 with an 8¹/₄ in (21 cm) barrel (the Model 29 is available in three other barrel lengths, two shorter and one longer).

Prior to the filming of the first and eponymous Dirty Harry movie, Eastwood looked around for the ideal gun to represent his character's uncompromising personality. He found the Model 29 ideal, even though that version hadn't officially entered production with S&W at that point. The Model 29 appeared in all of the Dirty Harry films, and led to a surge of orders for Smith & Wesson.

Checkered grip

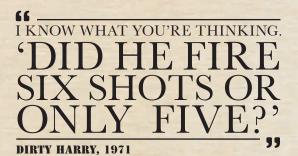
Cylinder

Trigger guard

S&W MODEL 29				
DATE	1980s			
ORIGIN	US	/		
WEIGHT	3 lb (1.3 кс)	/		
BARREL	8¼ in (22 см)	f		
CALIBER	.44 Magnum			

Introduced in 1955, the Model 29 is one of S&W's N-frame revolvers, specially designed for shooting heavy loads. It came with a variety of barrel lengths, from 4 in (10 cm) up to 10% in (27 cm), and all eatured adjustable rear sights, indicative of the range xpectations for the powerful .44 Magnum cartridge.

Luminous front sight /



"DO YA FEEL LUCKY, PUNK?"

In the denouement of the first film, Callahan goads Scorpio with this immortal line. Callahan's sensational claim that the .44 Magnum was "the most powerful handgun in the world" and "could blow your head clean off" was the best marketing Smith & Wesson could have hoped for.

REVOLVERS 1900–1945

One of the central applications of the revolver was in law enforcement, and during the late 19th and early 20th centuries certain models became standard police issue. In the United States, Colt and Smith & Wesson both made lucrative deals with state police units, most of the guns being sturdy solidframe designs with swing-out cylinders. Suited for

police needs, these guns could be quickly emptied by use of a star extractor, a rodoperated device designed back in the 1800s that pushed all spent (or otherwise) cartridge cases out simultaneously. A big issue to emerge, however, was caliber choice. Some of the early police issue revolvers were felt to have insufficient stopping power, so US gunmakers either stretched the case length (such as with the .38 Special) or opted for heavy calibers like the .455 Eley in the Colt New Service.

COLT	POLICE POSITIVE
DATE	1905
ORIGIN	US /
/ WEIGHT	1¼ lb (0.6 kg)
BARREL	4 IN (10.2 CM)
CALIBER	.38 IN WE

In 1905 Colt modified its Official Police revolver, fitting the Positive lock with an intercepting safety device. In various forms, the Police Positive stayed in production for well over half a century.

Cylinder axis and

ejector rod

Fore sight

Cylinder gate pivot pin

SMITH & WESSON MILITARY & POLICE

DATE	1900
ORIGIN	US
WEIGHT	1¾ lb (0.85 kg) /
BARREL	5 ін (12.7 см)
CALIBER	.38 Special / t

Having championed the hung-frame revolver, Smith & Wesson was obliged to switch to a solid frame with a swing-out cylinder for its Military and Police pistol. This was chambered for the long. 38 Special round. Fore sight

Cylinderretaining catch



100	LI NEW SERVICE	
DAT	E 1907	/ The Colt New
ORIG	IN US	service revol
WEIGH	HT 2½ LB (1.15 кG)	7 Unbreakable u
BARREI	L 5½ IN (14.4 CM)	frame design w Army also boug
CALIBER	.455 Eley	like this example

The Colt New Service was the last standard-issue service revolver produced by Colt for the US Army. Inbreakable under normal conditions, it had a solidame design with a swing-out cylinder. The British my also bought them in great numbers, chambered, this example, for the .455 Eley round.

THE .38 SPECIAL CARTRIDGE WAS PRACTICALLY THE STANDARD-ISSUE ROUND IN THE US POLICE FOR 60 YEARS.



OFTS PLF.A. MIS

Cylinder holds six .38 Spl-caliber rounds

Grip-retaining screw

COLT AGENT

DATE	1955
ORIGIN	US
WEIGHT	1/2 lb (0.23 kg)
BARREL	2 in (5 cm)
CALIBER	.38 Spl

The Colt Agent was a lightweight version of the popular snub-nosed Colt Detective's Special. The Agent had an aluminum frame and an alloy cylinder. The butt was also shortened slightly. All of these features reduced the weight of the gun, but some safety issues hindered its sales and it was eventually discontinued.

Hammer

Cylinder holds six .38-caliber rounds /

/ ENFIE	LD NO.2 MK 1
DATE	1938
ORIGIN	UK /
WEIGHT	1 ³ /4 lb (0.76 kg) / S
BARREL	5 IN (12.7 СМ) W
CALIBER	.38 IN / tan]

After World War I, the British Army decided to adopt a lighter caliber for its service side-arm. The revolver it chose vas almost a copy of the Webley Mark . The version shown was issued to ak crews, and lacks a hammer spur.

> Cylinder holds _ six .45 ACP-caliber rounds

0

Spurless hammer

Pivot pin for cylinder gate

SWITT	I & WESSON M	1917
DATE	1917	
ORIGIN	US	1
WEIGHT	2 lb (0.96 kg)	1
BARREL	5 ін (14.4 см)	71

.45 ACP

CALIBER

SMITH & WESSON M1017

During World War I, Smith & Wesson was commissioned to produce a revolver that chambered the rimless .45 AOP round. The model was a success, but had extraction problems unless flat half-moon clips, each carrying three rounds, were used.

FAMOUS GUNS

WEBLEY & SCOTT MKVI

The Mk VI was a classic revolver in the Webley series of revolvers that began with the Mk I back in 1887. It was introduced in 1915, and was a robust .455 in handgun with a hinged frame system for loading. In many ways the Mk VI was essentially the same as many preceding models, particularly the Mk V, although the Mk VI had its barrel lengthened to 6 in (15 cm) and its mechanics simplified to aid faster production.

The Mk VI was a true war weapon, plunged quickly into the horrifying conditions of the Western Front. There it proved itself to be a thoroughly dependable sidearm, popular among trench raiding parties. The gun could also take a short bayonet, and this proved surprisingly popular, while the optional detachable shoulder stock was less practical. Although the British Army officially switched to a .38 caliber gun in 1932, the Mk VI had thousands of devotees, and so it continued in British Army use until a recall in 1939.



/ WEBLEY & SCOTT MK VI

DATE	1915	
ORIGIN	UK	
/ WEIGHT	2 ¹ /4 lb (1 кg)	/
BARREL	6 ім (15 см)	7
CALIBER	.455 Eley	Ζ,

The last in a long line of service revolvers produced by the famous Birmingham partnership, the Mark VI was introduced early in World War I. It retained many of the features of its predecessors, and was renowned for its sturdy reliability.

THE .455 CALIBER WEBLEY WAS THE MOST POWERFUL OF THE TOP-BREAK SERVICE **REVOLVERS** EVER PRODUCED.

WALKING WOUNDED

Wounded British soldiers retreating from the Battle of Mons, Belgium, in August 1914. The soldier on the right is carrying a Webley MkVI, the staple sidearm of British troops during the conflict.

11

Cylinderretaining key

Cylinder contains six .455-caliber rounds

Trigger guard

REVOLVERS 1945-

In the post-war years the advantages of automatic handguns-ease of use, large ammunition capacitythreatened the rationale for handguns. To counteract this trend, however, many revolver manufacturers turned to the production of magnum revolvers. A magnum handgun fires magnum ammunition, that is, cartridges that generate higher-velocities and greater penetration than conventionally cased cartridges of the same caliber. The first magnum revolver round was the .357 Magnum, developed in 1934 as an extension of the .38 Special, with the .44 Magnum following in the 1950s. Such rounds were designed purely for revolvers, as most automatic handguns could not handle the recoil forces. The .357 Magnum in particular sold well to policemen wanting more power in their holsters, the Colt Python being a favorite. DATE ORIGIN

Cylinder axis rod

1952 onward

1 lb (.45 kg)

2 in (5 cm)

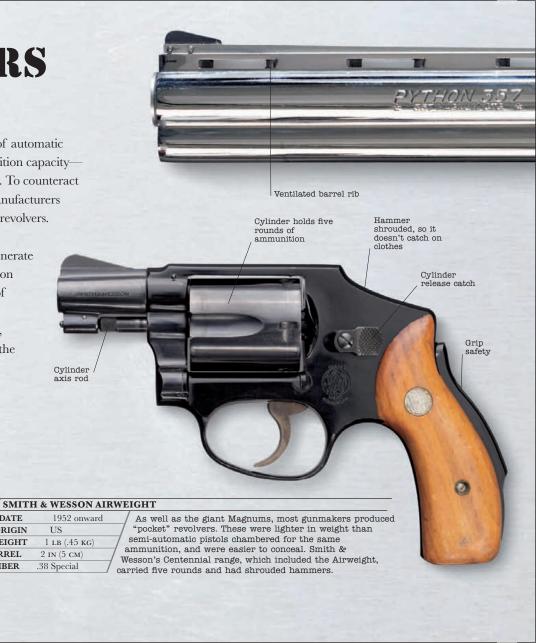
.38 Special

US

WEIGHT

BARREL

CALIBER





/ DATE	1953 onward	
ORIGIN	US	
WEIGHT	3 lb (1.4 kg)	
BARREL	8 in (20.3 cm)	1
CALIBER	.357 Magnum	1

Colt lost no time in producing its own Magnum pistols, based on the tried-and-tested New Service and Single-Action Army models, but it was the 1950s before it produced an all-new purpose-designed Magnum revolver: the Python. The ventilated barrel rib has become a feature of these heavy revolvers.



Six-round

RUGE	R GP-100	
DATE	1987	Sturm, Ruger & Co. was a latecomer to the
ORIGIN	US	world of gun manufacture, opening for business
WEIGHT	2½ lb (1.05 kg)	in 1949. Initially, the company produced a
BARREL	4 ім (10.2 см)	range of traditional single-action revolvers, but later added designs incorporating the full range
CALIBER	.357 Magnum	of modern ergonomic and safety features.

Trigger guard

Adjustable rear sight

Butt

0

CHARTER ARMS POLICE BULLDOG

	DATE	1971	Built on a heavier frame than the
	ORIGIN	US	Undercover, the Police Bulldog was also
	WEIGHT	1 ¼ lb (0.6 kg)	available with a 2 in (5 cm) barrel,
/	BARREL	4 ім (10.1 см)	chambered for .357 Magnum or .44 Spec ammunition. The molded rubber grips
Γ	CALIBER	.357 Magnum /	helped reduce the "felt" recoil.

Ergonomically designed molded-rubber grips

> Cylinder holds five rounds of ammunition

Cylinder / axis rod

CHARTER ARMS UNDERCOVER

1964
US
l lb (.45 kg)
2 ім (5 см)
.38 Special

Five-chambered cylinder revolves clockwise

> Charter Arms began trading in 1964, and the Undercover was its first product. It was intended to be easily concealed, and being chambered for .38 Special ammunition it had plenty of stopping power.

Cylinder release

catch

0

FAMOUS GUNSLINGERS

JAMES BOND

The legendary character of James Bond, both in literature and film, has a special relationship with his guns. His choice of firearm signals his operational mentality and situation, from the Colt Police Positive slipped beneath his pillow in Ian Fleming's *Casino Royale* (1953) through to the Accuracy International AW sniper rifle used by Pierce Brosnan in the 2002 movie *Dic Another Day*.

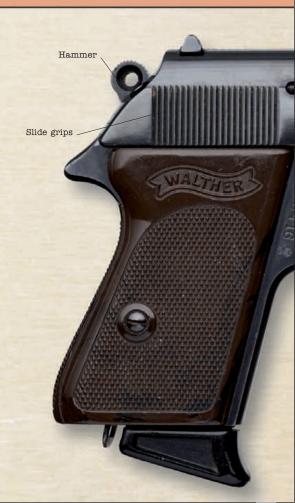
Bond is, nevertheless, most closely associated with the Walther PPK, a gun

introduced by Fleming in *Dr No* (1958) after Bond's previous handgun, the Beretta 418, fell out of favor with the author. The PPK would persist in Bond literature until the late 1990s when the Walther P99 finally took over. In film, the P99 stepped forward in *Tomorrow Never Dies* (1997). That said, Bond has used an enormous variety of weapons in his appearances—the pistol is often just a trusty fallback. In the movies alone, firearms have included a compressed air speargun, S&W Model 29, Sterling L2A3, CZ58 rifle, Walther WA2000 sniper rifle, several different Kalashnikovs, and the Ingram MAC 10 submachine gun.

WALTHER PPK

DATE	1931
ORIGIN	Germany
WEIGHT	1¼ lb (0.6 кg)
BARREL	3 ¹ / ₄ in (8.3 cm)
CALIBER	7.65 мм

The Walther PPK was popularized through its cinematic use by James Bond, and it did indeed find its way into many security service hands, mainly on account of its compact dimensions. It was a simple blowback weapon most commonly produced in 7.65 mm (.32 ACP) caliber, and was fed from a seven-round magazine.



ONLY THREE MEN I KNOW OF USE SUCH A GUN. I BELIEVE I HAVE KILLED TWO OF THEM.

VALENTIN DMITROVICH ZUKOVSKY—*GOLDENEYE* (1995)

Trigger guard

"THE NAME'S BOND "

C

Sean Connery, who played the character of James Bond in a total of six films between 1962 and 1971, is to many fans the quintessential Bond. After a 12year sabbatical, he returned for *Never Say Never Again* (1983). The movie's title was an allusion to Connery's previous decision to quit the role.

DECORATED HANDGUNS

Although the crudity of the earliest hand-gonnes prohibited decoration, the advent of wheellock and flintlock mechanisms provided more opportunities for artistic flair. Engraving was, and remains, the primary form of decoration, with different styles developing across Europe. Almost all guns up to the percussion era had some form of decoration, from simple scrollwork through to engraved game scenes. For more affluent customers, gun value was further enhanced using inlaid precious stones and metals, particularly around the stock and lock plates. Today, laser engraving means that non-military weapons can receive excellent engraving without prohibitive cost, while hand engraving and more ostentatious decorations still command a premium.

Gold-plated cylinder

0

Textured grip-

gold-plated

only feature not

Ejection port .

WALTHER PP

/ DATE	Not known	
ORIGIN	Germany	
WEIGHT	3 lb (1.4 кg)	
BARREL	4 ім (10 см)	1
CALIBER	9 мм Short	7

This Walther PP is gold plated to produce an excellent collector's piece. The PP type was one of the first double-action automatic handguns. It became popular with police and military officers, and was issued in two calibers: 7.65 mm Browning or 9 mm Short.

Gold-plated

106 PISTOLS & REVOLVERS



SMITH & WESSON .357 MAGNUM

DATE	Not known	
ORIGIN	US	
WEIGHT	Not known	
BARREL	4¾ IN (12 см)	
CALIBER	.357	7
		_

This Smith & Wesson revolver has, apart from exquisite grip decoration, a gold-plated cylinder, trigger and hammer. The barrel and much of the frame remain conventional, undecorated &&W parts. As with most &&W special editions, the revolver is fully functional.

, Diamond-encrusted slide

Gold-plated trigger

> Diamond-edged pistol grip _

/ SIG P2	220	The second second
DATE	Not known	/ The Si
ORIGIN	Switzerland	/ finest a
WEIGHT	3 lb (1.4 кg)	Parabell
BARREL	4½ IN (11.5 см)	develope but expen
CALIBER	9 мм	version is

The SiG P220 is one of the post-war period's finest automatic handguns. It is a 9 mm Parabellum short-recoil gun, and was eveloped as a replacement for the superb, t expensive, SiG P210. This decorated sion is encrusted with diamonds.



RIFLES & MUSKETS

3.0.0

OR AN INFANTRYMAN the rifle is his principal means of directly influencing the battlefield. Artillery, armor, air power, and other forces may be the elements that are most decisive in terms of tactical and strategic outcomes of a battle, but at some point the soldier must close with the enemy to take ground, and that is where his rifle is most relevant.

Considered more widely, manportable long guns also changed the very nature of warfare and society. The appearance of the arquebus on the battlefields of Europe in the 14th and 15th centuries profoundly destabilized the notion of aristocratic supremacy of arms. A noble knight could possess great skill with horse and sword, yet he could be unseated and killed by a simple peasant armed with little more than a hollow tube and a crude aim.

andrea

Muskets and rifles were developed primarily to give the infantryman, or the sportsman in the field, a long-range lethality. Hand in hand with the need for range has been the equal requirement for accuracy over that range. The smoothbore muskets that dominated military and civilian use from the 14th to the 18th centuries were generally inaccurate weapons at anything over 328 ft (100 m), with

some exceptions. Hence, they were applied most effectively in massed ranks, firing simultaneously at close range to provide a battlefield volley of "shock and awe."

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Rifled weapons were known to be far more accurate, and were in common sport and some military use by the 16th century. For reasons of expense and slower loading (the ball had to make a tighter fit in the barrel to engage the grooves of the rifling), they did not catch on in common use until the 19th century. However, during the 18th century rifled weapons first made their mark on warfare, principally on the battlefields of the New World.

During the American Revolution (1775–83) colonial marksmen took on the British Army with rifled hunting guns, targeting specific personnel, often at ranges in excess of 656 ft (200 m), rather than firing *en masse* in a general direction. By 1800 the British had learned their lesson, introducing the Baker Rifle into special formations of sharpshooters, before the percussion cap Brunswick rifle took over from the Baker and the Brown Bess in 1837.

The shift to breechloading systems firing unitary cartridges also had a marked effect on rifle range and accuracy, bringing in stable systems of loading uniform, precision rounds. By the turn of the 20th century a Mauser rifle could, in the hands of an experienced marksman, hit a human-size target at 1,968 ft (600 m) and beyond, and since then the development of precision optics has taken ranges out even further. A Canadian sniper in Afghanistan in 2003, for example, achieved a confirmed kill with a McMillan TAC-50 rifle at 7,970 ft (2,430 m).

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Long-range accuracy is only one part of the equation of a successful rifle. Indeed, in military terms it may not be the most important part. German studies in practical combat distance in the 1930s and 40s found that most soldiers (unless snipers) rarely engaged targets more than 984 ft (300 m) away. What was more important for soldiers was the ability to deliver decent volumes of fire.

The advent of breechloading, magazine-fed bolt-action rifles in the late 1800s increased the individual soldier's firepower from a maximum of around four rounds per minute (a solid rate with a muzzle-loading flintlock) to about 15 rounds per minute.

The appearance of semi-automatic rifles in the 1930s, such as the M1 Garand, increased that rate to more than one bullet a second, with pauses for reloading. Yet fullauto rifle fire was not practical (although many would try during the war and after) with the standard long-range rifle rounds because of excessive recoil.

Hence, during WWII the Germans developed the 7.92 x 33 mm Kurz—a shortened cartridge with less recoil but which still retained good performance. The weapon designed for this, the Sturmgewehr 44, was the world's first "assault rifle," designed specifically for intermediate power ammunition and capable of selective fire.

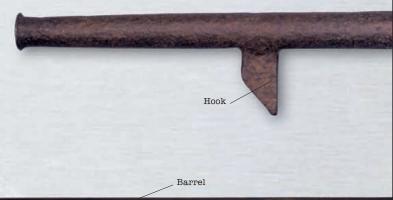
andrea

Today, most of the world's armies are equipped with assault rifles, from the British SA80 to the US M4 Carbine. It is interesting, however, that recently some authorities have called for a return to the old full-power cartridges, arguing that the intermediate rounds do not have the killing power once held by the infantryman.

RIFLES & MUSKETS

EARLIEST FIREARMS

Small-caliber, manportable gunpowder weapons began to emerge as early as the 1340s and 50s. The early hand-gonne consisted of a bronze or iron barrel supported beneath the armpit by either an integral metal extension or, more commonly, by a wooden stave that was attached to the barrel. To fire, powder and ball were first muzzle-loaded, and some powder sprinkled on the touch-hole at the chamber end. The gun was then aimed in the general direction of the target before either the shooter or a third party ignited the touch-hole powder using a smoldering saltpeter-impregnated cord (the "slow match"), producing a dramatic but grossly inaccurate shot.



/HAND	-GONNE	
DATE	c.1500	
ORIGIN	Europe	
WEIGHT	Not known	
BARREL	Not known	/
CALIBER	Not known	7

Although basic, this hand-gonne is very well made, with a strong hexagonal iron barrel, a contoured iron hook and a wellfitted stave. The muzzle is also flared; this feature would protect the end of the barrel from potential damage.



Hook

Muzzle

AND IN CASE BE THAT ANY SUCH SERVAUNT BE TAKYN SHOTYNG AT ANY FOWL, WYTH ANY CROSS BOWE OR HAND GONNE, THE SAYED OFFENDER SO TAKEN.

—STATUTE, 1537

Vent hole

Metal extension serving as a stock

/IRON	HANDGUN
DATE	c.1500
ORIGIN	Low Countries
WEIGHT	Not known / m
BARREL	Not known the
CALIBER	Not known hand

This early hand-gonne does not have a wooden stock, but instead features a long netal extension running out from the rear of le barrel. The weight and awkward shape of a weapon must have made it difficult to dle in the absence of a front support.

, Wooden stock



ARQUEBUSES & HOOK GUNS

The hand-gonne evolved into the arquebus during the early 15th century, as gunmakers sought to create a more practical battlefield weapon. The name "arquebus" has several derivations, principally the French harquebuse and the German Hakenbüchse, the latter meaning "hook gun." The etymology probably refers to a hook sometimes found under the barrel, used to provide a steadier aim when engaged around a stable object. Central to arquebus development was not only a lengthened barrel and a shoulder stock, but also the use of the pivoting "serpentine." This was an S-shaped piece of metal pivoted in the middle, the bottom acting as the trigger and the top gripping the slow match. This was the first effective gun lock system.

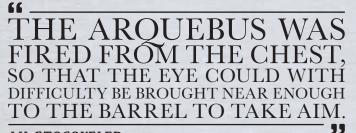
. Rear sight

Wooden stave inserted under armpit

FULL VIEW

Stock

HOOH	GUN	
DATE	c.1500	/ This simplest of firearms consists of little
ORIGIN	Germany	more than an iron barrel fitted to a wooden
WEIGHT	10½ lb (4.7 кg)	stave, the stave being held under the armpit to stabilize the gun during firing. The front hook beneath the barrel could be engaged
BARREL	Not known	
CALIBER	20-bore	with a stable object to improve accuracy.



J.H. STOCQUELER, THE MILITARY ENCYCLOPEDIA, 1853

Barrel

1	H	0	OK	G	UN
	_	_			_

DATE	c.1560
ORIGIN	Germany
WEIGHT	50 lb (22.5 кg)
BARREL	Not known
CALIBER	5-bore

This match-fired weapon, dating from the 16th century, is fully stocked, giving it the appearance of a more modern firearm. Note also the increased expectations of accuracy indicated by the front and rear sights, although the proportions of the gun (it weighed 50 lb) must have affected accurate handling.

Hook for stabilizing barrel

EUROPEAN MUSKETS

firearms fitted with simple "notch and post" sights.

Accuracy was further promoted by the development

of the snapping matchlock during the 15th century,

whereby the match holder was spring powered. With the

old matchlock, the shooter could swing off target in the

time it took to lower the match holder onto the pan; the snapping matchlock reduced this time significantly. However, despite such improvements, matchlocks were no sniper's weapon, and were best applied

The matchlock system, whereby the arm holding the slow match was operated by a trigger, meant accurate fire was more of a possibility—even by the mid 1400s there were

militarily as massed volley weapons.

Lock cover is set into the stock

Pan cover

Match holder

Trigger guard shaped to fit the hand

"Fishtail" \shoulder stock

0

6

Match holder

Pan cover

Lock plate

FULL VIEW

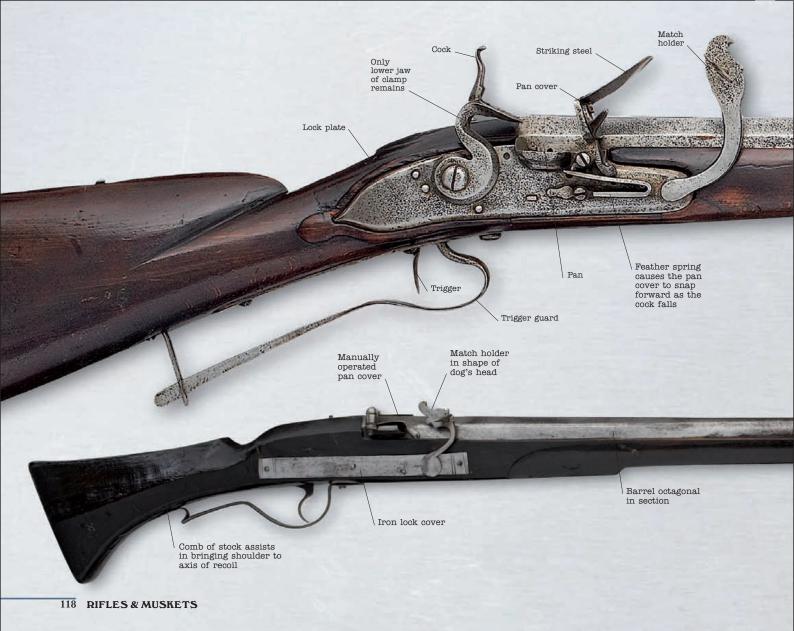
Small of stock fits in hand Screw secures barrel in stock

/ ENGLI	SH MATCHLOO	CK MUSKET
DATE	1640	Muskets
ORIGIN	England	Civil Wa
WEIGHT	9¼ lb (4.2 кg)	Parliamer
BARREL	45½ IN (115 см)	Worcester
CALIBER	11-bore	to cavalry, a

Muskets like this featured prominently in the English Civil War, from the first encounter between Royalists and Parliamentarians at Edgehill in 1642, to its conclusion at Worcester in 1651. Because matchlocks took so long to oad, musketeers were extremely vulnerable, particularly o cavalry, and had to be protected by pikemen.

Barrel is octagonal for first third of length, then round

/ ENGL	ENGLISH MATCHLOCK MUSKET		
DATE	17th century	By the end of their period of dominance, the best matchlocks	
ORIGIN	England	had acquired a simple sophistication, at least in their finish.	
WEIGHT	10½ LB (4.73 кG)	They had also become much lighter, and thus were considerably	
BARREL	46 ім (117.2 см)	easier to handle. A high-quality piece such as this would have	
CALIBER	18 мм	been a prime contender for conversion into a snaphaunce or flintlock, had it not been preserved in a collection.	





MATCHLOCK MUSKET		
DATE	mid-17th century	
/ ORIGIN	UK /	
/ WEIGHT	13¼ lb (6.05 kg)	
BARREL	49½ IN (126 CM) a	
CALIBER	.75 IN kill	
-		

While the matchlock was a significant improvement over the hand-cannon, it was still a very clumsy weapon. Even in dry weather the match could be extinguished all too easily, and its glowing end was a giveaway at night. However, the est models were suprisingly accurate and were capable of ling a man at a hundred yards or more.

FAMOUS GUNS

17TH CENTURY MUSKET

The term musket refers generally to any smoothbore long gun that is loaded at the muzzle and designed to be fired from the shoulder. Taken in their broadest sense, muskets include a huge swathe of firearms, over a 300-400 year period, from the matchlock arquebus of the 15th century through to the percussion cap smoothbores found in the 19th century.

onuno

However, the term seems to be applied more specifically to the heavier and more powerful infantry long guns that succeeded the arquebus in the early-mid 16th century. Muskets were limited in two primary regards. First, they were slow to loada British soldier armed with a Brown Bess, for example, was proficient to fire three rounds per minute, four if he was expert. Second, smoothbore muskets were relatively inaccurate when compared to rifled weapons. The combination of standardized rifling and the inexorable shift to breechloading during the 19th century meant the end of practical use for the musket.

Winder

Cock

Trigger

Wheel cover

0

FULL VIEW

THE MUSKET WAS THE STAPLE WEAPON OF THE THIRTY YEARS WAR (1618–1648).

COMBINATION WHEELLOCK/MATCHLOCK MUSKET

	DATE	1650 (mechan	ism)
	ORIGIN	Germany	-7
	WEIGHT	11¼ lb (5 кg)	7.
Ζ	BARREL	44 ім (118 см)	\int_{is}^{10}
7	CALIBER	.70	$\int_{f_{no}}^{10}$

In this gun, wheellock and matchlock systems are set aside one another on the same ockplate. While the mechanism German (1650), the stock is m 19th-century Britain.

MUSKET BATTLE

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The attack on the French city wall of Boulogne-sur-Mer by English musket-bearing troops in 1550. Muskets were widely used in a number of conflicts from the early 16th century onward, including the Thirty Years War (1618-1648).

ASIAN MATCHLOCKS

In 1543, Portuguese expansion brought the Europeans into contact with the Japanese, and introduced their traders to matchlock weapons. The Japanese readily adopted these and, because of subsequent isolationist policies, matchlocks would be their dominant form of firearm into the 1800s. (The Japanese quickly began manufacturing their own matchlocks, so the expulsion of the Europeans did not cause supply problems.) The classic type of Japanese matchlock was the Tanegashima, an extraordinary weapon with a barrel length of around 40 in (101.6 cm) but also no butt. Serpentine match holder

Barrel is retained by four pins

Touch pan

Rear sight

Shishi is brass inlay

Serpentine match holder

Hole in butt bordered by elaborate floral washer and eightbucket waterwheel design

Trigger

Butt is of the form developed in Sakai Lock plate

Mainspring

JAPANESE TEPPO

DATE	c.1700
ORIGIN	Japan
WEIGHT	6 lb (2.77 кс)
BARREL	39½ ін (100 см)
CALIBER	11.4 мм / .

This early 18th-century matchlock teppo is the work of the Enami family of Sakai, who are widely held to be among the finest Japanese gunmakers of the preindustrial period. The stock is of red oak, decorated all over with *kara kusa* (vine motifs) scrolls in gold lacquer, with additional inlays of brass and silver.



Octagonal barrel

PAPER CARTRIDGE

Today, thick writing paper is still known as "cartridge paper" owing to this type of charge.

Decorative inlay surrounds barrel pin

JAPANESE MATCHLOCK

10

DATE	Early 18th century
ORIGIN	Western Japan
WEIGHT	9¼ lb (4.14 кg)
BARREL	40 ¹ / ₂ in (103 cm)
CALIBER	13.3 мм / іп

A rather less ornate weapon than that shown below, this matchlock is by Kunitomo Tobei Shigeyasu of Omo, on Japan's west coast. Its red-oak stock is in the style of the Sakai school. Decoration is limited to engraving on the octagonal barrel and some brass hay; the lock and mainspring are also of brass.



LEAD BULLET

It was not until around 1600 that lead, with its low melting point and high specific gravity, became the universal material for bullets.

Rear sight

Laquerwork *mon* (family badge) is a pine tree in a circle

Octagonal barrel

Gold lacquering over red oak



101 TOT 101





1	
DATE	18th century
ORIGIN	Southern India
WEIGHT	9 lb (4.05 kg)
BARREL	44½ IN (113 см)
CALIBER	16 MM

The barrel of this matchlock from Mysore (in what is now Karnataka State, southern India) is exquisitely decorated with incised flowers and foliage, and entirely gilded. The incised side plates are made of iron, and its decoration is in *koftgari* a method of inlaying gold into steel or iron.

Barrel bands of leather thongs

INDIAN MATCHLOCK TORADOR

/ DATE	19th century	
ORIGIN	Central India	1
WEIGHT	10¾ lb (4.9 кg)	7 0
BARREL	49¾ ім (126 см)	dec
CALIBER	14 мм	muz

This torador has a stock of polished red wood with circular pierced medallions on either side of the butt of iron, with gilding and *koftgari* applied over red velvet. The barrel has an elaborate arabesque lecoration in gold *koftgari* at the breech, and the uzzle is fashioned into the shape of a tiger's head.



Tiger's-head

muzzle

WHEELLOCK RIFLES

Wheellocks were extremely expensive weapons to produce, so they were bought mainly by the wealthy as hunting pieces. They were also delicate instruments that could be severely compromised by dirt and hard handling, hence they remained civilian rather than military weapons. As hunting guns they had their limitations. The shower of sparks created by the spinning metal wheel could give just enough warning for a bird or rabbit to jink off target before the main charge detonation took place. Winder

Wheel

Cover for serrated striking wheel

Lock plate

Bone inlay /

Cheekpiece

Squared shaft for winding mechanism

Trigger guard

Trigger



EARLY FLINTLOCK RIFLES

Flintlock muskets fall into either smoothbore or rifled categories, the latter being far more accurate over range. Rifling—longitudinal lines cut into the bore of a weapon—was first introduced in the 1400s, initially as a method of trapping the fouling of burnt powder. By giving the lines a twist, spin was imparted to the ball, this in turn giving the ball a gyroscopic stability in flight, resulting in improved accuracy and range. One deficiency of the rifled weapons was that they were often harder and slower to muzzle load, as the ball had to be an especially tight fit to engage with the rifling grooves.

Butt is bound with brass

Small of

stock sized

to fit in hand

Striking steel attached to pan cover

Barrel band is cut to act as rear sight <

Lock pla

Cock holds flint between metal jaws

Lock plate stamped with name of armory

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Comb of stock puts shoulder in line of recoil



FLINTLOCK BALLS

To achieve any sort of accuracy, the ball fired from a smoothbore gun had to be spherical and of an exact size.



Blade fore sight

PRUSSIAN RIFLED FLINTLOCK CARBINE

/ DATE	1722
ORIGIN	Germany
WEIGHT	7½ LB (3.37 KG)
BARREL	37 ім (94 см)
CALIBER	15-bore so

King Frederick William I of Prussia, who came to the throne in 1713, raised a standing army that amounted to four percent of the country's adult male population. He established a state arsenal at Potsdam and among its early products were carbines like this, which were manufactured from 1722 to 1774. Ten men in each juadron of cuirassiers were issued with rifled weapons.

DA DA ORIO WEIG BARRI CALIBE	GIN England gunmakers dur HT 7 ³ / ₄ LB (3.5 KG) guns made for pincluded Ezekiel EL 32 IN (81 CM) weapons, which w	Tas one of Britain's foremost ring the 18th century, with many royalty, and apprentices that Baker. Here is one of his flintlock was in .680 caliber and had nine- her than being smoothbore.	
	FULL VIEW	Cock	Rear sight
		S	triking steel
Guard exte	ension		Feather

SEA SERVICE GUNS HAD TO BE CORROSION RESISTANT, HENCE THE BARRELS WERE OFTEN BLACKENED TO PROTECT THEM AGAINST THE CONSTANT SALT-WATER SPRAY.

Ramrod /

Discharger cup

SEA SI	ERVICE MUSKET	
DATE	Mid-18th	Γ
ORIGIN	Germany	1
WEIGHT	Not known	I
BARREL	Not known	di 1a:
CALIBER	Not known fo	ra.

Sling swivel

This Sea Service flintlock is fitted with a discharger cup on the end of the muzzle. Developed in the mid-18th century, the ischarger was used for firing cast-iron nd grenades, and was an ideal weapon close-range boarding actions.

FAMOUS GUNSLINGERS

TIMOTHY MURPHY

Timothy Murphy (1751–1818) was one of modern history's true early snipers. His talents as a marksman were employed during the American Revolutionary War (1775–83), when he first enlisted as a rifleman. However, given his ability to hit a seven-inch target from 250 yards, he soon enlisted in the elite Continental Rifle Corps under General Daniel Morgan.

andrea

"Morgan's Rifles" were deployed in 1777 to New York State against the British forces under General John Burgoyne, and Murphy and his comrades sniped the British ranks endlessly. In October 1777 at the Second Battle of Saratoga, Murphy climbed a tree, then shot and killed the British brigadiergeneral Simon Fraser at 300 yards (274 m), repeating the feat against Sir Frances Clarke, General Burgoyne's chief aide-de-camp. The two killings had powerful, converse effects on British and American morale, and gave Murphy the nickname "Sure Shot Tim." Murphy proved his marksmanship on many subsequent occasions over 200 yards (183 m), and survived the war and a period in Indian captivity.



THE FOEMAN WHO CAME WITHIN (MURPHY'S) RANGE WAS SURE TO BITETHEDUST.

J	н	M	AI	HF	R,	18	51
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FLINTLOCK RIFLE		
DATE	1760	
ORIGIN	US	
WEIGHT	8 ¹ / ₄ lb (3.8 kg)	
BARREL	45 ім (114 см)	
CALIBER	.45 / m	

This flintlock rifle was a forerunner to the famous Kentucky rifle. Based on designs introduced to America by immigrant German gunsmiths, it had accuracy up to 400 yards/365 neters in well-trained hands.

SURE SHOT TIM

On completion of his military service in 1779, Murphy settled in Delaware and, along with several other ex-Army riflemen, he enlisted in the 15th Regiment of Albany County Militia. This painting is the only known depiction of Murphy, although historians disagree as to whether this is an accurate likeness.

FLINTLOCK MUSKETS & RIFLES

The 18th and 19th centuries saw the perfection of the flintlock musket and rifle design. From 1722 to 1838, for example, the redoubtable "Brown Bess"—the Land Pattern Musket—was the British Army's firearm of choice for its infantry. The Charleville musket gave similar service to the French. By the 1800s, however, more forces were beginning to recognize the ballistic advantages of rifled guns. For example, the Baker rifle's barrel length was only 30 in (76 cm), but it featured seven rectangular grooves making a quarter turn along the length of the bore. Accurate shots could be Armory mark taken at around 150 yards (137 m).

ifle Cock e Jaw screw

Leather

sling

Brass cheek plate

-

Trigger

Brass trigger guard Feather spring

Pan

Protective cover for cock and steel



DOUBLE-BARRELED FLINTLOCK WITH BAYONET

/ DATE	c.1800	
ORIGIN	UK	
WEIGHT	Not known	
BARREL	Not known	1
CALIBER	Not known	7

The blunderbuss-type muzzle of this doublebarreled weapon features an attached folding spike bayonet. Guns such as these were often used by naval crews, who appreciated the short-range firepower backed by a stabbing weapon for hand-to-hand action. Flint clamping screw

Striking steel

Cock

Double trigger /

Breech-block is hinged at the forward end and tips up through 30° for loading

0

Breech block release catch 66

Lock cover

Grip extension

FULL VIEW

Folding spike bayonet

Flared muzzle

"

MUSKET BALL

The size of the ball was expressed in "bore," being the number of balls of a given size that could be cast from 1 lb (0.45 kg) of lead.



I HAVE SUCCEEDED IN ESTABLISHING METHODS FOR FABRICATING ARMS EXACTLY ALIKE, AND WITH ECONOMY, BY THE HANDS OF COMMON WORKMEN. JOHN HANCOCK HALL, LETTER TO SECRETARY 99

OF WAR JOHN CALHOUN, 1822

Barrel band

Forward sling swivel

/ HALL	RIFLE	
DATE	1819	John Hancock Hall's rifle, designed in 1811 and introduced
ORIGIN	US	into service in 1819, was the first regulation American rifle to
WEIGHT	10½ lb (4.68 kg)	/ incorporate an opening breech; hinged at the front, it tipped
BARREL	32 ¹ / ₂ in (82.5 cm)	up at a 30-degree angle for loading. Hall rifles and carbines
CALIBER	.54 IN	were eventually produced in percussion form, too, when the entire breech unit could be removed and used as a pistol.



Barrel band secures the barrel to the stock

FULL VIEW

AUSTRIAN MODEL 1798 MUSKET

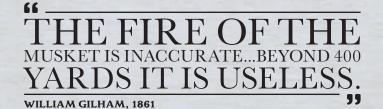
DATE	1798
ORIGIN	Austria
WEIGHT	9 lb (4.2 kg)
BARREL	45 ін (114.3 см)
CALIBER	.65 IN t

When Emperor Leopold of Austria and King Frederick William of Prussia declared their intention to restore Louis XVI of France to his throne in 1791, Austria found itself quite literally outgunned by the French. As a result a new musket, similar to the French Model 1777, was commissioned.

Forward sling swivel

Fore sight

Fore end cap and barrel band



FLINTLOCK MUSKETS & RIFLES 139

Flint clamp LEMMERS FLINTLOCK BLUNDERBUSS DATE 1810 This blunderbuss had a short effective range of ORIGIN UK around 30 yards, depending on the shot type. The flared muzzle would have increased the WEIGHT Not known spread of shot, but recent experiments have BARREL Not known shown that in blunderbusses the spread did CALIBER Not known not match the flare of the muzzle. EXIN Cock Flash guard Striker steel Butt plate Trigger 140 RIFLES & MUSKETS



FAMOUS GUNS

BROWN BESS

The British Land Pattern Musket—more commonly known among the ranks as the Brown Bess—dominated the ranks of the British Army for more than 100 years. The first version was the Long Land Pattern of 1722, a flintlock .75 in musket which was 62 in (157 cm) long with a 46 in (117 cm) barrel.

maria

Although the length of the gun gave some advantage in a fixed bayonets clash, the barrel was subsequently shortened to improve handling and to lighten the load of the British soldier (part of the 1768 Clothing Warrant), resulting in the Short Land Pattern of 1768 with 42 in (106 cm) barrels. A further shortening came in the mid 1790s with the India Pattern, so

called because it was developed for use by the East India Company. In this version the barrel dropped to just below 39 in (99 cm), and the British Army adopted it for general use in 1797. The Brown Bess had weaknesses, notably in the trigger group, but millions were made (over 3 million of the India Pattern alone) and it aided Britain's colonial expansion during the 19th century.

Lock plate stamped with maker's name

🔍 Sling swivel

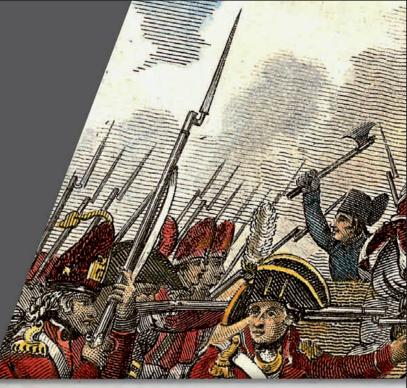
FULL VIEW

"...TAKE THE BROWN BESS ONYOUR SHOULDER AND MARCH, CONNECTICUT COURANT, APRIL 1771

BROWN BESS MUSKET

DATE	1742	
ORIGIN	UK	7
/ WEIGHT	10¼ lb (4.7 кg)	7.1
BARREL	46 ін (117 см)	7_{of}
CALIBER	10-bore	for

This modified version of the Land-Pattern Musket by Tippin vas a "sealed pattern," meaning nat it was retained in the Tower London Armory as a model other gunmakers to follow.



Fore stock

WHAT'S IN A NAME?

Brown Bess-wielding British troops at the Battle of Bunker Hill in 1775 during the American Revolutionary War. The origins of the name Brown Bess are unknown, but it probably derives from the German words "braun buss" meaning "strong gun." This argument is further supported by the fact that King George I, who commissioned the gun's use, was from Germany.

OTTOMAN FIREARMS

The Ottoman military forces were among the first in the world to introduce muskets into warfare, with evidence suggesting formal gun use in combat during the 1440s. By the 18th and 19th centuries, however, their advantage in warfare was lost. When faced with the new European or Russian armies, which were based on mass conscription, the Turkish infantry demonstrated little ability to respond with tactical lines or columns. These were essential structures for troops wishing to concentrate their firepower or maneuver their muskets. Furthermore, the Ottomans rejected the use of the bayonet—an "infidel weapon"—despite seeing how devastating these could be in trained hands. Cast and chiseled decoration on stock

Striking steel integral with pan cover

Exposed mainspring

Pan Striking steel d

Inlaid decoration

Shoulder stock is inlaid with brass and precious stones hand from slipping Shoulder stock is pentagonal in section

Prawl prevents

Trigger

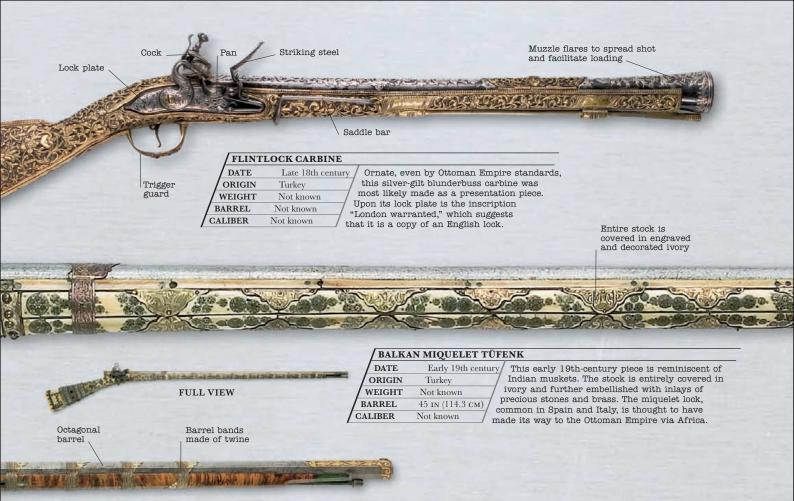
Cock

Trigger

Inlaid decoration

Cock

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/ SNAPH	IAUNCE TÜFEN	K
DATE	Late 18th centu	ury / This smoothbore musket
ORIGIN	Turkey	overall form and the man
WEIGHT	Not known	produced in northern Indi
BARREL	28½ IN (72.4 см)	terminates at the breech in is octagonal in section, and
CALIBER	Not known	had become obsolete in the V

This smoothbore musket, or tüfenk, is very similar both in verall form and the manner of its decoration to muskets oduced in northern India. The pentagonal-section butt stock minates at the breech in a pronounced prawl. The barrel ctagonal in section, and the lock is a snaphaunce, which become obsolete in the West by the early 17th century.

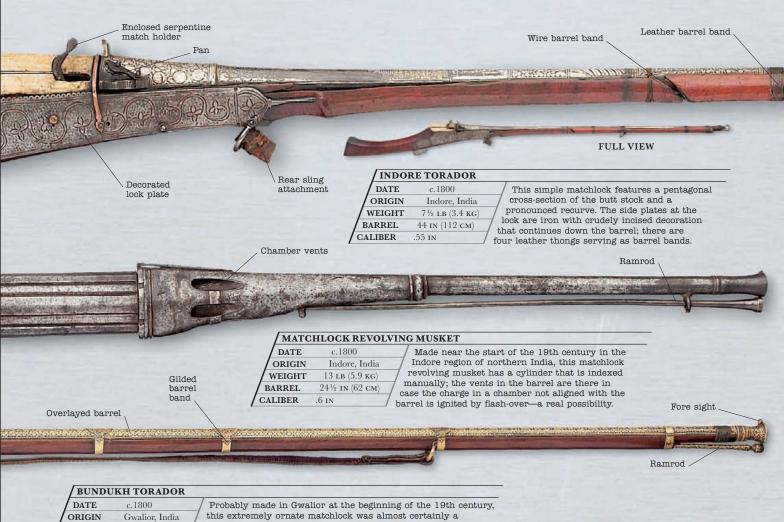
INDIAN FIREARMS

Although India's matchlocks lagged behind Europe in terms of their historical lineage, they were often superbly built, and could feature some exquisite levels of decoration using inlaid ivory, gold, silver, or bone. Nor were they just decorative pieces. The 19th century jezail matchlock was accurate and generally reliable, especially during the dry seasons when there was no climatic interference with powder and smoldering match. In the early 19th century Indian gunsmiths also explored some mechanical sophistications seen occasionally in the Western flintlock, such as using revolving cylinders to create a multi-shot weapon. Only with the steady progress of colonization of India by the British did flintlock, then percussion cap, technologies start to take over from the matchlock.

Trigger

Ivory decoration Pentagonal-section butt Trigger Serpentine slowmatch holder Decorative brass banding 12 Touch-holes Trigger Bone inlay Enclosed serpentine match holder Velvet sling Pricker Overlayed lock plate

Gilded butt



/ ORIGIN	Gwalior, India	
WEIGHT	6½ LB (3 KG)	
BARREL	45¼ in (115 см)	
CALIBER	.55 IN	

Probably made in Gwalior at the beginning of the 19th century this extremely ornate matchlock was almost certainly a presentation piece. Like all matchlocks, it was supplied with a touch-hole pricker, though since this, too, is gilded, it can hardly be considered to be entirely functional. Guns of this type were normally held beneath the arm, not against the shoulder.

OTHER ASIAN FIREARMS

Although the Japanese remained wedded to the matchlock for far longer than most countries, they took matchlock design and style to extremely high standards. Some Japanese matchlocks were plain, functional pieces issued *en masse* to their armies, while others had exquisite inlaid metalwork along the stock and fore-end, and floral patterns running along the full length of the woodwork, enhanced under a coat of rich lacquer. There were also mechanical innovations. Examples of revolving matchlock rifles exist, with a horizontal drum on top containing six chambers, this being rotated to present each chamber to the barrel in turn. For cavalry, carbine matchlocks were used—shortened versions of rifles that could even be fired with one hand if necessary. Lock plate

Pan /

Hammer

Trigger

Hand guard

Stock made of red oak

Touch-hole

Brass plate where lock Red-oak stock should be

LARGE-BORE JAPANESE MATCHLOCK

/ DATE	c.1850
ORIGIN	Japan
WEIGHT	9 lb (4.12 кg)
BARREL	27¼ IN (69.3 СМ)
CALIBER	18.3 мм / ha

This type of matchlock firearm was sometimes used to launch a primitive incendiary device, the fire arrow. It dates from toward the end of the Tokugawa shogunate, 1603–1867, as evinced by the *mon* that decorate the oarrel. The lock and trigger are missing—the former as been replaced by a plain brass plate. Inlaid mon (family badge)

JAPANESE PILL-LOCK CARBINE

/ DATE	c.1850	
ORIGIN	Japan	
WEIGHT	8 lb (3.64 kg)	
BARREL	26½ in (67 cm)	
CALIBER	12.5 мм	7

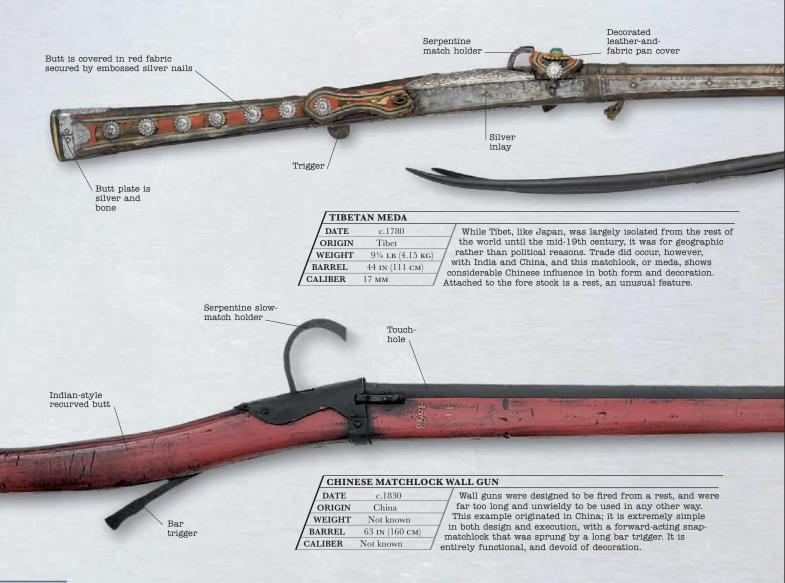
Though Japan's doors were closed to foreigners for more than 200 years, there were occasional illicit contacts, and it was probably through these that pill-lock technology, which had a brief currency in Europe around 1820, arrived in Japan. This carbine has a device that dispenses a fresh primer "pill" from a small magazine when the pan cover is lifted.

Tokugawa mon, or identifying cartouche

100121

Square fore stock is rounded here to accommodate the hand Intermediate sight

Fore sight



Damascened barrel

Rest terminates in forked antelope horn

THAT THAT I AND THE THE PARTY

5,41.2

0

Ramrod is a modern replacement

AT THE BATTLE OF NAGASHINO, UP TO 3,000 MATCHLOCK-ARMED GUNNERS DESTROYED THE CAVALRY CHARGES OF TAKEDA KATSUYORI WITH CONTROLLED VOLLEY FIRE.

FULL VIEW

FAMOUS GUNS

ENFIELD RIFLE MUSKET

The 1853 Pattern Enfield Rifle musket equipped the British infantryman with greater long-range accuracy. Its bore featured three-groove rifling that made a turn every 78 in (198 cm).

Sources

The Enfield (as it was called by its users) saw broad service, its firepower being delivered on battlefields ranging from India (where controversy over its cartridges helped ignite the Indian Mutiny in 1857) to Civil War America. It was prized for its robust construction—instead of the barrel being secured to the stock by pins, it was attached by rigid bands that passed around both barrel and woodwork—and the percussion cap lock was reliable in both operation and ignition. Compared to many other muskets and rifles of the period, the Enfield was a lightweight service weapon, a popular feature among infantry who covered all distances on foot. The Enfield's accuracy was reflected in its adjustable ladder backsight, which was graduated at 100 yards (91 m), 200 yards (183 m), 300 yards (274 m) and 400 yards (366 m), although by raising the ladder to the vertical position further ranges could be attempted.

> Attachment for sling

FULL VIEW

Trigger

THE ENFIELD WAS THE SECOND MOST WIDELY USED WEAPON IN THE AMERICAN CIVIL WAR.

PATTERN 1853 RIFLE MUSKET

	_
1853	
UK	
9 lb (4 кg)	/
33 ін (84 см)	
.577 in] t
	UK 9 lb (4 кg) 33 in (84 см)

The rifle musket was a highly successful weapon. In the hands of a competent infantryman it was effective beyond its sighted distance (2,700 ft/820 m), and at 300 ft (90 m) the bullet could pass chrough a dozen ½ in (1.5 cm) planks.

Rear sight graduated to 2,700 ft

Barrel

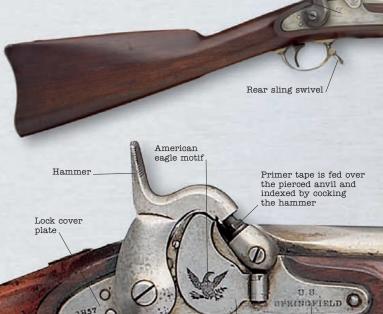
BATTLE OF THE ALMA

Scots Fusilier Guards at the Battle of the Alma, September 20, 1854. Enfield rifle muskets were in regular field use until 1867 after which many were replaced with the cartridge-loaded Snider Enfield.

PERCUSSION-CAP RIFLES

During the US Civil War (1861–65), smoothbore and rifled muskets fought side by side, the latter given superior performance through the development of new ammunition types. Back in 1823, the British Army officer Captain John Norton had designed a conical-shaped ammunition. The problem Norton faced was that when loading bullets into rifled weapons, the bullet had to be a tight fit for it to engage with the rifling, and this made it difficult to muzzle load. Norton made his bullet a comfortable fit, but hollowed out the base to allow the bullet to expand on firing under the gas pressure to grip the rifling. This system was perfected in the Minié bullet of 1847, developed by Claude Étienne Minié.

Small of stock





Trigger

FULL VIEW

Primer tape compartment cover

Armory

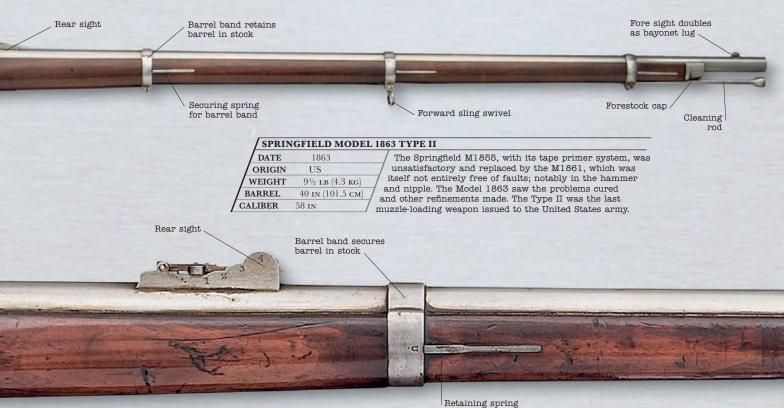
mark

Hammer

American eagle motif

Sling swivel

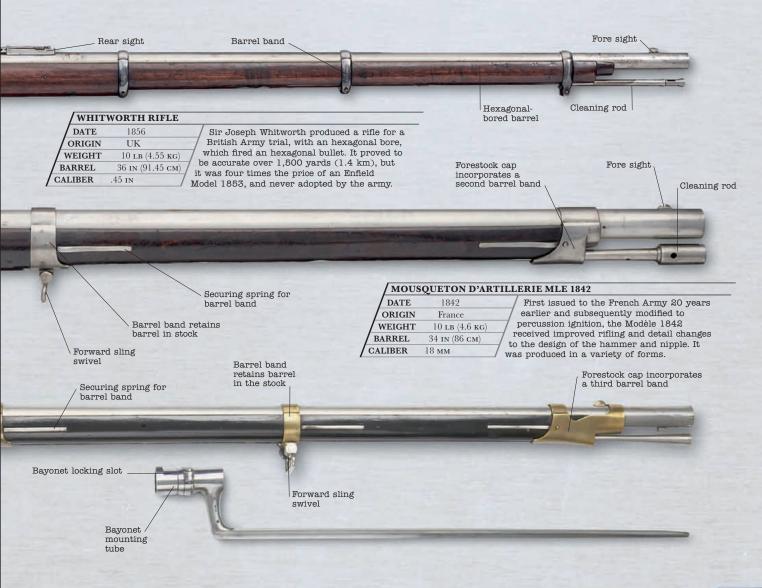
154 RIFLES & MUSKETS



Retaining spring for barrel band

SPRIN	SPRINGFIELD MODEL 1855		
/ DATE	1855	The first regulation American percussion rifle was the	
ORIGIN	US	Model 1841 Mississippi Rifle, with a 33-in (83.8-cm)	
WEIGHT	9½ lb (4.2 kg)	barrel. It was later given a longer barrel and modified to	
BARREL	40 in (101.5 cm)	use Maynard's patent tape primer fed from a roll housed inside the receiver (instead of individual copper caps	
CALIBER	14.7 мм	placed over the nipple) and became the Model 1855.	





PERCUSSION-CAP BREECHLOADERS

The 1860s and 70s were a transitional period in rifle development, as the shift toward breechloading guns began. These were already in gestation. A breechloading flintlock had been designed by Major Patrick Ferguson back in the late 1700s. In 1823 Swiss gunmaker Johannes Pauly created a rifle with a hinged barrel that, when tilted, allowed a paper powder-and-ball cartridge to be loaded into the chamber. Another major leap came in the 1830s as unitary brass cartridges (cartridges containing all the ignition components and bullet in one unit) began to emerge, which made breechloading a far easier option. In 1836 Prussian gunsmith Johann Nikolas von Dreyse invented the first rotating bolt rifle. The excellent performance of this weapon in the 1860s resulted in many armies scrambling to either design breechloaders, or adapt existing rifles to the new principle.

Trigger Lock cover

Nipple for percussion cap

Bolt

FULL VIEW

Hammer

RIFLES & MUSKETS

"Monkey Tail" breech lever ____ Hammer

Cleaning rod

WESTLEY RICHARDS "MONKEY TAIL" CARBINE

/ DATE	1866	
ORIGIN	UK	
WEIGHT	6½ lb (3 кg)	
BARREL	19 ін (45.5 см)	1
CALIBER	45 in	7

Eminent Birmingham gunmakers, Westley Richards & Co. produced two types of carbine for the British Army. One had a falling-block action, the other (illustrated) had a front-hinged tilting breech with a long, curved actuating lever, which gave the weapon its nickname. Westley Richards' carbines required the percussion cap to be located at the mid-point of the cartridge.

Rear sight

Barrel band

TERRY BOLT-ACTION CARBINE

DATE	1861	/
ORIGIN	UK	/ 1
WEIGHT	7 lb (3.21 кg)	/ W
BARREL	20 ім (51 см)	and
CALIBER	.54 in	7 fired

The Terry carbine was the first bolt-action weapon adopted by the British Army. Its paper cartridge included a greased felt wad, which remained in the breech after firing and was pushed to the barrel by the insertion of the next round, lubricating d cleaning the bore when it was fired. In a trial, one carbine d 1,800 rounds without requiring additional cleaning.

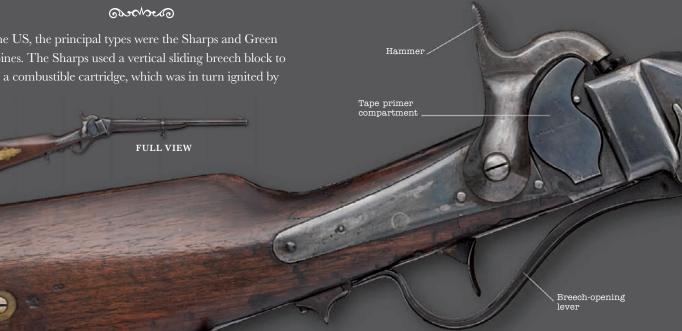
FAMOUS GUNS

SHARPS CARBINE

Percussion-cap breechloaders—also commonly known as capping breechloaders-were a brief family of weapons that appeared in the mid 19th century. They were an early attempt to unite a breechloading system with percussion-cap ignition, and their development was particularly concentrated in the United States and Britain during this time.

In the US, the principal types were the Sharps and Green carbines. The Sharps used a vertical sliding breech block to load a combustible cartridge, which was in turn ignited by

either a percussion cap or tape primer. The problem with the Sharps—and the challenge for all capping breechloaders—was the leakage of gas from the breech (the paper or linen cartridge did not form a gas-tight seal). The Green's Carbine, which had a side-swinging breech, more successfully handled this problem, but ammunition problems limited its use.



SHARPS' RIFLE WAS TO STAND THE TESTS OF A FIRST-CLASS WEAPON.

EDWARD FREEDLEY, AUTHOR, 1858

SHARPS CARBINE

	DATE	1852	
	ORIGIN	US	/
	/ WEIGHT	7 ³ /4 lb (3.5 kg)	7
	BARREL	18 in (45 см)	7 n
Ĺ	CALIBER	.52 in	7 u

Christian Sharps devised his breech-loading system in 1848. During the American Civil War, the Union Army bought over 80,000 Sharps' carbines for its cavalry regiments. This rare slant-breech version from 1852 ses a Maynard tape primer.

Rear sight



SHARPS CARTRIDGE This case is made of linen. Its base was cut off by the breech-block when the action was closed.

SHARPS SHOOTER

Confederate soldiers fire on Union forces at the Battle of Kenneshaw Mountain on June 27, 1864. Christian Sharps' carbine saw heavy use during the US Civil War.



CHASSEPOT CARTRIDGE

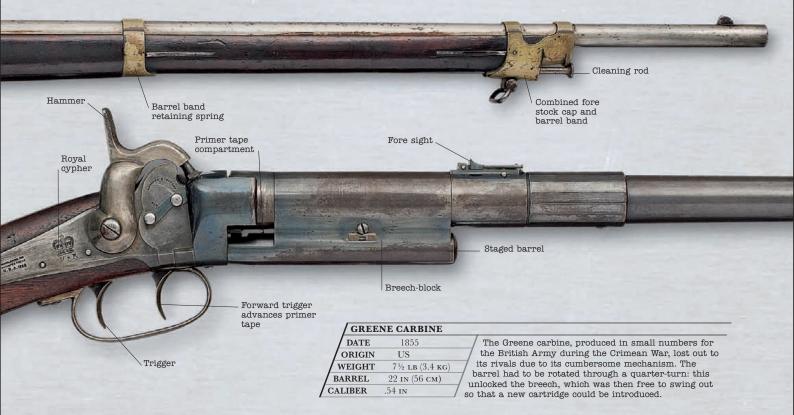
After the Franco-Prussian War, the cartridge developed for the Mauser M/71 rifle was adapted for the Chassepot.



CHASSEPOT PERCUSSION CARBINE

DATE	1858
ORIGIN	France
WEIGHT	6¾ lb (3.03 kg)
BARREL	28 ін (72 см)
CALIBER	13.5 мм

In the mid-1850s, Alphonse Chassepot produced a breechloading design using a rubber washer to seal the breech. He then replaced the hammer with a needle striker within the bolt, which was accepted for use by the French Army as the Modèle 1866.



SINGLE-SHOT BREECHLOADERS

The rush to develop breechloaders in the 1860s and 70s resulted in a number of different operating systems, all attempting to make the most effective use of unitary cartridges. New Yorker Jacob Snider modified the Enfield 1853 Pattern rifle musket by inserting a hinged breechblock through which a cartridge could be inserted. Erskine Allin of Springfield adopted a similar "trapdoor" principle for the Springfield Model 1860 and 1863 rifles. Remington took a different approach, the "rolling block," whereby the action of cocking the hammer allowed the breech to be opened to take a cartridge. The British Army eventually settled on a lever-action "falling-block" system, embodied in the Martini-Henry rifle. However, it would be the bolt-action, being perfected by the likes of Mauser, that would dominate the future of breechloading weapons. Bolt handle

> Rear sling / swivel

Hammer

"Trapdoor" breech cover incorporates

firing pin

Rear sight

Breech cover hinge

FULL VIEW

Fore sight

Rear sight

<	Front	sling	swivel
---	-------	-------	--------

Cleaning rod

MAUSER M/71			
DATE ORIGIN VEIGHT ARREL LIBER	1872 onward Germany 10 lb (4.5 кG) 32½ in (83 см) 11 мм	Waffenfabrik Mauser began mc accept brass cartridges, but Pet new design, strong enough to ha ammunition and effective out to a (800 m). The Infanteriegewehr M/ pre-eminence among suppliers of m	

odifying Dreyse guns to ter Paul Mauser produced a andle much more powerful a range of 0.5 miles /71 established Mauser's nilitary rifles.



COMBINATION TOOL

This tool included everything needed to care for a rifle in the field-from screwdrivers and spanners, to a pricker for the nipple.



.45 SPRINGFIELD The cartridge devised for the Springfield was loaded with 70 grains of powder and a 405-grain bullet.

SPRINGFIELD TRAPDOOR

/ DATE	1874
ORIGIN	US
/ WEIGHT	10 lb (4.5 кg)
BARREL	32 ¹ / ₂ in (83 cm)
CALIBER	.45 IN

The perfection of the unitary cartridge left the world's armies with a dilemma: what to do with their millions of redundant muzzle-loaders. The US Army modified their rifled muskets by milling out the top of the barrel, creating a chamber for the cartridge, and installing a front-hinged breech cover incorporating a firing pin.



166 RIFLES & MUSKETS



/ REMINGTON ROLLING BLOCK

DATE	c.1890	
ORIGIN	Egypt	/
WEIGHT	9 lb (4 kg)	1
BARREL	35¼ in (90 см)	1
CALIBER	.45 in	/ fa

Remington's purpose-designed breechloader was declared the best rifle in the world at the 1868 Imperial Exposition in Paris. However, the rifle's rolling-block action, first introduced in 1863, was not as smooth in use as the alling breech-block of the Martini-Henry.



.45 MARTINI-HENRY The Martini-Henry rifle's cartridge was loaded with 85 grains of black powder. The bullet weighted 480 grains.



BAYONET

A socket bayonet, with its triangularsection blade, protuded almost 18 in (46 cm) beyond the muzzle.

FAMOUS GUNS

DREYSE NEEDLE GUN

Johann von Dreyse's Needle Gun was the first true rotatingbolt-action rifle. Dreyse, alongside Swiss gunmaker Johannes Pauly (one of the inventors of the self-contained cartridge), developed a prototype bolt-action gun in the 1820s. After much trial and error the Needle Gun went into production in 1845, the Prussian army accepting it into service three years later. To load the Needle Gun, the bolt was opened by rotating it out of engagement with a forward locking lug. A cartridge was inserted, and this consisted of a bullet with a percussion cap at its base, the whole structure being attached to a paper tube containing the propellant. The bolt was then locked again. When the gun was fired, a needle-like firing pin pierced the bottom of the cartridge and drove through to strike the percussion cap.

Bolt handle /



PRUSSIA'S USE OF THE DREYSE NEEDLE GUN WAS THE KEY TO THEM WINNING THEAUSTRO-PRUSSIANWAR (1866) AND FRANCO-PRUSSIAN WAR (1870–71).



Rear sight

Barrel band retaining springs

Đ

THE BATTLE OF KÖNIGGRÄTZ

At the battle of Königgrätz (Sadowa), on July 3, 1866, thanks largely to the superior firepower of its Dreyse Needle Guns over the muzzle-loaders of the rival Austrians, Prussia was victorious, and went on to become the dominant force in Central Europe in the ensuing years.

MANUAL REPEATER RIFLES 1775–1880

The first major step on the journey toward the repeating, multi-shot rifle was taken by inventor Walter Hunt of Brooklyn in 1849. Hunt patented a weapon known as the "Volitional Repeater," which housed several odd caseless rounds in an underbarrel magazine, the feed being operated by an underlever. This principle underwent a circuitous journey through several illustrious hands, including Smith & Wesson and Oliver Winchester, before Benjamin Tyler Henry produced the now legendary Henry Model 60, a .44 rimfire weapon containing 15 rounds in its magazine. With proper reloading technique, a shooter could send out up to 28 rounds in a minute.

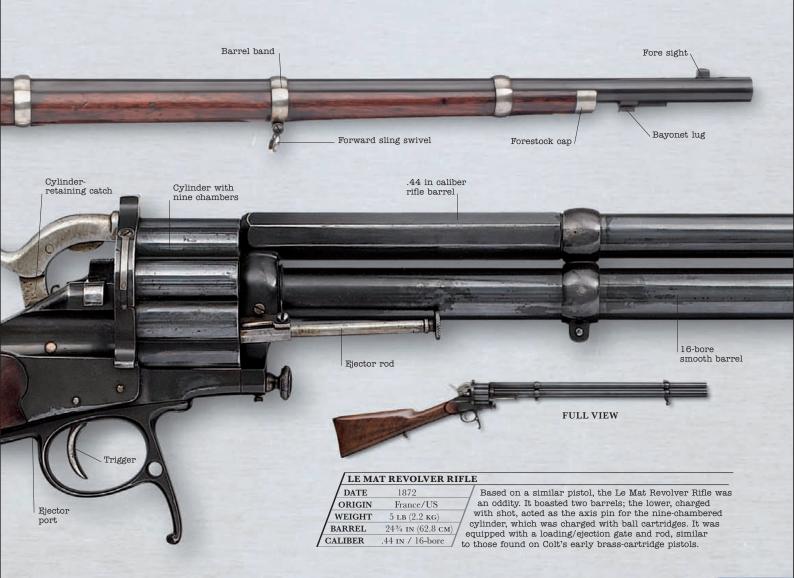
> Locking catch / for cocking lever

Trigger guard and cocking lever

Hammer







FAMOUS GUNMAKERS

WINCHESTER

The Winchester Repeating Arms Company is a landmark name in US gunmaking. Oliver Winchester founded the company in 1866. In that year it brought out its first leveraction rifle, and so began a family of guns that, like the Colt Peacemaker, virtually defined the Wild West era. The early 20th century saw Winchester bring out new self-loading rifle and shotgun designs, and during and between the two world wars Winchester was central to the production or development of the BAR, the Browning .50 BMG cartridge, the M1 rifle and carbine, and the M14. In 1931, Winchester was also bought by the Olin Corporation, which in 1981 sold off the firearmsmaking business (but not the rights to the Winchester brand), this becoming the US Repeating Arms Company. However, in January 2006 the famous New Haven plant in Connecticut was closed, threatening the future of many of the company's great civilian lines, such as the Model 94 and Model 1300 shotgun. At the time of writing, however, Browning has stepped forward to take over the manufacture and sale of Winchester firearms (both are part of the Herstal Group).

Stock



PRODUCTION LINE

Women at the Winchester factory in New Haven, Connecticut, in 1946, perform various stages of gun assembly, including attaching the stock to the barrel and inserting the rifles' sights.

174 RIFLES & MUSKETS

WINCHESTER MODEL 1866 CARBINE

DATE	1866
ORIGIN	US
WEIGHT	9¼ lb (4.2 кg)
BARREL	23 ім (58.5 см)
CALIBER	.44 Rimfire

The principle shortcoming of Benjamin Tyler Henry's underlever rifle lay in the way its tubular magazine was charged. In 1866, Nelson King introduced an improvement that allowed reloading via a port on the receiver. This doubled the rifle's rate of fire to 30 rounds a minute.

ORIGIN US WEIGHT 7 ^{1/2} LB (3.4 KG) BARREL 30 IN (76 CM) B T C CM	Russia, which bought over in 1915 and 1917.	Surger Burg Burg Burg Burg Burg Burg Burg Bur
Loading port Under-lever/ trigger guard	Barrel to Barrel to Loading port Loading port <u>WINCHESTER MODEL</u> DATE 1876 ORIGIN US WEIGHT 10 LB (4.5 KG) BARREL 28 IN (71 CM) CALIBER .45 IN	Rear sight

MANUAL REPEATER RIFLES 1880–1890

During the 1870s bolt-action rifles began to ally themselves with magazine feeds. In 1871 Paul Mauser took his bolt-action rifle and connected it to an eight-round underbarrel magazine, a new round being fed with every operation of the bolt. However, tubular magazines had major deficiencies. Their springs were prone to weakening, the gun's center of balance changed as the magazine emptied, and there was always the danger of magazine explosions. Scottish-born American James Lee found the solution in the late 1870s. He relocated the cartridges in a spring-loaded box magazine that sat directly beneath the bolt.

Rear sling swivel

Bolt handle

Bolt

Straight through stock

Integral six-round box magazine

CAVALRY CARBINE MODELLO 1891 TS

DATE	1891	
ORIGIN	Italy	
WEIGHT	6½ LB (3 кG)	1
BARREL	17¾ in (45 cm)	7
CALIBER	6.5 мм х 52	7 t

Often known as the Mannlicher-Carcano, it used a modified version of the bolt-action Mauser developed for the M1889. It continued, in modified form, in Italian service until after World War II, and many were sold to dealers in the US; one found its way to Lee Harvey Oswald, who probably used it to kill President John F. Kennedy in 1963.



PRODUCT CATALOG, 1851

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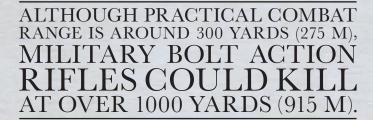








in the late 1950s, and a sniper's version was in use until 1987.



CALIBER

7.5 MM

Rear sight



Rear sight

LEE-METFORD PATTERN RIFLE

DATE 1888	
ORIGIN UK	
WEIGHT 9 LB (4.05 KG)	
BARREL 30 IN (76.2 CM)	1
CALIBER .303 IN	1

The British Army opened a competition to find a replacement for the single-shot Martini-Henry rifle in 1879; 11 years later, it adopted the .303 in rifle, Magazine, Mark I (the name was changed in 1891 to include those of its designers). It had an enclosed bolt action and a box magazine, the work of James Lee, and had anti-fouling rifling developed by William Metford.

Finger groove

FULL VIEW

/ LEE-M	1ETFORD	
DATE	1890	/
ORIGIN	UK	Г /
WEIGHT	9¾ lb (4.37 kg)	de
BARREL	30 ¹ / ₄ in (76.9 cm)	/ rot
CALIBER	.303 in	side

The Lee-Metford began a prestigious lineage of British bolt-action rifles. The name derives from the inventor of its action, James Lee, and the designer of the rifled barrel, William Metford. It featured an eightcound box magazine and was chambered for the powerful .303 in artridge. The rifle also had a set of "Extreme Range Sights" on the de of the gun, optimistically graduated out to 3500 yards (3199 m).

ANNIE OAKLEY

Annie Oakley (1860–1926) was a legend of the West, and like many legends has attracted her fair share of historical myth and error. She was born Phoebe Ann Mosey in Ohio and by the age of nine was an expert game shot; the death of her father necessitated that she shoot to help support the family.

andrea

After winning a shooting competition in Cincinnati in 1881, beating her future husband and manager Francis E. Butler, she adopted the Oakley stage name and in 1885 she and her husband joined the *Buffalo Bill Wild West Show*. Oakley was undoubtedly a phenomenal shot, whether with handguns or with a .22 Marlin rifle. She could hit a dime thrown into the air from 90 ft (27 m), and could hit an edge-on playing card from the same distance. She performed in front of international royalty, including Queen Victoria and the future Kaiser Wilhelm II (she shot the ash off his cigarette). Oakley eventually left the Buffalo Bill show, but kept performing into her 60s.

Hammer

Loading port

FULL VIEW

SHE COULD SPLIT AN EDGE-ON PLAYING CARD WITH A .22 CALIBER RIFLE AT 90 FT(27 M).

MARLIN MODEL 1893

DATE	1893
ORIGIN	I US
WEIGHT	Not known
BARREL	Not known
CALIBER	.25-36 in

The Marlin Model 1893 was a lever-action rifle in several different calibers (the gun here is .85-36) that was produced between 1893 and 1936. It was distinctive by having side ejection, rather than the top ejection of the Winchester rifles.

____ Adjustable rear sight

ANNIE GET YOUR GUN

Annie Oakley depicted in a poster promoting the *Buffalo Bill Wild West Show.* A renowned sharp-shooter, in 1901 she was awarded a medal by King Edward VII who called her "the greatest rifle shot in the world."

MANUAL REPEATER RIFLES 1890–1900

By the 1890s the bolt-action rifle had been refined and improved to a state of near perfection. During this decade, many armies adopted rifles that would see them through the coming world war and beyond. In Germany, Mauser produced the Gewehr 98, a 7.92 x 57 mm rifle with an excellent boltaction (known particularly for its robust extraction) and fed from a five-round integral box magazine. Great Britain had the .303 Lee-Metford rifles, which in turn developed into the Lee-Enfield Mark I and began one of the world's most successful series of bolt-action weapons.



Bolt

Bolt handle

Cocking / piece Integral fiveround box magazine

"3-LINE" RIFLE M1891

DATE	1891
ORIGIN	Russia
WEIGHT	9¾ lb (4.43 kg)
BARREL	31½ in (80.2 см)
CALIBER	7.62 мм х 54R /

The M1891 is usually known as the Mosin-Nagant, after its designers. It was Imperial Russia's first repeater rifle, and its first in a "modern" caliber (a "line" was a measure approximating to one-tenth of an inch, and refers to its caliber). It was issued in a variety of forms, including a semi-carbine and a true carbine, and was still in service as a sniper rifle with the Red Army until the 1960s.

Wooden butt

Sight range graduations

Blade front sight _

Cleaning rod

MOSIN-NAGANT M1891 REMINGTON

/ DATE	1891
ORIGIN	US
WEIGHT	9¾ lb (4.43 kg)
BARREL	31½ IN (80.2 см)
CALIBER	7.62 мм х 54R

Barrel band secures the barrel in the stock During WWI, Russian production levels could not meet the demands for rifles. Consequently, the US gunmakers Remington Arms and New England Westinghouse were commissioned to make up the shortfall. Between them the two companies produced over 1.5 million M1891 rifles between 1915 and 1917, and nearly 300,000 were used in the US for training.

Rear sight

FULL VIEW





MANNLICHER M1895

DATE	1895
ORIGIN	Austria
WEIGHT	8½ LB (3.78 KG)
BARREL	30 ім (76.5 см) /
CALIBER	8 MM x 50R / th

The straight-pull bolt-action M1895 was the work of Ferdinand von Mannlicher, and used a rotating locking lug turned in a camming (spiraled) groove. Ammunition was fed from a fixed box magazine that Mannlicher also designed. It was used widely hroughout the Austro-Hungarian empire.

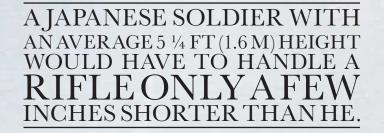
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Bayonet lug

MAUSER INFANTERIEGEWEHR 98

DATE	1898
ORIGIN	Germany /
WEIGHT	9¼ lb (4.15 кс)
BARREL	29¼ IN (74 СМ)
CALIBER	7.92 мм х 57 / ga

By the time of the Gew98, Mauser had solved virtually every problem known to beset the bolt-action magazine rifle. It added a third rear-locking lug to reinforce the two 'orward-mounted lugs, as well as improving as sealing and refining the magazine.



Bolt handle

Bolt

Integral five-round magazine

Semi-pistol grip

Sling swivel

190 RIFLES & MUSKETS



ARISA	KA MEIJI 30	
DATE	1897	At the conclusion of its war with China in 1895, the Japanese
ORIGIN	Japan	Army decided to adopt a modern weapon in a small caliber. This
WEIGHT	9½ LB (4.3 KG)	gun, designed by Arisaka, chambered for a 6.5 mm semi-rimmed
BARREL	31½ IN (80 см)	round, with an enclosed five-round box magazine, was adopted. It used a turning bolt of the Mauser pattern with forward-locking
CALIBER	6.5 mm x 50sr	lugs. It came into service in the 30th year of the Emperor Meiji.

(one on each side)

ARISA	KA TYPE 99
DATE	1939
ORIGIN	Japan
WEIGHT	8¾ lb (4 kg)
BARREL	25¾ ін (65.5 см)
CALIBER	7.7 мм / t

Japanese war experience showed that the 6.5 mm round used in the 38th Year rifle was inadequately powered. The Type 99, introduced into service in 1939, used the more potent 7.7 mm round. It was available in two versions, a short carbine (specifications left) and a standard version that was 6 in (15.2 cm) longer. An oddity of the Type 99 was a folding metal monopod support beneath the fore-end, although this was not rigid enough for its purpose.





LEBEL MLE 1886/93		
DATE	1893	
ORIGIN	France	
WEIGHT	9½ LB (4.3 KG)	
BARREL	31½ IN (80 см)	
CALIBER	8 MM x 50R	

In 1885 Boulanger was appointed to the Ministry of War in Paris. One of his first priorities was to introduce a modern rifle. The result was the first rifle firing a small-caliber, jacketed bullet propelled by smokeless powder (invented by Meille in 1884/5); despite being mechanically unsophisticated, it rendered every other rifle in the world obsolete. This modified version followed in 1893.

FAMOUS GUNS

LEE ENFIELD NO.4 MK I

Alongside the Short Magazine Lee-Enfield the Rifle No.4 was the perfect expression of the Lee-Enfield bolt-action design. It was developed in order to simplify rifle production, and it emerged into service in November 1939.

mon

The No.4 rifle's principal differences from the SMLE Mk III were in the front and rear sights (the rear sight was now a twostage flip-up type) and the exposed muzzle, and with the Mk 1 model the receiver was altered to improve the speed of manufacture. The No. 4 rifle went through several different subtle modifications, but all were workhorse rifles that served the British Army well beyond the war into the 1950s. (It was replaced by the 7.62 mm SLR, but was kept on for cadet training for many years.) The gun was also an accurate one, and fitted with a detachable stock comb and a No.32 telescopic sight it was also used as a sniper weapon.

Receiver

Rear sight



SUCH IS ITS RELIABILITY, THE LEE-ENFIELD NO.4 IS STILL APPEARING IN THE HANDS OF AFGHAN INSURGENTS TODAY.

LEE-ENFIELD RIFLE NUMBER 4 MARK 1

DATE	1939	
ORIGIN	UK	/
WEIGHT	9 lb (4 kg)	
/ LENGTH	25 ін (64 см)	7.
CALIBER	.303 in	∃ sł

The new Lee-Enfield differed very little from the model it replaced. The bolt and receiver were modified; the rear sight was a new design, and was placed on the receiver; the fore stock was nortened, and its cap was redesigned.

FIGHT FOR FREEDOM

Two British soldiers try to avoid detection by German forces in the Arnhem area of Holland, December 1944. The soldier on the right is carrying a Sten submachine gun, while the soldier on the left is armed with the Lee-Enfield No.4—the most common rifle used by British forces during WWII.

MANUAL REPEATER RIFLES 1900–1945

Due to the combat limitations of late 19th century rifles, early 20th century gun designers began to shorten the barrels of rifles to produce "carbine" models. The German Mauser Gewehr 98, for example, went from a 33¾ in (74 cm) barrel to a 23½ in (60 cm) barrel to form the KAR98K. The shortening of the barrel in no way compromised practical combat performance, as most of the boltaction rifles remained capable of killing at ranges beyond 650 yards (600 m), but it improved handling by bringing down the overall gun length.



Barrel band

Bayonet lug

Fore sight is mounted between protective blades

PATTE	RN 1914	
DATE	1914	At the start of World War I, manufacturing problems
ORIGIN	UK	with the new Pattern 1913 rifle resulted in a change of
WEIGHT	8½ LB (4 KG)	caliber from .276 in to the standard .303 in chambering,
BARREL	26 in (66 cm)	and the weapon's redesignation as the Pattern 1914. The Model 1917, a .30 in-caliber version of the
CALIBER	7 мм Mauser	Pattern 1914, was later adopted by the US Army.

Rear sight

/ SPRINGFIELD M1903

/ DATE	1903	
ORIGIN	US	
WEIGHT	8½ LB (4 KG)	
BARREL	24 ім (61 см)	
CALIBER	.30-03	1

Impressed by the Mauser rifles US troops encountered during the war against Spain in 1898, the United States Ordnance Department looked to replace its Krag rifles. Negotiating a license to build a Mauser design of its own, the result was the .30 in Rifle, Magazine, M1903. The example shown here has an experimental 25-round magazine.

Two-part sling



BERTHIE	R MLE 1916
----------------	------------

	/ DATE	1916	The shortcomings of the Lebel rifle (see page 192) led to this revised
	ORIGIN	France	design being issued to French colonial troops in 1902. Though it
	WEIGHT	9 lb (4.15 кg)	continued to use the bolt action of the Lebel, and was outmoded in
_/	BARREL	31¼ in (79.8 см)	appearance (due to the length of its barrel), The Berthier's only serious defect lay in its magazine capacity—just three rounds. A
[CALIBER	8 mm x 50r	modified version with a five-round magazine was issued from 1916.

MAUSER 1893

DATE	1900
ORIGIN	Spain /
WEIGHT	8¾ lb (3.95 kg)
BARREL	29 ім (74 см) 🛛 🕇
CALIBER	7 x 57 MM / fix

The Mauser 1893 was the seminal Spanish Mauser rifle of the late 1800s. Such was its effectiveness during the Spanish-American War that it pushed the US toward development of he Springfield rifle. The 1893 was fed from a ve-round integral box magazine.

Cleaning rod

FULL VIEW

IN WWI MASS RIFLE FIRE WAS SOMETIMES CONFUSED WITH MACHINE-GUN FIRE, EACH RIFLEMAN SHOOTING UP TO 15 ROUNDS PER MINUTE.



Integral fiveround magazine

0

MAUSI	ER KAR98K	
DATE	1935	/ The "Karabiner" 98K embodied improvements to the Mauser
ORIGIN	Germany	Gewehr 98 rifle, and became the standard German service rifle of
WEIGHT	8 ¹ / ₂ lb (3.9 kg)	World War II. More than 14 million were manufactured between
BARREL	23 ¹ / ₂ in (60 cm)	1935 and 1945. A number of variations were produced, including those for mountain troops, paratroops, and snipers. During the
CALIBER	7.92 мм х 57	war, the original design was simplified to speed up production.

Fore sight in protective shroud

Folding cruciform bayonet

FULL VIEW

Fore stock cap

MOSIN-NAGANT CARBINE M1944

/ DATE	1944
ORIGIN	USSR /
WEIGHT	8½ LB (3.9 KG)
BARREL	20 ¹ / ₄ in (51.7 cm) / r
CALIBER	7.62 MM x 54R / Be

In 1910, the 3-line Mosin-Nagant rifle was modified to produce a carbine by shortening its barrel. In 1938 it was revamped, largely to make it cheaper to manufacture, and in 1944 it attained its final form with the addition of a folding cruciform bayonet. Though it was obsolete by that time, the People's Republic of China began manufacturing copies in 1953.

SNIPER RIFLES

Sniping developed rapidly as a military art during the two world wars, providing several important military roles from inflicting attrition on enemy officers through to holding up enemy advances. Unlike modern snipers, who require purpose-designed sniper weapons, in the first half of the 20th century most standard-issue bolt-action rifles had the range and accuracy to handle sniper work if properly sighted. A sniper's typical range of engagement tends to be between 300 and 700 yards (327 and 765 m). The actual killing range of a Lee-Enfield or Mauser Gewehr 98 far exceeded this, so fitted with optical telescopic sights they made proficient sniper tools, although there were many snipers who achieved impressive kill lists using only the factory fitted iron sights.

Eyepiece Safety catch

Busch Visar telescope sight

Bolt handle

Optical sight

Raised stock comb

/ Elevation adjustment	MAUSER GEWEHR 98
Objective Leaf sight	DATE 1900 onward Specially selected examples of the Mauser ORIGIN Germany Infanteriegewehr 98 continued to be used as WEIGHT 9¼ LB (4.15 KG) Snipers' weapons throughout World War II. BARREL 21¼ IN (75 CM) The rifles were fitted initially with a 2.75x CALIBER 7.92 MM telescopic sight produced commercially as
	CALIBER 7.92 MM / the Visar by Emil Busch.
0	
Bolt	Combined forestock Cleaning rod cap and barrel band
Elevation adjustment	ENFIELD L42A1
	DATE1970ORIGINUKWEIGHT12¼ LB (5.5 KG)BARREL27½ IN (70 CM)CALIBER7.62 x 51 MM
A CONTRACTOR	
And and the second	Contraction of the local division of the loc
	C.
	0
0	FULL VIEW
	SNIPER RIFLES 203

FAMOUS GUNSLINGERS

VASILY ZAITSEV

Although his number of confirmed kills varies according to the source—his story was heavily politicized in Russia— Vasily Zaitsev was undoubtedly one of WWII's greatest snipers. Born on March 23, 1915, Zaitsev grew up in the Urals, where he became an expert hunter.

ongre

With the onset of war, he joined the Red Army where his talents with a Mosin-Nagant rifle could be put to military use. It is reputed that in only his first 10 days of military service he shot and killed 40 Germans. Zaitsev achieved legendary status,

however, during the battle of Stalingrad from August 1942 to February 1943. There he added another 142–242 kills to his credit, and was celebrated and decorated by his government. It was also in Stalingrad that he reputedly fought and won an epic battle with a German sniper, Major Konings, who had been dispatched from the sniper school at Zossen to kill Zaitsev. This duel was the subject of the book and film Enemy at the Gates (2001), but it is likely that it never actually happened. Nevertheless, Zaitsev's final WWII tally amounted to around 400 kills, but snipers he personally training killed another 3,000. Zaitsev died in 1991, a quiet hero.



IT IS REPUTED THAT IN HIS FIRST 10 DAYS OF MILITARY SERVICE ZAITSEV SHOT AND KILLED 40 GERMANS.

MOSIN-NAGANT M1891/30PU

	DATE	1941	/
	ORIGIN	USSR /	
	WEIGHT	11 ¹ / ₄ lb (5.15 kg)	1
1	BARREL	28¾ IN (73 СМ) th	_
	CALIBER	7.62 MM x 54R We	

In the 1930s the Red Army began issuing specially selected Model 1891/30 Mosin-Nagant rifles to its most accomplished narksmen. The sight was replaced with e 3.5-power PU and some 330,000 re produced during WWII.

3.5-power -PU sight

ENEMY AT THE GATES

Jude Law plays sniper Vasily Zaitsev in pursuit of his nemesis Major Konnings (played by Ed Harris) in the 2001 film 'Enemy at the Gates.'

SNIPER RIFLES

Polymer fore stock

As the science of both sniping and ballistics was refined in the post-war period, new breeds of sniper weapons emerged that were purpose-designed for high-accuracy, long-range shooting. Stocks and furniture come with fully adjustable parts, to make an exact, comfortable fit to the sniper's body dimensions. Many sniper weapons are fitted with free-floating barrels—the barrel is not in contact with the fore-end, and hence the barrel does not distort as much when it heats up. The classic sniper round has remained fairly constant with the 7.62 mm, but heavy anti-

material sniper weapons also emerged, particularly those firing the powerful .50 in BMG (Browning Machine Gun) Five-round detachable box magazine

Hensoldt fixed-power

telescopic sight

Trigger is adjustable - for weight of pull

0

Pommel locates the hand on the pistol grip /

Polymer stock

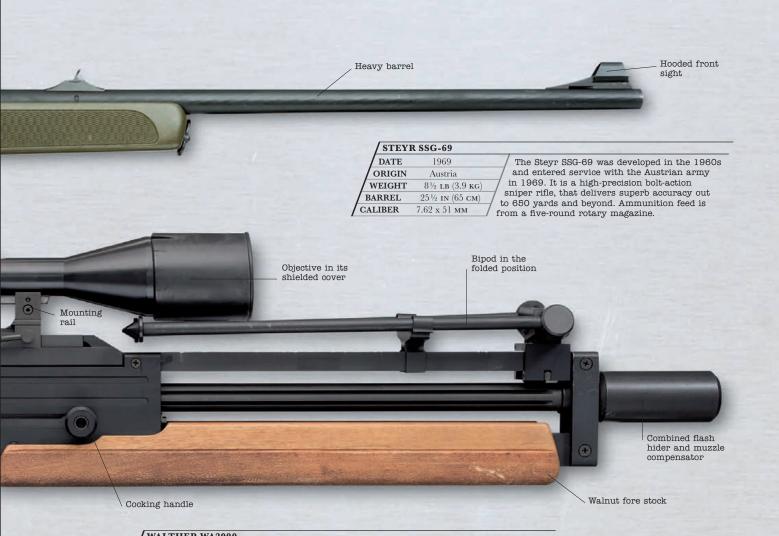
Attachment point / for steadying sling

Ten-round removable box magazine

DATE ORIGIN WEIGHT 17	& KOCH PSG-1 985 crmany 4 LB (8.1 KG) IN (65 CM) MM MM KOCH PSG-1 essentially a heavily modified G3, as issued to the German Army, with the same roller-delayed blowback action. The most significant differences lie in the cold- forged, hexagonally rifled barrel and the Hensoldt 6x42 fixed-power sight, which has an illuminated reticle.
Cheek pad	Elevation adjustment Objective
Bolt handle Five-round removable box magazine	BARRETT MOD.90 DATE 1990-95 ORIGIN US WEIGHT 22 LB (10 KG) BARREL 29 IN (73.7 CM) CALIBER .50 IN
•	Fully floating stainless-steel barrel
FULL VIEW	L96A1 DATE 1986 onward ORIGIN UK WEIGHT 14 LB (6.5 KG) BARREL 25% IN (65.5 CM) CALIBER 7.62 MM NATO The British Army's L96A1 sniper rifle, in service since 1986, was the first to be developed specifically for sniping: earlier versions had been based on various models of the Lee-Enfield. It has an aluminum frame to which its components are attached. Each rifle is individually fitted with a Schmidt & Bender 6x telescopic sight. SNIPER RIFLES 207

SNIPER RIFLES 207





/ WALT	HER WA2000
DATE	1978-88
ORIGIN	Germany
WEIGHT	15 lb (6.95 kg)
BARREL	25 ¹ / ₂ in (65 cm)
CALIBER	7.62 MM NATO

Developed for police use, most WA2000's were produced in .300 Winchester Magnum caliber. The example shown here is the experimental Series 1 version: the operational Series 2 had an upgraded gas system and an unfluted barrel, which improved accuracy. Both types were fitted with variable-power Schmidt & Bender telescopic sights.

SELF-LOADING RIFLES 1900–1945

Although there were many precursors, viable army-issue selfloading rifles did not emerge until the late 1920s. Before then automatic rifles had tended to be too expensive for production or too delicate for military use. The landmark firearm was the M1 Garand, a robust gas-operated .30 in rifle that was accepted for US Army service in 1936, and became the world's first standard issue self-loading rifle. Russia followed with its own semi-automatic rifles, such as the Tokarev SVT-40. During WWII Germany took the concept in a different direction with the Sturmgewehr 44, a weapon that used a shorter cartridge to produce lower recoil, but which still had effective killing power over a practical 450 yard (411 m) range. Hence was born the "assault rifle."

Cocking

handle

Rear sight







FAMOUS GUNSLINGERS

BONNIE AND CLYDE

Bonnie Parker and Clyde Barrow, two of America's most notorious outlaws, roamed America's southern states in the early 1930s. Although know primarily as bank robbers, they also stole from convenience stores and gas stations.

maria

Their exploits were broadcast nationwide and they became cult heroes as they continued to evade the police over a four-year period before meeting their end on May 23, 1934, on a desolate road near

Rear sling

their hideout in Bienville Parish, Louisiana. Although they used a catalogue of firearms during their robberies, the couple's favorite weapon was the Browning Automatic Rifle (B.A.R.) M1918. This gun, stolen from an armory Clyde raided, weighed 16 pounds unloaded.

Ejector port

Trigger guard with security lock in place

20-round detachable box magazine

66 BONNIE NEVER PACKED A GUN. **OUT OF THE FIVE** MAJOR GUN BATTLES I WAS WITH THEM SHE NEVER FIRED A GUN W.D. JONES, BARROW GANG MEMBER

BROWNING AUTO RIFLE

DATE	1918	/
ORIGIN	US	1
WEIGHT	16 lb (7.3 кg)	/
BARREL	24 ім (61 см)	
CALIBER	.30-60	mi

John Browning set out to design a self-loading rifle, but it was soon obvious that the gun he produced vas better suited to the role of light upport weapon. It remained in litary service until the mid-1950s.

Gas tube

Barrel

PARTNERS IN CRIME

Bonnie and Clyde pose for a photo in front of their prized Ford V8 getaway car. Shortly before his death, in 1934, Clyde wrote to Henry Ford full of praise for the vehicle. "For sustained speed and freedom from trouble the Ford has got every other car skinned," he said, "and even if my business hasn't been strictly legal it don't hurt anything to tell you what a fine car you got in the V8."

SELF-LOADING RIFLES 1945–

Post-war rifle development centered in many ways around an argument over caliber. On the one side were those who advocated retaining the fullpower rifle round, preferring its long-range and penetration. This argument won out in the 1950s, leading to the adoption of the 7.62 x 51 mm as the standard NATO round, which in turn equipped weapons such as the US M14 and the Belgian FN FAL. From the 1960s, however, other voices advocated adopting the small, high-velocity 5.56 mm, pointing out that it was easier to control by the shooter, who could also carry more ammunition, and that the weapons firing it could be lighter. In the 1960s, the US switched to the 5.56 mm M16 rifle, and during the 1970s and 80s most other

Western armies bought into the small-caliber concept as the 5.56 mm became a NATO standard, the 7.62 mm used more in machine guns and sniper rifles.



Gas cylinder

Flash hider

STON	ER M63
DATE	1962
ORIGIN	US
WEIGHT	7¾ lb (3.52 kg)
BARREL	20 ін (50.8 см)
CALIBER	5.56 мм

This M63 by Eugene Stoner is a modular design, and its 15 basic sub-assemblies can be put together in six different ways to produce a submachine gun, a carbine, an assault rifle (shown here), an automatic rifle, a light machine gun, and a general-purpose machine gun.



Cocking handle .

 Tubular butt stock folds to the left

GALIL ASSAULT RIFLE

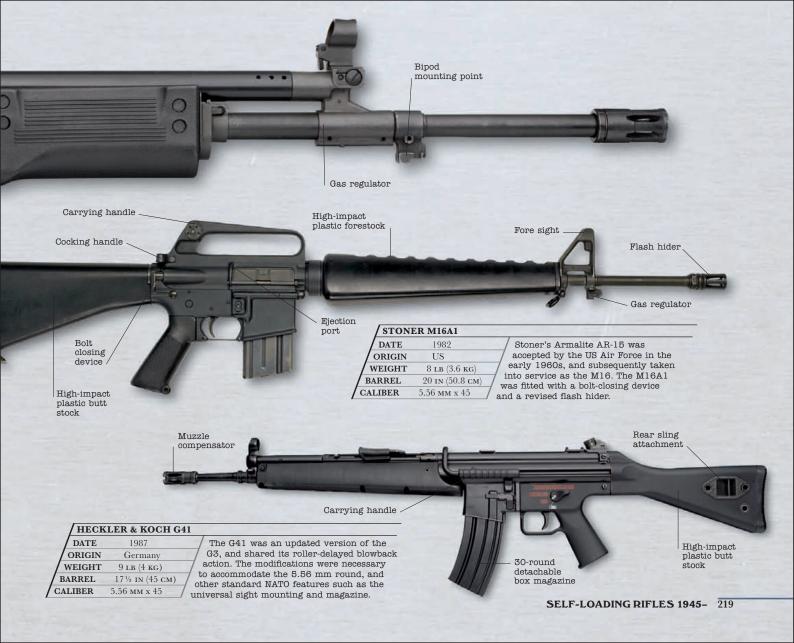
DATE	1974
ORIGIN	Israel
WEIGHT	9½ lb (4.35 kg)
BARREL	18 ім (46 см)
CALIBER	5.56 мм х 45 А

In 1968 Israeli Military Industries was ordered to produce something similar to the AK47. It chose a design by Israel Galil, a near-copy of the Finnish Valmet M62, itself an AK47 derivative, but opted for the American 5.56 mm x 45 round.



Magazine catch

35-round detachable box magazine _____



FAMOUS GUNS

HECKLER & KOCH G3A3

The Heckler & Koch G3 ranks alongside the FN FAL and the M16 as a defining rifle type of the post-WWII world. It was developed by H&K in 1959 to chamber the 7.62 x 51 mm NATO cartridge, although it was actually based upon a Spanish CETME rifle that used the roller-delayed blowback system for which the G3 would be noted (this in turn had been spawned from a wartime Mauser design). The G3 is reliable,

robust, simple to manufacture (it makes a heavy use of metal stampings and plastic fittings) and easy to use—qualities that resulted in its being adopted for use in 60 armies worldwide and license produced by 13 countries. The G3 blowback system has also led to numerous variants including sniper weapons (the G3SG/1, PSG-1, and MSG 90), submachine guns (MP5) and machine guns (HK21 and HK23).



THE G3 IS RELIABLE, ROBUST AND SIMPLE TO MANUFACTURE.



Rear sight

Rate-of-fire selector

GERMAN ARMY'S ASSAULT RIFLE

A favorite of the German Army, the G3A3A1 is, in fact, an official German army designation, not a Heckler & Koch factory one.



5.56 MM NATO The NATO-standard 5.56 mm round has a steel-tipped projectile weighing 62 grains.

Eyepiece with protective , rubber shroud

SUSAT sight gives fourpower magnification and has low-light capability

Pistol grip with high-impact plastic molding ____

0

Large trigger guard for gloved hand



FAMOUS GUNS

AK-47 ASSAULT RIFLE

More AK-type assault rifles have been manufactured than any other weapon in history—possibly up to 100 million units worldwide. Developed by Mikhail Timofeyevich Kalashnikov during WWII, the AK-47 was accepted as the Soviet army's standard rifle in 1949 and an improvement in manufacturing process resulted in the AKM gun from 1959, the most prolific type and the version directly copied in China's Type 56.

The massive success of the AK and its many variants is not due to its sophistication nor its firepower (the standard rifle has poor accuracy over a couple of hundred yards and is actually

FULL VIEW

less powerful than many other 7.62 mm weapons), but its reliability. It is an incredibly robust 7.62 x 39 mm gas-operated rifle that needs minimal maintenance to keep functioning, regardless of the environmental conditions. Their durability means few AKs fall out of use, and combined with the illegal distribution of surplus ex-communist stocks it today fuels insurgencies and wars worldwide.

Change lever selects single-shot or automatic fire

Ejection port

0

Shoulder stock

Magazine catch

IWANTED TO INVENT AN ENGINE [THE AK MECHANISM] THAT WOULD RUN FOREVER. MIKHAIL KALASHNIKOV

AK-47 ASSAULT RIFLE

IIIII.

DATE	1951
ORIGIN	USSR
WEIGHT	9½ LB (4.3 KG)
BARREL	16¼ ім (41.5 см)
CALIBER	7.62 мм х 39

Early AK-47s, made largely from welded components, suffered problems. From 1951, sturdier receivers machined from forged steel billets were introduced. The modified AKM was lighter than the original and had reduced cyclic rate of full automatic fire.

> Hand guard (upper part)

READY TO FIGHT

Iraqi soldiers in Baghdad prepare for war in November 1998. The AK-47 and variants are among many small arms that are sold to governments, rebels, and criminals. This trade ensures a ready supply of weapons to a number of conflicts including the Balkans, Iraq, Afghanistan, and Somalia.



SPORT RIFLES & SHOTGUNS

UNTERS HAVE VERY different requirements from their firearms than soldiers. Most hunters want to eat what they kill—they do not want to obliterate the meat of the animal with excessive firepower. The hunter's ideal is to kill the prey instantly with a single shot that causes minimal disruption to the animal's edible parts. This consideration has been important in shaping the design of, and market, for sport rifles and shotguns.

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As soon as guns were invented in the 14th century, they were turned to sport use. Hunters applied matchlock arquebuses, despite their limitations, to hunting difficult prey such as boar and wolf. Military shooting guilds also indulged in competitive target shooting from the 15th century—there is evidence of the first shooting club being set up in Lucerne, Switzerland, in 1466.

With the development of the flintlock, accurate sport shooting became even more viable (a flintlock was more reliable to shoot in damp field conditions). Early sport guns were also much more likely to be rifled than military versions. This is partly because civilian buyers could more likely afford the expense of a rifled gun, and also because a hunter wanted his first shot to be exactly on target—if prey was simply spooked there would be no time for a second shot. Muzzle-loading guns, both smoothbore and rifled, served the sport fraternities well until breechloading cartridge rifles took over in the 19th century.

The first breechloaders were single-shot weapons, but with bolt- and lever-action magazine rifles, such as the Winchester 1866 and the Mauser 1892, hunters could fire faster, and therefore kill much more prey. The late 19th and early 20th centuries consequently saw some of the most gratuitous environmental destruction in history, as hunters slaughtered a variety of wildlife on every continent with relatively inexpensive but powerful hunting guns.

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From the beginning of the 20th century to the present day the preference of the hunting fraternity has remained fairly constant. Bolt-action and lever-action rifles still account for the bulk of hunting and target gun sales, being cheap, accurate, and available in calibers suited to every type of purpose. Many are still built upon venerable actions, particularly the Mauser bolt-action system.

Semi-auto rifles have had less dominance in the hunting world. Partly this is because many authorities frown on semi-auto fire for hunting, believing that it leads to dangerous multiple shots at a target rather than a oneshot kill. Furthermore, the potential firepower of a highpower semi-auto also makes it more difficult to own in many countries. In those countries with lighter legislation, semi-autos like the Armalite AR15 have been popular with those wanting a good home defense weapon.

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While rifled weapons have dominated accuracy sports, there is one smoothbore type that has prevailed to the present day—the shotgun. Shotguns fire a spread of shot rather than a single round, so rifling is inappropriate.

They are generally defined by their "gauge" (or bore) rather than the barrel's caliber dimension. The gauge is defined by the number of lead balls of the same diameter as the gun's bore that it would take to make 1 lb (0.45 kg) in weight. The range of a shotgun is limited when compared to a rifle—the effective range of a 12-gauge shotgun firing a load of No.7 shot is about 100 ft (32 m)—but the spread of shot enables more confident handling of flying or fast-moving targets.

Bird shooting with shotgun-type flintlock weapons, some double-barreled, was common from the 1600s, but, as with many other types of firearms, the shotgun was not perfected until the use of unitary cartridges established itself in the 19th century. During this period the doublebarreled shotgun took on its classic form, mainly through the skill of English gunmakers such as Westley Richards, James Purdey, and Anson & Deeley, but also through US figures such as Daniel Myron LeFever.

While shotguns have found military use, they have been most successful for civilian markets, particularly with the enormous growth of clay-shooting sports. Double-barreled guns were mainly set in a side-by-side configuration until around 1914, but since then have been gradually outsold by shotguns with over-and-under barrels.

Shotgunning remains today one of the world's most popular shooting sports, and one still steeped in very old traditions of sportsmanship and skill.

SPORT RIFLES & SHOTGUNS

EUROPEAN HUNTING GUNS

Early sport guns tend to be some of the finest examples of firearms from their respective periods, principally because only the rich could afford them. The matchlock was not an ideal sport weapon, but nonetheless 15th- and 16th-century wood carvings show hunters using them against everything from wild boar to camels. Target shooting also took off in the 16th century, with target guns utilizing rifled barrels for accuracy. Wheellocks were used extensively in hunting, but were too delicate for robust use. The invention of the snaphaunce lock in the 1530s, however, significantly increased the popularity and affordability of sport shooting.



Mainspring

/ ITALIAN MIOUELET SPORT GUN

/	and mind of property of
DATE	c.1775
ORIGIN	Italy
WEIGHT	8¼ lb (3.75 kg)
BARREL	31 ¹ / ₂ in (80 cm)
CALIBER	.75 IN

The miquelet lock introduced the combined striker and pan cover, but used an external mainspring (unlike the later true flintlock, in which the mainspring was internal). This miquelet lock musket was manufactured in Naples by Pacifico in 1775.

Rear sling swivel

/SCOTTISH SNAPHAUNCE

/ DATE	1614	/ The name snaphaunce deri
ORIGIN	Scotland	meaning "pecking hen," whi
WEIGHT 7	lb (3.2 kg)	was the first attempt to simp
BARREL 38	ім (96.5 см)	striking sparks from a piece example is attributed to Alison
CALIBER .45 I	IN /	from King James to Louis XIII

The name snaphaunce derives from the Dutch schnapp-hahn, meaning "pecking hen," which it was thought to resemble. It ras the first attempt to simplify the wheellock's method of riking sparks from a piece of iron pyrites. This superb ample is attributed to Alison of Dundee, and was a gift a King James to Louis XIII of France.

Forward sling swivel

FULL VIEW

Barrel band



/ ITALI	AN REPEATING	FLINTLOCK
DATE	c.1690	/ Italian gi
ORIGIN	Italy	from 168
WEIGHT	8½ lb (3.95 kg)	7 repeating 1
BARREL	35 in (89 cm)	for powder butt stock, a
CALIBER	.53 IN	by means of

talian gun maker Michele Lorenzoni lived in Florence rom 1683–1733, and invented an early form of peating breech-loading flintlock. Paired magazines, one powder and the other for shot, were located in the stock, and the breech block was rotated for charging leans of a lever on the left side of the gun.

SWEDISH "BALTIC" FLINTLOCK

DATE	c.1650
ORIGIN	Sweden
WEIGHT	7½ LB (3.28 кG)
BARREL	38½ IN (97.7 см)
CALIBER	.4 IN e

This early fintlock rifle, with a characteristic Baltic lock from the south of Sweden, has the distinctive "Goinge" type short butt stock reminiscent of weapons of a still earlier date. Compared with later examples, its simple lock is crudely made.



/ DOUBLE-BARRELED FLINTLOCK SHOTGUN

DATE	c.1770	/
ORIGIN	England	/
WEIGHT	5½ LB (2.25	KG) /
BARREL	35½ in (90.2	CM) ti
CALIBER	.6 in	hol

This side-by-side double-barreled flintlock shotgun, attributed to Hadley, is typical of high-class fowling pieces of the latter part of the 18th century. Not only is its short stock liver mounted, but both its pans and its touchles are gold-plated to fend off corrosion.



RUSSIAN FLINTLOCK

DATE	1770	
ORIGIN	Russia	
/ WEIGHT	5 lb (2.2 kg)	/
BARREL	35 in (89.8 cm)	7
CALIBER	.35 in	7

This beautifully decorated smooth-bore flintlock gun was made by Ivan Permjakov, one of the most accomplished Russian gun makers. It is believed to have been recovered from the field after the battle of Alma River in 1854.

SCOTTISH DOUBLE-BARRELED FLINTLOCK

DATE	1819	
ORIGIN	Scotland	
WEIGHT	7½ lb (3.4 кg)	7
BARREL	30 ім (76 см)	١.
CALIBER	.68 IN	f

0

By the beginning of the 19th century, the design of sport guns had already begun to diverge from that of military weapons, with shortened stocks becoming commonplace. This double-barreled piece is thought to have been made by Morris of Perth or Sir David Montcrieffe, a celebrated sportsman. Ramrodretaining barrel

SPORT RIFLES

The 19th century brought all the innovations of the percussion cap to hunting. Indeed, the invention of the first percussion lock by the Reverend Alexander Forsythe of Aberdeenshire, Scotland, patented in 1807, was specifically for the purpose of improving wildfowling shots. Percussion locks had a dramatic effect on shooting technique. The much faster ignition process meant that hunters did not have to give moving targets so much lead (the distance fired in front), and snapshooting at fast-flying birds yielded more reliable results. In addition, fewer kills were lost as the result of misfires. The introduction of unitary cartridges pushed sport shooting on further, giving the quick-reloading capability for large-volume shoots and improving range and accuracy through concomitant developments in bullet technology.

Cock

Nipple for priming pellet

Grip

extension

Trigger

Straight "English style" stock

Flint clamping screw Striking steel

Lock

\ Feather spring

Ramrod

ENGLISH PELLET-LOCK PERCUSSION GUN

 DATE
 1820

 ORIGIN
 UK

 WEIGHT
 6 ½ LB (2.9 KG)

 BARREL
 32 ¼ IN (82.2 CM)

 CALIBER
 12-bore

The detonating material in this gun was made by binding it with gum or varnish, and the pellets thus formed were contained in a rotating drum attached to the cock. Each revolution of the drum dispensed a single pellet to the anvil/ nipple, where it was detonated by the hammer.

Rear sight.

-0

Breakopen

lever

Hammer

F

Trigger

- Barrel band

Bead fore sight

ENGLISH ROOK AND RABBIT RIFLE

DATE	1860
ORIGIN	UK /
WEIGHT	3½ LB (1.63 KG)
BARREL	25 ім (63.5 см)
CALIBER	.37 IN a.1

Rook and rabbit pies were popular meals in Victorian Britain, and the type of simple small-bore rifle used to shoot both rooks and rabbits took their name as its own. This example is a break-open design, the breech ocked by the lever in front of the trigger guard using method patented by Frederick Prince in 1855.

/ ENGLISH HUNTING RIFLE

	DATE	1700	This fine English hunting rifle has a
	ORIGIN	England	beautifully grained rosewood stock and an
1	WEIGHT	12 lb (5.4 кс)	exceptionally long barrel, and would have
F	BARREL	55 ін (140 см)	been used for hunting deer or similar large
	ALIBER	.75 IN	game. The effective range from such a gun
1-			/ would have been in the region 200 yards.

_

FULL VIEW

Ramrod



COLT PATTERSON REVOLVING RIFLE

DATE	1837
ORIGIN	US
WEIGHT	8½ lb (3.9 kg)
BARREL	32 ім (81.3 см)
CALIBER	.36 IN

Samuel Colt was awarded his first patent, for a six-shot revolver pistol, in London in October 1835, and set up his first factory, in Patterson, New Jersey. As well as pistols, he began turning out revolver rifles, but his facilities were limited and he soon went bankrupt. Patterson-built Colts, such as this firstpattern concealed-hammer eight-shot rifle, are extremely rare.

_ Rear sight

	PERCI	USSION UNDER	RHAN	IMER RIFLE
	DATE	1835	/	This underha
	ORIGIN	US	7	Nicanor Kend
	WEIGHT	Not known		Cherry and the
1	BARREL	29½ in (75 см)		lloy which is c eavy octagonal
/	CALIBER	.44 in		bay y loof baak

This underhammer rifle is by Vermont gunmaker, Nicanor Kendall. The stock is probably of American Cherry and the furniture is of a high nickel copper alloy which is cast and incised with decoration. The heavy octagonal barrel is fitted with four ramrod pipes, a leaf back sight, and a blade fore sight. Ramrod

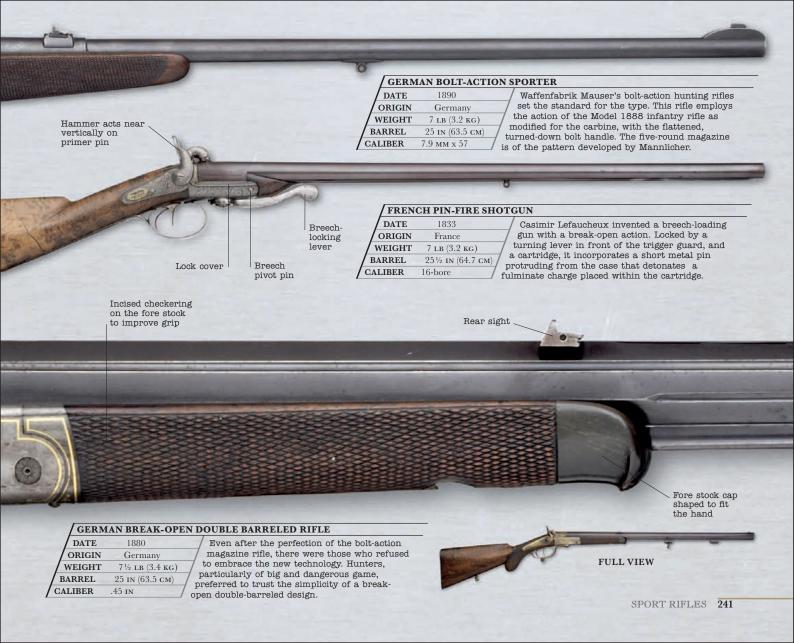
/ ENGLISH DOUBLE-BARRELED RIFLE

DATE	c1850	
ORIGIN	England	
WEIGHT	Not known	
BARREL	Not known	1
CALIBER	Not known	7

Double-barreled rifles have traditionally been popular for heavy game taken quickly at short-ranges. This example has double exposed hammers, double triggers for quick barrel selection, and a break-open lever set beneath the trigger guard, rather than top mounted.







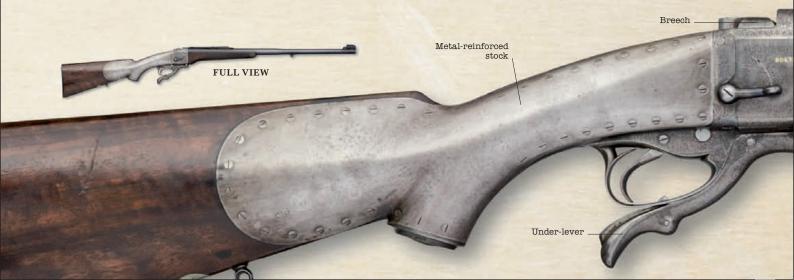
FAMOUS GUNSLINGERS

FREDERICK C SELOUS

Frederick Selous (1851–1917) first traveled to southern Africa in 1870 and there spent the next 20 years hunting big game and also becoming intimately acquainted with Africa's wildlife and peoples. His familiarity with the region led, in 1890, to his appointment as a guide to commercial expeditions of the British South Africa Company, and his service resulted in the award of the Founder's Medal of the Royal Geographic Society. Selous subsequently became involved in several of Britain's wars in Africa, fighting in the Matabele War in 1893 and in the Rhodesian uprising of 1896. In 1909, Selous led one of Africa's most famous safaris, when he took a party of 300 including Theodore Roosevelt on a hunting trip around British East Africa, the Congo, and Egypt.

Selous used a selection of powerful hunting guns throughout his career from producers such as Holland & Holland and Lee-Metford. These included a single-shot Farquharson acquired in 1893, a rifle with the penetration needed to bring down the largest African game (it fired a 215-grain bullet).

As an infantry officer in WWI, Selous was killed in East Africa on January 4, 1917, in a small action at Beho Beho.



THE LAST OF THE MIGHTY HUNTERS whose experience lay in the greatest hunting ground the world has ever seen.

THEODORE ROOSEVELT, 1910

GIBBS-FARQUHARSON RIFLE

DATE	c.1890	
ORIGIN	UK	
WEIGHT	8¼ lb (4 kg)	1
BARREL	Not known	7
CALIBER	.450/.400	7

85 -- 601 mm

This rifle was made for F.C. Selous in .450/.400 caliber. The grip is fitted with steel plates, a customization requested by Selous to strengthen the gun. The original barrel has been replaced by one in .22 Hornet caliber.

Rear sight

Fore-end /

HUNTER TURNED CONSERVATIONIST

Big-game hunter Frederick Courtney Selous poses with the head of a lion, circa 1895. During his life Selous became acutely aware of the evils associated with the mass slaughter of animals and, after his death, the Selous Game Reserve, Tanzania, was set up in his honor. The reserve was designated a UNESCO World Heritage Site in 1982 due to the diversity of its wildlife and undisturbed nature.

HUNTING GUNS

The refinement of brass cartridge weapons during the second half of the 19th century had important implications for sport shooters, particularly hunters. Unitary cartridges meant fast reloading, and this in turn meant that lone hunters could kill animals in greater volumes. On country estates in Britain, shooting parties not uncommonly clocked up "1,000 bird days" with their breech-loading shotguns. In Africa, large-bore bolt-action rifles could handle the heaviest of land animals. In the United States, the new breed of rifles led to one of the New World's greatest environmental catastrophes—the destruction of the American buffalo. A single shooter could kill 250 buffalo in a day, and by 1890, 60 million buffalo had been reduced to less than 1,000.

, Hammer spur

Loading gate

Under-lever action /







WINCHESTER .30-30 The .30-30 Winchester cartridge was the first civilian round to be charged with smokeless powder.

WINCHESTER LEVER-ACTION

1885	
US	
8¾ lb (4 кg)	
23 ¹ / ₂ in (60 cm)	/
.30-30	7
	US 8 ³ / ₄ lb (4 kg) 23 ¹ / ₂ in (60 cm)

This piece was used by Arthur Mounteney during Henry Stanley's expedition to rescue Emin Pasha (the Governor of the Sudanese province of Equatoria which was menaced by the Mahdist revolt) in 1887–1890. The expedition established contact with Emin in April 1888 and brought him to safety in German East Africa.

FULL VIEW

Incised checkering on the semi-pistol grip

Rear sling attachment

WESTLEY RICHARDS' GUNS REMAIN THE CHOSEN WEAPON OF MANY HUNTERS IN THE US.



Bolt ha	andle Bo	Rear sight		-
	0		Forward sling	
0	Interna box ma	l five-round gazine	attachment	
RIGBY	Y MAUSER RIFLE			
DATE	1925	Rigby's began making guns in Dublin, Ireland		
ORIGIN	UK	18th century. In 1900, now in London, the co	mpany	
WEIGHT	6¼ lb (2.8 kg)	vas appointed Mauser's UK agent, and began producing bolt-action rifles to its design in a va	rietzy	
BARREL	27½ IN (70 см)	of calibers. John Rigby, the company's head, ove		
/ CALIBER	.375 IN	the design of the British Army's bolt-action rifles		

Abbreviated forestock

/WEST	LEY RICHARDS	HAMMERLESS EJECTOR GUN
/ DATE	c.1930	Master gunmakers Westley Richards produced various notable and highly
ORIGIN	UK	innovative sport guns and rifles. This example of a double-barreled
WEIGHT	6 lb (2.76 kg)	/ hammerless ejector gun has a patent one-striker mechanism and locks
BARREL	26 ¹ / ₂ in (67.5 cm)	that can be detached by hand. A press-button mechanism enables each barrel to be fired independently. Available in a choice of finishes, the gun
CALIBER	12-bore	could be tailored to suit the individual tastes of purchasers.

SURVIVAL GUNS 1945-

Survival guns are weapons designed to be transported easily in a backpack or stowed in a vehicle, and are purely for emergency use as basic hunting guns or for self-defense. The calibers of such weapons tend to be small, typically .22 LR or .410 gauge (larger calibers would require thicker, and therefore heavier, barrels) and the overall design strips the gun down to its most basic elements. Stocks are either skeleton or hollow to keep weight low, and all survival guns should either disassemble or fold down for convenient carriage. While survival weapons are popular among civilian survivalists, air force personnel tend to be the major military customers. Hollow stock

Stock/action

Rear sight

Trigger

Hammer

Skeleton stock

Rear aperture sight Bolt

Barrel unit

AR7 EXPLORER ARMALITE SURVIVAL RIFLE

DATE	1958	
ORIGIN	US	1
WEIGHT	2½ lb (1.1 кg)	7
BARREL	16 ім (40 см)	1
CALIBER	.22 LR	st

The AR7 was designed by Eugene Stoner in 1959 as a survival rifle for USAF aircrew. A semiautomatic .22 LR weapon, it ingeniously breaks down into four main parts, the barrel, action, and magazine then being stowed in the hollowed-out, water-resistant tock (which also floats if dropped in water).

Magazine

DISASSEMBLED AR7 ARMALITE

The AR7 breaks down into its stock, action, magazine, and barrel. The hollow stock holds all the other components in a strong, waterproof container.



.22 LR barrel



/ ITHACA M6 SURVIVAL RIFLE

1975	/
US	/
4 lb (1.82 kg)	/
14 ім (36 см)	
.22 LR / .410	/ mc
	US 4 lb (1.82 kg) 14 in (36 cm)

The Ithaca M6 survival rifle combines a rifled .22 LR upper barrel with a lower .410 shotgun barrel, the stock having storage capacity for 15 .22 cartridges and four shotgun shells. The gun riginally had a folding design, while current odels break down into two pieces.



DISASSEMBLED M6 The M6 hinges at a point just in front of the trigger, producing a folded length half that of the gun's extended length.

EARLY COMBAT SHOTGUNS

Shotguns have a long history as combat weapons. During the American Revolutionary War, muskets were often loaded with a "buck and ball" combination to maximize the chances of a hit, and standard shotguns gave service in conflicts ranging from the US-Mexican War of 1846–48 to the Philippines insurrection of the early 1900s. During WWI, US infantrymen found that pump-action Winchester Model 1897s were superb weapons for close-quarters trench combat. In WWII shotguns were primarily used in the Pacific and other jungle-combat zones, where ranges were minimal, and for similar reasons shotguns found many applications in the post-war insurgency conflicts in Southeast Asia.

Cocking lever

Rear sling attachment

shows if the weapon is cocked ____

Exposed

hammer

Ejector port

Loading gate

Trigger

FULL VIEW

Semi pistol stock



	/ WINCHES	TER	MOL	EL	189	1
1	DATE	1807			1	

/ DATE	1897	
ORIGIN	USA	
WEIGHT	Not known	
BARREL	20 ім (51 см)	1
CALIBER	12-bore	7

Browning's first pump-action gun for Winchester, the Model 1893, was a rare failure. Browning strengthened and modified the action, and the Model 1897 proved to be everything that its predecessor was not, and remained in production until the 1950s. The military version, shown here, was produced up to 1945.

Cocking slide

COMBAT SHOTGUNS

FULL VIEW

Combat shotguns have a small but secure place in modern military arsenals, but a larger position in modern police and Special Forces units. At ranges of up to 100 ft (32 m), the shotgun is one of the most lethal firearms available, inflicting (with the right shot size) massive damage to the target. However, because shotguns are essentially short-range weapons, there is minimal risk to bystanders from the overflight of individual pellets. A modern combat shotgun, such as the Franchi SPAS-12, can also fire lock-busting, tear gas or less lethal beanbag rounds, making it a particularly versatile weapon.

Combined rear sight/carrying handle

Ejection port

Fire mode selector switch /



fire weapon, with the option for single-shot or

automatic operation; secondly it can be set up

for either right- or left-handed operation.

20-round drum magazine

18 in (46 cm)

12-bore

BARREL

CALIBER





DATE	1980s
ORIGIN	Italy
WEIGHT	8 lb (3.6 kg)
BARREL	20 ім (51 см)
CALIBER	12-gauge

Benelli produces some of the world's finest semi-automatic shotguns, such as the early version of the M1 seen here. It operates via a recoil inertia bolt system, which utilizes recoil energy stored in a short, powerful spring to provide power for the reloading cycle.

SPORT SHOTGUNS

Modern sport shotguns break down into two main categories: double-barreled and single-barreled semi-auto. The former are subdivided into either over-and-under or side-by-side layouts (referring to the arrangement of the barrels on either the vertical or horizontal plane respectively). Twelve-gauge shotguns are the most popular type, being practical for most hunting uses. Sport shotguns have advanced in sophistication over the last decades of the 20th century. Interchangeable choke tubes (muzzle inserts that alter the spread of shot) are now standard on many guns, and stocks are frequently adjustable to custom-fit the shooter. Decorated checkering on the semi-pistol grip

> Press-button safety catch

External hammer

Walnut stock

Breech-opening lever





Abbreviated forestock

/ DARNE ROTARY-BREECH DOUBLE-BARREL SHOTGUN

DATE	1965	Made by Darne, this shotgun has a patented breech
/ ORIGIN	France	action. Freed by means of the lever on top of the
WEIGHT	5 ¹ /4 lb (2.4 кg)	butt stock behind the breech, the entire lock rotates
BARREL	25 ¹ / ₂ in (65 cm)	through a quarter turn to expose the chambers. Returning it to battery cocks the gun. The lever on
CALIBER	16-bore	the side of the breech-block is a cross-bolt safety.

Ventilated barrel rib

Safety catch

Twin triggers

BERETTA DOUBLE-BARRELED SHOTGUN

DATE	1982
ORIGIN	Italy
WEIGHT	6¾ lb (3.08 kg)
BARREL	28 ін (71 см)
CALIBER	12-bore

Beretta's over-and-under double-barreled shotguns, like this Model S-686, have been the most popular configuration for both hunting and trapshooting. Over-and-under guns have the advantage of a single sight line. Most are fitted with single-trigger locks.

HOLLAND & HOLLAND

Recoil pad

Few names in the world of sport gun manufacture carry as much prestige as Holland & Holland. The firm was founded by Harris Holland, an accomplished sports shooter, in 1835 and in 1876 the company became Holland & Holland after Harris's nephew Henry Holland was made a partner. The company rapidly established a reputation for making rifles and shotguns of exquisite quality, and in 1883 H&H won all the rifle categories in trials ran by *The Field* magazine. Two years later the company was permitted to use the trade name "Royal" on its guns. The early 20th century saw H&H design influential new systems of sidelock shotgun mechanism and produce famous hunting cartridges such as the .375 H&H Magnum. H&H manufactured various military firearms during the two world wars, and since 1945 the company has maintained its focus on producing bespoke high-value sport guns or trading in collector's pieces. A pair of H&H shotguns can fetch upward of \$175,000.



LOOKING DOWN THE BARREL This Holland & Holland craftsman examines the production of a rifle barrel. The sheer number of tools required for his job is clear to see. Breech opening lever



IN 1883 HOLLAND & HOLLAND ENTERED THE TRIALS RUN BY THE MAGAZINE *THE FIELD*, AND COMPREHENSIVELY WON ALL THE RIFLE CATEGORIES.

Forward sling attachment

DOUBLE-BARRELED RIFLE 1887

England

Not known

ot known

ore

ORIGIN	
WEIGHT	Ν
BARREL	N
CALIBER	4-b

DATE

This double-barreled rifle has a short barrel and simple sights, both indicators that the gun would be best used for the hunting of fast, large game at close ranges. The gun is of a "boxlock" design, the operating mechanism being contained within a box-shaped housing.

Abbreviated fore stock

Semi-pistol

grip

Rear sling

attachment

DOUBLE-BARRELED HAMMER GUN

DATE	1870s
ORIGIN	England
WEIGHT	Not known
BARREL	Not known
CALIBER	Not known

This fine H&H hammer gun has ornate scrollwork decorating the lock plates, double triggers for quick barrel selection and a splinter type fore-end characteristic of many English side-by-side guns. The stock has been fitted with a modern rubber recoil pad.

Smoothbore barrel

Double triggers

DOUBLE-BARRELED SHOTGUN

DATE	1878	
ORIGIN	England	
WEIGHT	6 ¹ /2 lb (3 кg)	
BARREL	30 ім (76 см)	1
CALIBER	12-bore	7

H&H are known for their superb quality of their bird guns. Here is an underlever-type shotgun with a classic English-style stockit has no pistol grip. Shotguns are fired by accurate pointing rather than deliberate aiming, hence the lack of sights on this gun.



SPECIALIST GUNS

ENERALLY, SPECIALIST GUNS are produced with four main purposes: To increase destructive force; to suppress the noise of firing; to increase concealment (typically associated with assassination weapons); or to equip insurgency armies.

Before the era of breechloading cartridge weapons, attempts to increase destructive power centered around multi-barrel guns or, more rarely, single-barrel guns with hand-revolved multi-shot chambers. The "Pepperbox" pistols developed in the 1830s gave civilian users guns with rotating multiple chambers and barrels. Once practical revolvers were developed, however, such guns disappeared.

The two world wars accelerated innovation in specialist battlefield weapons. Anti-tank weapons emerged in 1917–18 to counter the appearance of armor on the Western Front, and during WWII dedicated anti-armor missile launchers were developed, including the US M1A1 Bazooka, the German Panzerfaust and the British Piat. Using shaped-charge warheads such weapons allowed an infantryman to destroy a tank at close range, and in the post-war period anti-armor missile launchers such as the RPG-7 and more sophisticated US launchers have become the greatest threat to armored vehicles on the battlefield. WWII also brought an attempt to increase a soldier's anti-tank and anti-personnel capabilities through grenade-launching adaptations for the standard rifle.

Rifle grenades gave a soldier an indirect-fire range of up to 820 ft (200 m), but they were generally tricky to set up. After the war, more success was had with standalone launchers, either hand-held such as the US M79 Blooper or tripod-mounted like the Russian AGS-17 Plamya.

The trend since the 1970s has been toward mounting grenade launchers on infantry rifles, usually in an underbarrel configuration, and in the US Army the M203 grenade launcher has become standard issue to at least one man in every four-man fireteam.

New systems are on the horizon. The US Objective Individual Combat Weapon (OICW) combines an assault rifle and 20 mm grenade launcher that fires rangeprogrammable airburst munitions, giving the individual infantryman an unprecedented level of firepower.



Some of the most unusual firearms in history are not those designed for open battle, but for use in special operations. The growth of secret service agencies such as the Special Operations Executive (SOE) and Office of Strategic Services (OSS) in the early 1940s generated enormous creativity in the field of spy weapons. Guns were disguised as belts, pens, cigars, pipes, or tubes of toothpaste.



Such innovations continued in the context of the Cold War, and in 1978 the Bulgarian dissident Georgi Markov was killed in London by means of a ricin-filled gaspropelled pellet shot from a specially designed umbrella gun. In the modern age assassinations tend to be carried out by precision air-launched munitions that have more certain outcomes than close-quarters devices.

One technology that has persisted, however, is the silencer—more properly termed a suppressor. Suppressors were invented around 1902, but did not enter military use for a further 30 years. WWII was again the spur to production of suppressed weapons, with pistols such as the Welrod, the Hi-Standard HD .22, the De Lisle, and a silenced version of the Sten machine gun being developed. Suppressed weapons, however, are by their very nature most effective with sub-sonic ammunition, so in military

use they have usually been supplied only with pistolcaliber guns or with firearms adapted to special ammunition types, such as the .300 Whisper round.



Suppressed weapons are relatively sophisticated instruments. This chapter also looks at the other end of the scale—home-made guns and what might be termed "economy" guns. The former are those weapons crudely manufactured in home workshops, while the latter—the greatest example being the US Liberator pistol of WWII were designed for production at a cost of a few dollars per unit for intended distribution to insurgency forces.

Both types of gun are typically very dangerous to the user, either through risk of malfunction or through the fact that they have to be used at point-blank range to be effective. In the post-war era, the huge illegal global distribution of firearms such as the AK assault rifle have resulted in home-made guns becoming more of a rarity.

SPECIALIST GUNS

COMBINATION WEAPONS

During the early centuries of gun development, the benefits of firearms over traditional forms of hand-held weapons were not immediately clear. Such considerations led some European armorers to combine firearms with edged weapons. Many of these weapons are highly decorated, suggesting more ornamental than practical purposes. However, examples of more viable combination weapons were later found in India in the 18th and 19th centuries.



DETAIL OF HAMMER

The paired cocks are more than just spring-loaded clamps to hold pieces of iron pyrites against the serrated edge of the striking wheels. They are exquisitely worked ornaments in their own right—gilded and chased with a floral pattern.

Hinged pommel

Cock

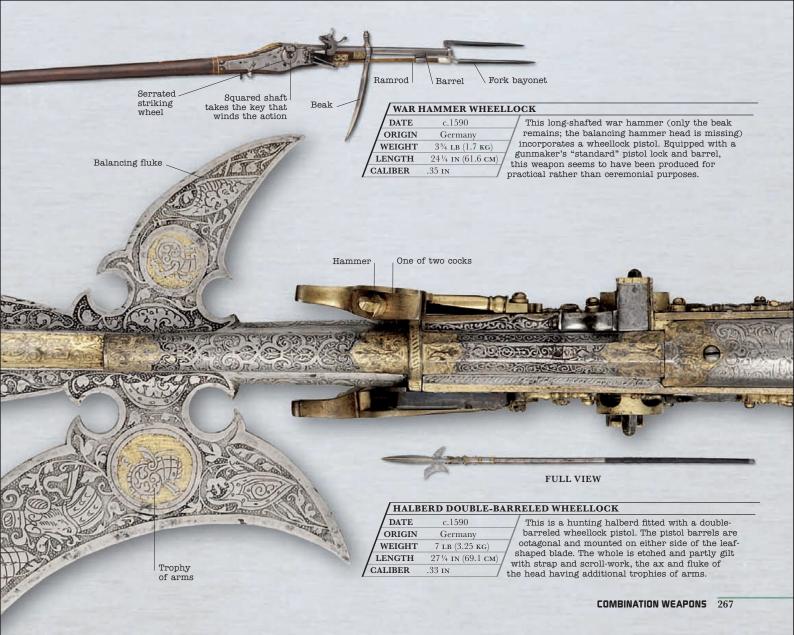
Wheellock

MACE WHEELLOCK

DATE	Not known
ORIGIN	Not known
WEIGHT	3¾ lb (1.72 кg)
LENGTH	23 ін (58.5 см)
CALIBER	.31 IN

The head of this wheellock pistol has six pointed flanges, each pierced with a trefoil shape. The lock incorporates a simple safety catch that engages with the sear. The hollow lower section of the shaft contains a compartment that can be accessed by opening the hinged pommel. Mace head composed of six pierced flanges

Ax blade



THE LETHAL QUALITY OF COMBINATION WEAPONS AT CLOSE QUARTERS IS PLAIN TO SEE.

Balancing fluke

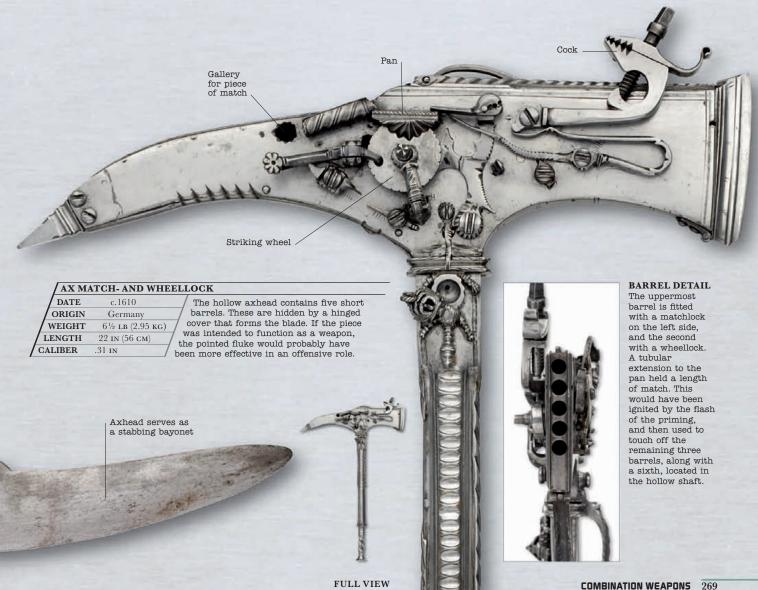
Dog lock .

FULL VIEW

CARBINE AX

/ DATE	c.1720
ORIGIN	Denmark
WEIGHT	3½ lb (1.55 кс
LENGTH	32½ in (82.5 cm
CALIBER	.58 in

The butt of this fully stocked, dog-lock carbine is reduced so that it can be gripped in the hand. The axhead is shaped to double-up as a rudimentary bayonet, and its balancing fluke as the beak of a war hammer. The head, retained by a spring catch, can be easily removed.



EARLY MULTI-SHOT FIREARMS

Even in trained hands a flintlock musket was only capable of up to four shots per minute. Options for mechanically improving the rate of fire prior to breech-loading centered around either increasing the number of barrels or introducing a cylinder to increase the number of chambers that could be loaded. The former weapons are found as far back as the late 14th century, with examples of multi-barrel "hand-gonnes," each barrel with its own touch-hole. In later wheellock or flintlock-type designs, barrels were arranged so that they could be rotated in turn to sit under a single cock. Cylindertype firearms were more commonly seen in the development of revolver-type pistols, but flintlock revolving rifles make appearances from the 17th century onward.

Stock inlaid with silver



Cock

ENCLOSED LOCK DETAIL

The flintlock sport gun often misfred, either because the flint had broken or the primer had become damp. When it did fire successfully, the flash and smoke from the pan could obscure the target from view or frighten the game.

Striking steel

Revolving chambers

FULL VIEW

Barrelretaining pin /

Maker's name /

Cocking levers

Dual triggers

FLINTLOCK DOUBLE-BARRELED GUN

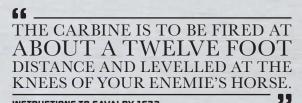
DATE	c.1760	
ORIGIN	France	
WEIGHT	7¼ lb (3.25 kg)	7 f
BARREL	32 ім (81.3 см)	7 cc fro
CALIBER	22-bore	pied

This double-barreled sport gun bears the name of its maker, Bouillet of Paris. The fring mechanism, including the flint, is oncealed in a box. The two levers in ont of the trigger guard cocked the se ready for discharging the barrels.

FLINTLOCK REVOLVING RIFLE

DATE	c.1670	
ORIGIN	France	7
WEIGHT	7½ LB (3.37 KG) /	/
BARREL	31 ¹ / ₄ in (79.5 cm)	W
CALIBER	22-bore	vv wrh

/ French gunmakers produced some of the finest sport guns of the 17th century. This example has three revolving chambers, each fitted with its own striker and spring. This type of multi-shot reapon risked a dangerous chain reaction, in hich firing one chamber set off all of the others.



INSTRUCTIONS TO CAVALRY,1672

MULTI-SHOT FIREARMS

Multi-shot weapons have a long tradition in volley guns multibarrel weapons designed to discharge their barrels either simultaneously or in sequence. Matchlock "organ" guns were arranged in batteries on wooden trailers or carriages from the 1400s, and multi-barreled weapons are seen in all subsequent centuries. In the 18th century, the British navy took a particular interest in volley guns, and purchased over 600 seven-barreled rifles made by John Nock, based on a design by one James Wilson. These formidable pieces were designed to deliver devastating fire against enemy crews during boarding actions, or to fight off enemy boarding tenders.

Stock is made of walnut

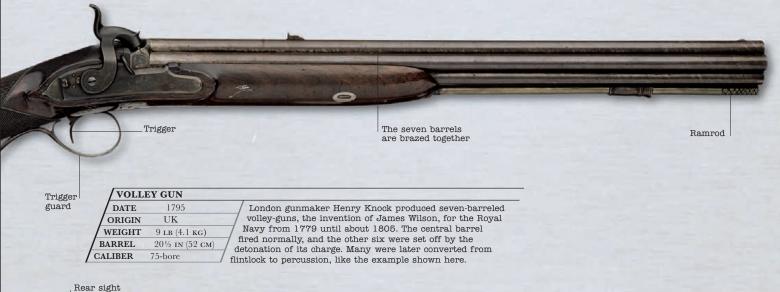
Small of stock has incised checkering

Nipple for a percussion cap

\Trigger Hammer

FULL VIEW

Disc is bored with seven radial chambers



Octagonal barrel

	/UNDER-HAMMER TURRET RIFLE		
	DATE	1839	The so-called turret gun, an attempt to evade Colt's patent,
	ORIGIN	UK	appeared in the 1830s. Examples also exist in which the
	WEIGHT	9 lb (4.07 kg)	wheel of cylinders is set vertically. It soon became
B	ARREL	29 ін (73.7 см)	apparent that if flash-over from one cylinder to another occurred, the result would most likely be catastrophic to
/ CA	LIBER	14-bore	any bystanders, or even the shooter himself.

The state of the state of the state

ANTI-TANK WEAPONS

The first dedicated anti-tank rifle was the Mauser T-gewehr, a bolt-action 13 mm weapon which could penetrate up to 0.8 in (20 mm) of armor. As armor became more of a feature of modern warfare, many other countries designed their own anti-tank rifles and applied them in WWII. Most were huge weapons with extremely long barrels, heavy calibers of up to 20 mm, and hefty recoil control. Although impressive to fire, their effect on the new types of armor appearing in WWII was minimal, and they essentially disappeared from practical use by the end of the war. Barrel recoils into receiver

> Box magazine holds five rounds

Bolt handle -

Left-hand grip

- Pistol grip

DTDD ANTI TANK DIELE

PIRD	AN II-IANK KIFLE
DATE	1941
ORIGIN	USSR /
WEIGHT	38¼ lb (17.3 kg)
BARREL	48¼ IN (123 см)
CALIBER	14.5 мм / wa

The PTRD was a more complicated weapon than it appeared. It had a barrel that recoiled into the stock and unlocked the bolt in the process; this was held back when the barrel returned to battery, opening the breech and ejecting the spent round. A fresh round as then introduced and the bolt closed by hand.

Fore sight



/ BOYS ANTI-TANK RIFLE

DATE	1936
ORIGIN	UK
WEIGHT	36 lb (16.3 kg) /
BARREL	36 ім (91.5 см)
CALIBER	.55 IN

Birmingham Small Arms produced the Boys rifles in the mid-1930s. They were bolt-action weapons firing a heavy tungsten-steel round. Even though the barrel recoiled into the stock, the effect on the firer was fearsome and it was abandoned as ineffective in 1941.





FAMOUS GUNS

TASER GUN

For modern police forces, the increasing threat of litigation arising from the use of firearms has led to the adoption of several less-thanlethal weapons, including the Taser gun. The name is an acronym of "Thomas A. Swift's Electric Rifle" after a science-fiction character known by the weapon's US designer, Jack Cover.

Cover helped perfect the weapon in association with the Air Taser company in 1993, and today over 9,500 law-enforcement agencies worldwide use Taser products. The basic firearm consists of a handgun that fires electrodes out to a distance of 35 ft (10 m). These hit the assailant then, via wires still connected to the gun, deliver an incapacitating electric shock. Although early models had darts on the ends of the electrodes, which embedded in the assailant's skin, the latest versions apply an electrical pulse that does not need skin penetration. There is no doubt that Tasers have

led to a reduction in firearms-related deaths in many police forces.

ТАЗЕК М26 DATE 1998 ORIGIN US WEIGHT 1 LB (0.5 кG) LENGTH 7 IN (18 см)

Fires electrodes

The Taser M26 was developed in 1998 aimed at achieving more efficient incapacitation. Its electrodes—which can be fired up to 35 ft (10 m)—deliver 18-26 watt electrical signals, generating massive muscle constrictions in the victim that drop him or her to the floor.



CALIBER

THE TASER CAN GENERATE MORE STOPPING POWER THAN BEING HIT WITH A .357 MAGNUM BULLET.

POLICE

OLICE

Electrode cavity

Heavy-duty plastic casing

SHOCK TACTICS

An English police officer demonstrates the power of the Taser gun. This example features a connecting wire but Taser also manufacture a wireless option.

RIFLE-MOUNTED GRENADE LAUNCHERS

Rifle grenades came to the fore during WWII as an attempt to give infantrymen a better direct and indirect fire capability against personnel and even armored targets. Modern rifle-mounted grenade launchers are part of the "modular" trend in weaponry that began in the 1970s, whereby a soldier could call on different types of fire from a single weapon platform. Most rifle-mounted grenade launchers fire

40mm grenades, and have a maximum indirect-fire range of around 450 yards (410 m). The latest generation of weapons have integral laser range-finders that give the precise distance to the target.

Bolt handle



Cocking handle

Ten-round magazine

Receiver

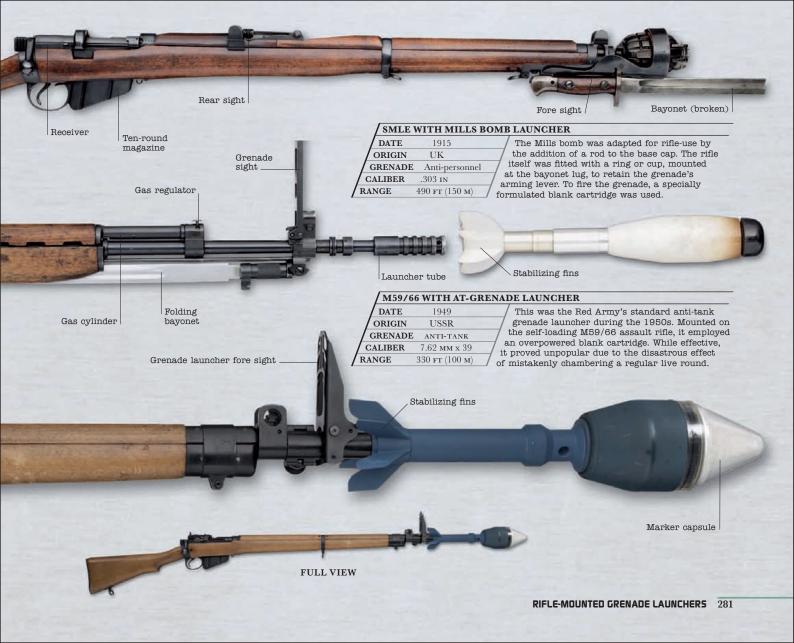


Ten-round magazine

NO. 4 RIFLE WITH AT-GRENADE LAUNCHER

DATE	1940s	
ORIGIN	UK	
GRENADE	Anti-tank	
CALIBER	.303 in	
RANGE	330 гт (100 м)	

With the introduction of the No. 4 Rifle, with its exposed muzzle, the British Army was able to develop a new style of tubular launcher. Mounted over the muzzle on the bayonet lugs, the No. 4 launched a finstabilized anti-tank grenade. This example is fitted with a later model L1A1 practice grenade.



A MODERN RIFLE GRENADE CAN HAVE A FLAT TRAJECTORY OF OVER 110 YARDS (100 M).

Butt stock

Folded rear sight for grenade launcher

Rifle trigger

/ M16A1 WITH M203

DATE	1972	
ORIGIN	US	/
GRENADE	ANTI-PERSONN	EL/
CALIBER	40 мм	1
RANGE	490 гт (150 м)	$T_{\rm h}$

The US Army's version of the assault riflemounted grenade launcher, the M203, employs a grenade mated to a cartridge case containing the propellant charge. The empty case remains in the chamber after the round las been fired and needs to be ejected.

Rifle cocking handle



STAND-ALONE GRENADE LAUNCHERS

It was in the second half of the 20th century that standalone grenade launchers became truly practical systems. Modern launchers vary from single-shot shoulder-fired weapons like the M79 "Blooper," through to belt-fed, tripodmounted automatic guns such as the new US XM307 Advanced Crew Served Weapon (ACSW). Both can take a variety of lethal and non-lethal roles, from anti-armor attacks through to CS gas dispensing in riot situations. Many of the larger specimens are also taking over from mortars on the battlefield. The ACSW, for example, can fire 25 mm high-explosive, high-explosive anti-tank (HEAT), or thermobarbic warheads in airbursting mode to ranges of up to 2200 yards (2000 m) and at rates of 260 rpm.

FULL VIEW

Laser designator

Rifle barrel has cooling fins

Skeleton butt stock can be folded forward

Fore grip can be loosened to rotate around barrel

MECHEM/MILKOR MGL MK 1

 DATE
 1990

 ORIGIN
 South Africa

 WEIGHT
 12 LB (5.6 кG)

 BARREL
 12 IN (30.5 CM)

 CALIBER
 40 мм

A scaled-up version of a shotgun of similar design, the MGL MK 1 is a six-shot revolver grenade launcher. Its maximum range is around 1,150 ft (350 m).

Cylinder holds six 40 mm grenades

AGS-17 "PLAMYA"			
DATE	1975		
ORIGIN	USSR		
WEIGHT	48¼ lb (22 кg)		
BARREL	11¾ ім (30 см)		
CALIBER	30 мм		

The Soviet equivalent of the American 40 mm M19 that was first used in the Vietnam war. It is a belt-fed, blowback-operated launcher with a maximum range of 1 mile (1.61 km). Such weapons are commonly mounted in ground vehicles, boats, and hovercraft.

Non-disintegrating belt emerges here

Elevating quadrant ____

Drum contains 29 30 mm grenades in non-disintegrating belt

-

MISSILE LAUNCHERS

The most important first step in the development of missile launchers was the invention in the 1940s of the shaped-charge warhead, designed to create a lethal jet of molten steel that, even in its early development, could cut through 4 in (10 cm) of plate armor. Since the war, manportable anti-tank weapons have increased in lethality and proliferation. Modern systems such as the FGM-148 Javelin can destroy any Main Battle Tank (MBT), while the RPG-7 has become one of the world's greatest insurgency threats.

Optical sights graduated to 1,650 ft (500 m)

BEIKJ

Muzzle, where projectile is loaded

Trigger /

21-418



/ RPG-7	V V	
DATE	1962	
ORIGIN	USSR	
WEIGHT	14 lb (6.3 кg)	/
BARREL	37 ¹ / ₄ in (95 cm)	7
CALIBER	40 мм	7.

The shoulder-launched RPG-7 is a much-improved version of the RPG-2. Its projectiles have a two-stage launcher/sustainer propellant charge, and a range of up to 1640 ft (500 m). A wide variety of grenades is available, including anti-personnel, fuel-air explosive, and high-explosive anti-tank projectiles.

MECHANICAL-ELECTRICAL GUNS

The post-war years saw the firepower of the machine gun taken to its practical extreme. In 1945 in the United States, Johnson Automatics Inc. was commissioned to reinvigorate Gatling's now antique Gatling Gun design. The Johnson company's solution was to take the same multi-barreled rotary configuration, but power the whole system by electrical motor rather than hand crank to produce a cyclical rate of fire of 5800 rpm. Over time "Project Vulcan," as it was known, spawned a whole new generation of electrically powered Gatling-type weapons, all with devastating firepower offsetting their bulk and weight. Most of these weapons found applications in aircraft, although today variants are also found on armored vehicles and even as a prototype infantry machine gun, the 5.56 mm XM-214 Six-Pac.

Ammunition feed

Mount

Bolt handle

GATLING MINIGUN M134

/ DATE	1960s	
ORIGIN	US	/
WEIGHT	35 lb (16 кс)	/
BARREL	22 ін (56 см)	7.
CALIBER	7.62 х 51 мм	7 11

The M134 is a Gatling-type rotary weapon that is powered by electric motor to achieve extremely high rates of fire—up to 6000 rpm, although typically the rate is limited to around 4000 rpm. The weight and bulk of the external power source means that the gun is usually ised in helicopters, on armored vehicles, or boats.

Electric motor



FAMOUS GUNMAKERS

SPECIAL OPERATIONS EXECUTIVE (SOE)

The Special Operations Executive (SOE) was formed in July 1940 in Britain with the mission of conducting, or supporting, irregular warfare throughout German-occupied Europe. Over the subsequent four years its agents were to be found across Europe from Norway to Greece, and from 1942 SOE even conducted operations in South-East Asia. Specializing in covert warfare, SOE naturally gravitated toward commissioning or developing specialist firearms (although SOE was not a gunmaker *per sc*). A large array of disguised weapons came from SOE's Inter Services Research Bureau (ISRB) near Welwyn, Wales, including .22 guns disguised as pens, smoking pipes and cigars, and pistols that fitted around the wrist or were set into belts. SOE also used many silenced guns, including the SOE-developed Welrod pistol, the De Lisle Carbine, and silenced versions of the Sten submachine gun. Many of the designs were innovative but impractical, and SOE had more influence supplying partisan forces with conventional weaponry.

TOP SECRET

A range of recently declassified documents from the SOE, including a plot to assassinate Hitler. 9 MM PARABELLUM The 9 mm Parabellum, or Luger, is the most common cartridge in the world.

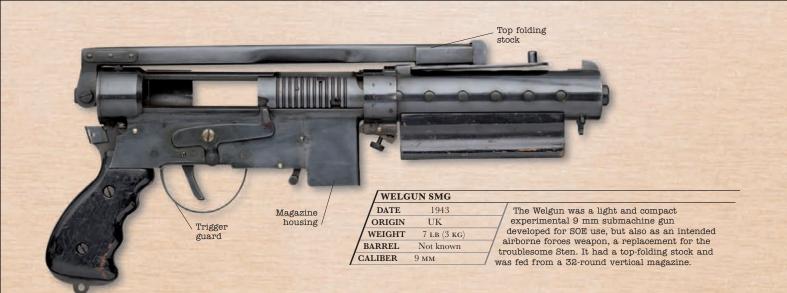


LUGER P08 WITH SILENCER

Trigger

DATE	1940s
ORIGIN	Germany
WEIGHT	2¾ lb (1.2 kg)
BARREL	11¼ in (28 cm)
CALIBER	9 мм Parabellum /

This Luger was a firearm used by the SOE during WWII, and is here fitted with a silencer for use as an assassination weapon. In many ways, the Luger was best suited to covert, police and security work, as its mechanical system was vulnerable to the dirt of battlefield use.



THE SOE'S RANGE OF SPECIALIST WEAPONS WAS INTEGRAL TO THE WAR EFFORT.

Wrist strap

WRIST PISTOL

DATE	1939-45
ORIGIN	UK
WEIGHT	Not known
BARREL	Not known
CALIBER	.25 in

This small .25 caliber firing device was designed to be worn on the wrist of SOE personnel, so that it was readily available without having to be held. It was fired by a string attached to the inside of a shirt or jacket.

Barrel

Firing mechanism

GENTRY GUNS

The category "gentry guns" denotes firearms contained within accoutrements such as canes and umbrellas. Their purpose is somewhat ambiguous, as they are impractical for hunting and, usually, are of limited power for self defense. Perhaps their overall rationale is simply to provide the user with some basic emergency firepower, for purposes of the user's choosing. Caliber in such weapons tends to be small—often .410 for smoothbore barrels and .22 for rifled barrels.

In the series over, for Claliber in such in .410 for iffed barrels.

Chamber

Trigger

BULGARIAN DEFECTOR GEORGI MARKOV WAS KILLED IN 1978 ON WATERLOO BRIDGE IN LONDON BY A RICIN-FILLED PELLET FIRED FROM A GAS-POWERED UMBRELLA GUN. Barrel in shaft of cane

WILSON CANE GUN

DATE	1984	
ORIGIN	UK	
WEIGHT	Not known	
BARREL	Not known	/
CALIBER	.410	

The cane gun here is produced by the same gunmaker as that behind the umbrella gun (below), and shares the .410 gauge. Being able to fire the .410 cartridge makes the cane gun suitable for use against small game at ranges of up to 25 yards.

Muzzle

/ WILSO	ON UMBRELI	LA GUN
/ DATE	1985	Umbrellas lend themselves well
ORIGIN	UK	to concealed firearms. This
WEIGHT	Not known	example, however, is more of
BARREL	Not known	a sporting weapon, having a
CALIBER	.410	centerfire mechanism around a .410 gauge barrel.

COVERT FORCES GUNS

Guns are in many way obtrusive pieces of technology. They can be bulky, heavy, expensive to make, and deliver a highly conspicuous report when fired. With the development of Special Forces and secret service government agencies during the 20th century, attempts were made to obviate many of these problems and produce guns configured for covert use. Hiram Maxim patented a working sound suppressor device in 1908, and suppressors were first issued to the Office of Strategic Services (OSS) in WWII for

their High Standard .22 pistols. Other projects saw the production of extreme low-budget guns such as the Liberator, designed to be dropped in their thousands into war zones to fuel friendly insurgencies. Such projects and technologies, while interesting, did not always balance innovation with practicality. AROUND ONE MILLION LIBERATOR PISTOLS WERE MANUFACTURED IN JUST THREE MONTHS, MUCH OF THE WEAPON SIMPLY BEING STAMPED FROM SHEET STEEL.

Cocking handle

Ejection port

Optical sight





SILENCED GUNS

Although silencers, or "suppressors" as they are otherwise known, do reduce the report of a gun considerably—some by as much as 90 per cent-they do not obliterate the sound entirely. The first effective suppressors emerged at the beginning of the 20th century, Hiram Maxim leading the way with his "Maxim Silencer" of c.1902. Since then most suppressors have worked on similar principles. The most popular type involves a bulbous chamber containing a series of baffles fitted to the end of the muzzle, this serving to contain and dampen the gas expansion from the muzzle when the gun is fired. Silenced weapons typically require use with subsonic cartridges, as supersonic rounds create much of their noise when they break the sound barrier.

Integral silencer

TYPE 67

DATE

ORIGIN

WEIGHT

BARREL

CALIBER

1980s

2¼ LB (1.02 кс

3¹/₂ in (89 mm)

China

7.62 х 17 мм

Magazine inserted into grip

	The Type 67 was a development of the Type
	64, both being 7.62 x 17 mm blowback
G)	/ pistols with integral silencers. It featured a
-	manual slide locking system, which stopped
-/	ejection after firing, giving the shooter the
	chance to find somewhere quieter to unload.

of the Type

Hammer

Ejection port

Rear sight

Slide

External silencer



/ M20 SI	ILENCED
DATE	1950s
ORIGIN	China
WEIGHT	1¾ LB (0.83 кс)
BARREL	9 ¹ / ₄ IN (23 CM)
CALIBER	7.62 х 25 мм / lin

The M20 was a Chinese copy of the Soviet 7.62 x 25 mm Tokarev TT-33. There is almost nothing to distinguish between the two guns (apart from the Chinese gun having more slide grip cuts), both being hort-recoil operated and utilizing Browning's swinging hk breech lock. The gun here features a silencer.

Ejection port



/	Trigger

/ VZ27	
DATE	1927
ORIGIN	Czechoslovakia
WEIGHT	1 ½ LB (0.7 кG)
BARREL	4 ім (10 см)
CALIBER	7.65 х 17 мм / д

The VZ27 was a redesign of the 9 mm VZ24. Instead of the latter's short-recoil operation, the VZ27 had a much simpler blowback mechanism and its caliber was taken down to 7.65 x 17 mm. The VZ27 also had a longer barrel. This popular gun stayed in production until the 1950s.



Blade front sight

Suppressor

HI-STANDARD MODEL B

.22 LR

0

2¾ LB (1.3 кс)

9¹/₄ in (23 cm)

WEIGHT

BARREL

CALIBER

One of High Standard's first guns was the Model B, a highly accurate .22 handgun designed for casual target shooting, but which also found military applications. Unlike the Model A target pistol, which was similar but had adjustable sights, the Model B had fixed sights. This gun was used by OSS forces in WWII.

External suppressor

MOST "SILENCED GUNS" ARE FAR FROM SILENT. THE REPORT OF MANY SUPPRESSED PISTOLS CAN BE HEARD OVER 30 YARDS AWAY.

FULL VIEW

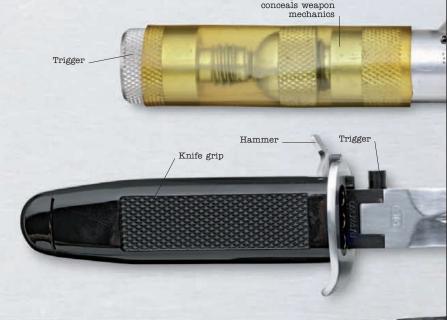
WEBLEY & SCOTT 1907

DATE	1907	
ORIGIN	UK	
WEIGHT	2 lb (0.9 kg)	
BARREL	9¼ in (23 см)	
CALIBER	7.65 мм	1

The Webley & Scott 1907 was one of several automatic pistols manufactured by Webley in the first decades of the 20th century (the Webley & Scott name distinguished automatics made by Webley from its revolvers). This gun is fitted with a silencer, and equipped British SOE agents in WWII.

CONCEALED **SPY GUNS**

There is a long history of disguising guns as other objects. For example, an elaborate German walking staff dated from 1600 hides both a sword and an attached wheellock pistol that runs up the side of the blade. Apart from long cane guns, most disguised weapons tend to reduce into small, easily concealed formats, from lipsticks to pens. Such guns have severe limitations. Their very short barrels mean they have to be used at point blank range. As a result, if the bullet fails to achieve its desired result, the assassin can all too easily become the victim.



Flashlight casing





FLASHLIGHT STINGER

DATE	1980s
ORIGIN	US
WEIGHT	1 1/4 lb (0.8 kg)
BARREL	2 in (5 cm)
CALIBER	.22 LR

This covert weapon is disguised as a flashlight, and actually contains a .22 LR single-shot firearm. The bullet is loaded behind the flashlight's bulb section, and is fired by depressing the light switch. The gun was developed in the US during the post-war period.

KNIFE PISTOL

DATE	2000s
ORIGIN	China
WEIGHT	3/4 lb (0.31 kg)
BARREL	1 in (2.5 cm)
CALIBER	.22 LR

This modern weapon originated in China in the 2000s, and would be intended for criminal or covert use. It features a folding knife integrated with a three-shot pistol firing .22 LR ammunition. The .22 LR round is ideal for small weapons such as this, having negligible recoil.

Muzzle /

BARRILET TRUNCHEON PISTOL

DATE	Not known
ORIGIN	France
WEIGHT	1 ¼ lb (0.58 kg)
BARREL	14 ім (36 см)
CALIBER	Not known fi

This French weapon is a fusion of a pistol and truncheon, the whole device weighing 1¹/₄ lb (0.58 kg). The gun barrel runs up inside the flared truncheon head, and the gun is irred via a button on the grip shaft. Truncheon head





Trigger ____

IMPROVISED GUNS

Improvised firearms vary enormously in their build-quality and performance. At the more sophisticated end of the scale, we see examples of submachine guns constructed in home workshops that feature selector and safety switches and detachable magazines. At the opposite end there are guns that consist of nothing more than a piece of pipe and a spring-loaded nail for a firing pin. In insurgency or terrorist contexts—the principal environments in which improvised guns are produced—most homemade weapons have proved as dangerous to the user as the victim. The poor quality of metals used, the inability to form gas-tight seals

around the chamber, and incorrect calibration cause many improvised guns to explode when fired.

Muzzle -

Perforated barrel shroud serves as the fore grip



MAU-MAU CARBINE

 DATE
 1950s

 ORIGIN
 Kenya

 WEIGHT
 3½ LB (1.6 KG)

 BARREL
 20¼ IN (51.2 CM)

 CALIBER
 .303 IN

This short-barreled, bolt-action, single shot carbine was made in Kenya during the time of the "Mau-Mau" insurrection against British rule in the 1950s. Most of the improvised weapons made by the rebels exploded when they were fired.

LOYALIST SUBMACHINE GUN

DATE	1970s
ORIGIN	UK
WEIGHT	5¾ lb (2.6 kg)
BARREL	7¾ IN (20 см)
CALIBER	9 мм

This homemade machine pistol was produced by Loyalist paramilitaries in Northern Ireland. The barrel shroud and receiver have been fashioned from squareframed tubing, while the magazine appears to be that of an L2 Stirling SMG.



PROTOTYPE GUNS

Prototype firearms have an important role in the development of guns. Although many trials weapons never actually reached production, the data collected has helped refine everything from operating systems to ammunition. The prototype phase became especially important during the late 19th and 20th centuries, when prototypes had to establish the groundwork for mass production models. Sometimes the development phases have felt undue political influence—the rush to produce an indigenous replacement for the British Army's SLR rifle in the 1980s resulted in disastrous deficiencies in the adopted SA80A1. However, when the process is politically impartial,

prototypes have proved extremely influential. Rear sight

DATE	1950
ORIGIN	Belgium /
WEIGHT	9¼ lb (4.2 кg)
BARREL	23¾ ім (60 см)
CALIBER	7.92 х 33 мм / іг
-	

Ejection port

Although the FN FAL would be most famous in its 7.62 x 51 mm NATO chambering, it was first designed in 1948 around the Jerman 7.92 x 33 mm Kurz itermediate round.

Cocking handle

Folding stock

Magazine release





MACHINE GUNS & SUBMACHINE GUNS

HE DESIRE TO PRODUCE a fully automatic firearm goes back a long way. In 1718 James Puckle of London patented his "Puckle Gun," a singlebarrel flintlock gun fed from a hand-cranked revolving cylinder consisting of nine chambers, all of which could be discharged in less than a minute. In the 1860s, Puckle's invention inspired Dr. Richard Gatling to design the Gatling Gun and so began the true era of mechanized firepower.

The Gatling took rates of fire up to 250 rpm, and in the second half of the 19th century gave genuinely solid combat service in the United States and Europe. Soon the Gatling was joined by the 1879 Gardner machine gun, another hand-cranked gun but one with a slighter faster rate of fire than the Gatling (around 370 rpm).

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The Gardner and the Gatling and a handful of others took hand-cranked guns to the limits of their performance. It was Hiram Maxim who took the next step.

His 1883 Maxim gun had only a single barrel, but utilizing the force of recoil as an automatic reloading system, and feeding from a long belt of ammunition, the gun could achieve up to 500 rpm. The military implications of the Maxim were enormous—a small team of three or four people (although only one gunner) could generate firepower equivalent to 30 rifle-armed infantrymen. The years between Maxim's invention and the onset of WWI saw the heavy machine gun type perfected in several influential firearms designs, including improved Maxims, the British .303 Vickers, and the Browning M1917, and a new-generation of gas-operated machine guns such as the Hotchkiss Mle 1914.

The use of machine guns during WWI proved their efficiency—a huge percentage of the British Army's 59,000 casualties on the first day of the Battle of the Somme in 1916 were due to the hammering of Maxims.

\odot

WWI also saw the expansion of the machine gun into different roles and formats. In an attempt to improve the portability of automatic firepower, a new class of weapon termed the light machine gun (LMG) was introduced, these being machine guns that could be easily transported around the battlefield, usually by two-man teams, and so provide a transferable base of suppressive fire.

In addition to LMGs, submachine guns also made their inaugural appearance in WWI. Led by the Italian Vilar-Perosa and the German Bergmann MP18, these guns transferred full-auto fire into a pistol-caliber weaponry. The choice of ammunition meant that the submachine gun was an intrinsically short-range weapon, but it was ideal for close-quarters trench conditions.

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By the outbreak of WWII, world infantry forces had integrated machine guns into the heart of their tactics. Heavy machine guns like the M2HB handled long-range suppressive fire, and were also adapted to vehicle mounts and as anti-aircraft weapons.

Medium machine guns—crew-served guns of calibers below .50 in, such as the M1917, which could be fired from a carriage or tripod—were used in general support-fire roles. LMGs such as the British Bren or the Japanese Type 96 gave tactical fire at a maneuver level. The submachine guns provided automatic fire across ranges of around 150 yards (137 m), their high rate of fire compensating for other soldiers' restrictive rate of rifle fire.

Another type also emerged—the General Purpose Machine Gun (GPMG). This was a manportable machine gun that could suit both light roles and, with the correct mount, sustained-fire medium roles suited to heavier weapons. The Germans, in particular, mastered this format in the superb MG34 and MG42 weapons, both of which imposed heavy Allied losses on all fronts of the war.

Following WWII, and running forward to the present day, the composition of full-auto firearms has changed little. The most significant shift is that by the 1960s submachine guns had become increasingly relegated to Special Forces and security use, as full-auto assault rifles took over the role of standard infantry weapons.

All the other types have persisted and have familiar tactical remits. In the US forces, for example, the M249 Squad Automatic Weapon (SAW, based on the FN Minimi) occupies the light role, the M240 (derived from the FN MAG) and the M60 take the general-purpose tasks, while the M2HB takes the heavy-duty firepower. Properly distributed throughout a military force, machine guns remain the major force in light infantry tactics.

MACHINE GUNS & SUBMACHINE GUNS

EARLY BATTERY & MACHINE GUNS

The first machine guns, developed in Europe and the United States in the 1850s and 1860s, were mechanical weapons—they were powered by the operator, typically via a hand-turned crank. Numerous designs emerged, some more effective than others. The French army's 25-barrel Montigny Mitrailleuse, for example, could deliver about 250 rpm of fire. It was Richard Gatling's infamous Gatling Gun, however, that defined machine guns as tactically effective weapons and spurred other handcranked designs, including the Lowell gun, famed for having fired 50,000 rounds in two days in 1875. Yet it was Hiram Maxim who created the first true machine gun, the gun's cycle powered by the forces of recoil generated on firing.

Trigger ____

MAXIM EARLY PATTERN MACHINE GUN

 DATE
 1885

 ORIGIN
 Germany/UK

 WEIGHT
 40 LB (18 KG)

 BARREL
 28 IN (72 CM)

 CALIBER
 .45 IN

Hiram Maxim demonstrated his first machine gun by 1884. At first, orders were hampered by the Maxim's clouds of black-powder smoke, but once it was allied to smokeless powders it became a truly significant battlefield weapon.

Elevation /

"Ladder" type rear sight

Ejection port

Water coolant jacket

Elevation/traverse controls

COLT-BROWNING M1895 "POTATO DIGGER"

/ DATE	1895	
ORIGIN	US	
WEIGHT	40 lb (18 кg)	/
BARREL	28 ін (71 см)	1
CALIBER	.30–40 krag	7 1

The Colt M1895 was the creation of John Browning, and was nicknamed the "Potato Digger" on account of its innovative mechanics. Gas tapped off from near the muzzle was used to drive an arm through a 170-degree action. Through a linkage the arm in turn powered the opening and closing of the breech.

Gas-powered driving arm



FAMOUS GUNS

GATLING GUN

Invented by Dr. Richard Gatling and patented in 1862, the Gatling Gun was a revolution in infantry firepower. It was a rotary hand-cranked weapon, with 10 barrels arranged around a central axis. Turning the crank rotated the barrels, into which were fed cartridges from a cartridge container set above the gun. Each barrel fired and ejected its cartridge once during a full rotation of the barrel group, the advantage not only being the rate of fire but also that barrel overheating could be controlled.

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The Gatling Gun averaged a practical rate of fire of around 280 rpm. It was soon combat proven, particularly in the Spanish-American War of 1898 and in various Anglo-Zulu battles in Africa. It was only rendered obsolete by the advent of Maxim's recoil-operated machine gun.



Early versions of the Gatling Gun were mounted on carriages, just like conventional field guns. It was not until lighter versions could be mounted on tripods that their true potential could be realized.

Shackle for attaching rope, to help move gun over difficult terrain

Barrels

Pivot for

revolving mechanism

FIRING ABOUT 400 ROUNDS A MINUTE, IT WAS DEVASTATINGLY EFFECTIVE.

ZULU WAR

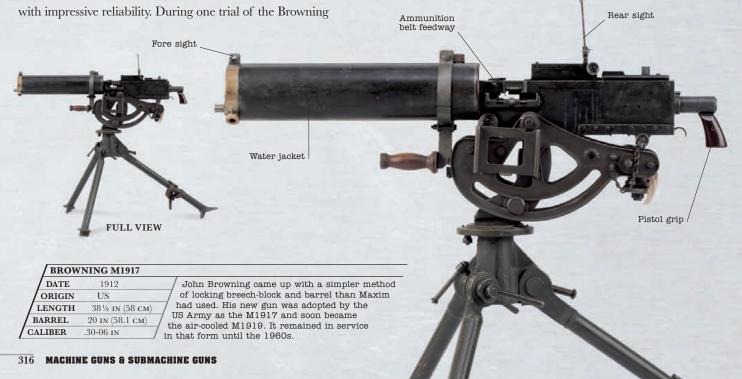
British soldiers crew a Gatling Gun during the 1879 Zulu War. The gun increased the Europeans' advantage against natives in colonial wars.

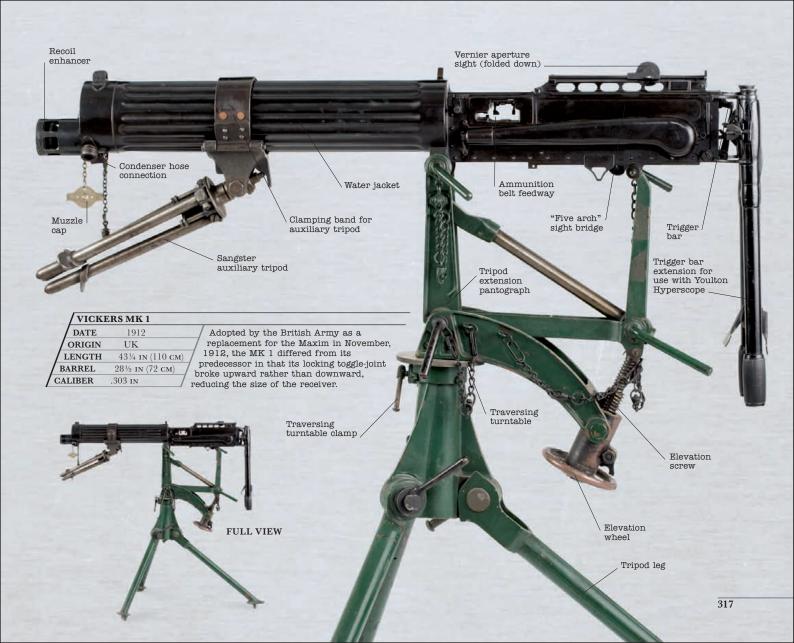
Elevating gear

Trail stabilized gun and allowed it to be towed

RECOIL-OPERATED MACHINE GUNS

By the beginning of WWI, a variety of different mechanisms were powering the world's machine guns, with two types dominant—recoil operation and gas operation. The former was perfected in types such as the British Vickers and the US Browning, and in the updated versions of the Maxim gun. These weapons offered firepower on a truly industrial scale and with impressive reliability. During one trial of the Browning M1917, a single gun fired 40,000 rounds and suffered only two jams, both the fault of the ammunition. Development from 1918–45 saw many machine guns adopt air cooling, and superb general-purpose machine guns such as the German MG42 gave enormous manportable firepower for both attack and defense.







Ventilated barrel shroud

> 21 in (53.3 cm) barrel

> > Recoil transmission bar

0

Pistol grip

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Recoil-actuated automatic traverse mechanism

Pad for ease of carrying

7.92 MM x 57 MAUSER

The cartridge was loaded with a steel-jacketed 177-grain (11.5 g) boat-tailed bullet that left the muzzle at 2,745 fps.

Bracing bar

/ MG42	
DATE	1943
ORIGIN	Germany
LENGTH	48 ім (122 см)
BARREL	21 ім (53 см)
CALIBER	7.92 мм

In 1934 the Maschinengewehr 34 was officially adopted as the MG08's replacement. It was light, yet robust enough to deliver sustained fire at 900 rpm, but it was expensive to produce, and was superseded by the MG42.

FULL VIEW

GAS-OPERATED MACHINE GUNS

Gas-operated machine guns evolved in the 1880s and '90s, the first claim to a working design being the Colt-Browning "Potato Digger" of 1890. In 1893, Austrian cavalryman Baron Odkolek von Augezd designed a

more sophisticated weapon, sold it to the French Hotchkiss company, and in turn this became the hugely successful Hotchkiss machine gun. Since then gas-operated systems have proliferated and are one of the major systems of machine gun. Gas-operation is reliable and guns using the system tend to be light and easily controlled (the gas piston and springs inside a gas-operated gun absorb much of the recoil). For these reasons many light and medium machine guns have been gas-operated.

26.7 in (67.8 cm) barrel Cooling fins Ammunition belt feedway

Gas port

ZB 53 (VZ/37 OR BESA)

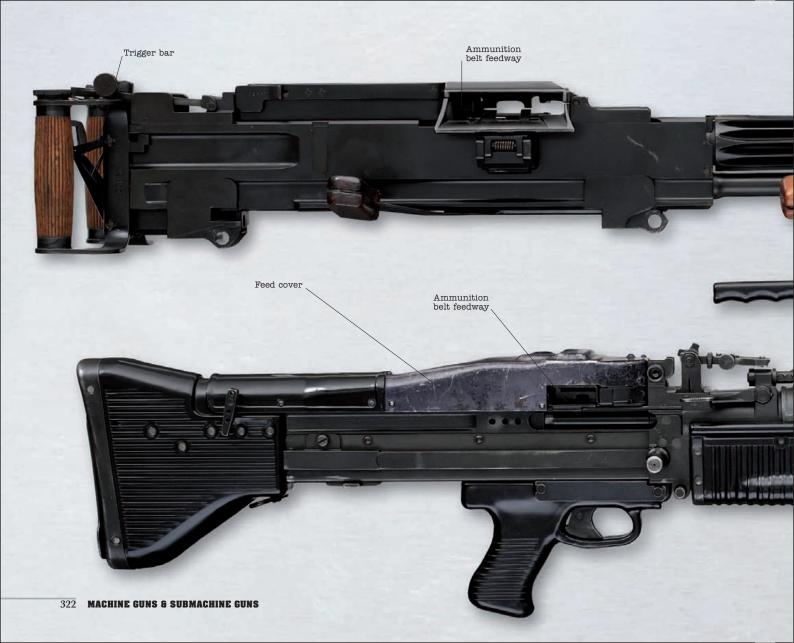
DATE	1937
ORIGIN	Czechoslovakia /
WEIGHT	Not known
BARREL	26¾ IN (67.8 см)
CALIBER	7.92 мм / th

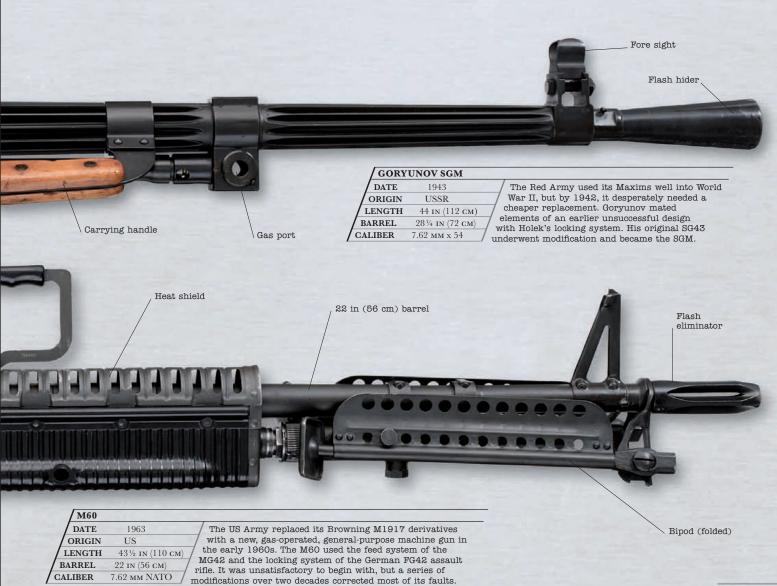
Machine gun designer Vaclav Holek was one of the stars of the 1930s. He used similar locking methods on both the Bren gun and the ZB 53. The latter was known as the VZ/37 by the Czechs and Besa by he British, who used it in their tanks.

Flash hider

Fore sight











Barrel can be changed quickly

/ MG43

DATE	2001	
ORIGIN	Germany	
WEIGHT	19 lb (8.5 kg)	
BARREL	19 in (48 см)	7
CALIBER	5.56 мм	7

The MG43 is light enough to be handled in the light machine gun (LMG) role and rugged enough to function as a sustainedfire weapon. The barrel can be changed in seconds, its handle folding to lie along the receiver just in front of the cocking handle.



FAMOUS GUNMAKERS

STEYR-MANNLICHER

Steyr-Mannlicher was born in the Austrian town of Steyr in 1853, when Joseph Werndl took over his father's gunmaking factory. By 1890 the company, now named Österreichische Waffenfabriks-Gesselschaft (OWG), was producing approximately 11,000 rifles every week. A dip in commercial fortunes in the early 20th century was remedied by the mobilization for war in 1913–14, and in total OWG made over 10 million arms between 1914 and 1918. The tough inter-war years brought structural changes, first with the creation of Steyr-Werke AG in 1922 then an amalgamation into Steyr-Daimler-Puch in 1934. WWII galavanized production again, and since 1950 Stevr-Mannlicher GmbH, as it became in 1963, has returned to being a world force in firearms manufacture, producing submachine guns, assault rifles (the excellent Steyr AUG), sniper rifles and sport guns.



STEYR FACTORY

A large part of the gunmaking process is still done by hand at Steyr's Austrian factory.

 STEYR AUG LMG

 DATE
 1980

 ORIGIN
 Austria

 WEIGHT
 10% LB (4.9 KG)

 BARREL
 25 ½ IN (62 CM)

 CALIBER
 5.56 X 45 MM

By fitting a bipod and a heavy barrel Steyr produced a light machine gun from its AUG assault rifle. It can be fitted either with the AUG's standard optical sight/carrying handle combination or without the handle to allow fitting of a different sight on a rail.

Bipod

Front grip

Ejector port

Magazine in pistol grip

Flash hider

BY 1890 THE COMPANY WAS PRODUCING APPROXIMATELY 11,000 RIFLES PER WEEK.

/ STEYE	R SPP
DATE	1993
ORIGIN	Austria
WEIGHT	3 lb (1.3 kg)
BARREL	5 ім (13 см)
CALIBER	9 мм

The SPP—Special Purpose Pistol—is a pistol version of Steyr's TMP submachine gun. Working on a delayed blowback principle, the gun is semi-auto only and can take either 15- or 30-round magazines of 9 mm Parabellum ammunition. The whole gun is very compact, with a total length of a fraction over 11 in (28 cm).

Telescoping

Ejector port

Magazine catch

See-through plastic magazine

STEYR MPI 81 DATE 1990s

ORIGIN	Austria
WEIGHT	6¾ lb (3 кg)
BARREL	10¼ in (26 см)
CALIBER	9 мм

The MPi 81 is essentially an MPi 69 with a conventional cocking handle. Both guns are 9 mm blowback weapons with fire selection via trigger pressure—light pressure fires single shots while heavy pressure produces automatic fire.

Magazine

Sling

LIGHT MACHINE GUNS 1900–1945

Many of the early machine guns were good performers from static positions, but their excessive weight prevented their use in mobile tactics. The light machine gun (LMG) was designed to give assault troops portable heavy firepower, the machine gunner providing a moveable base of fire to other infantry during maneuvers. The first LMG was the Danish 8 mm Madsen, at 20 lb (9 kg) convenient enough to take forward in an assault. By 1911 the LMG was also faithfully realized in the superb .303 Lewis gun, and many other designs emerged between the two world wars. Some LMGs, such as the Bren, dealt with the problem of barrel overheating by utilizing quick-change barrels, while others used fixed barrels for simplicity.

> Gunner's left hand grips stock here

Wooden butt stock

FULL VIEW

Trigger

Ejector port

> Cocking handle

Flash hider

Cooling jacket holds 7½ pt (4 l) of water

Ammunition belt feedway

Pistol grip

Bipod

Pan magazine holds 47 rounds

/ MG08	/15	
DATE	1917	/ (
ORIGIN	Germany	/ a
WEIGHT	48½ lb (22 kg)	7 fit
BARREL	28¼ in (72 см)	cor bipo
CALIBER	7.92 мм х 57	conta

Germany's first, hurried, attempt to produce a light machine gun saw the Maxim MG08 litted with a butt stock, a pistol grip, and a onventional trigger. It also had an integral pod, with a shortened ammunition belt tained in a drumlike container.

Barrel shroud and heat dissipator

Cooling fins / continue inside barrel shroud

	,
DATE	1912
ORIGIN	US
WEIGHT	26 lb (12 кс)
BARREL	26 ¹ / ₄ in (66.5 cm)
CALIBER	.303 IN

TEWIS

The British Army adopted the air-cooled, gasoperated Lewis gun in 1915, and it remained its standard light support weapon until it was superseded by the Bren. The original design was the work of Samuel MacLean, but it was modified by Colonel Isaac Lewis of the US Army.





Cocking handle

LIGHT MACHINE GUNS 1945-

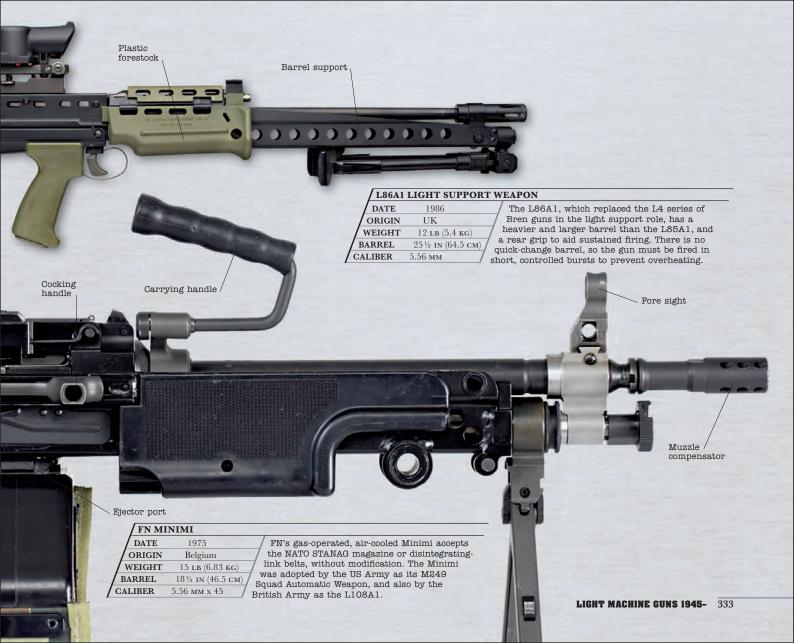
Since 1945 light machine guns (LMGs) have retained, if not increased, their influence within small-unit tactical thinking. Many light machine guns—such as the RPK74 and L86A1—are little more than standard infantry rifles with extended barrels and, sometimes, an increased ammunition capacity. These guns typically have fixed barrels, meaning that they are not suited to sustained-fire modes, but they offer extended range over the squad's rifles. However, many armies have turned to belt-fed light machine guns to soup up squad firepower, the FN Minimi and its variants being a particular favorite in this regard. These are capable of delivering sustained fire at 750 rpm and beyond, and have a quick-change barrel facility.

Rear sight

STANAG 30-round detachable magazine ~

Rate-of-fire selector and safety catch /

FULL VIE



FAMOUS GUNS

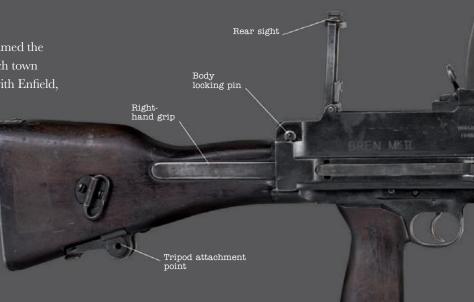
BREN GUN

The Bren Gun is a textbook lesson in superb gun design. This .303 in machine gun was produced from 1937, but its origin actually lay several years further back in the fine Czech 7.92 mm ZB30. During the 1930s the British commissioned the Ceskoslvenska Zbrojovka company to redesign the ZB30 as a .303 in weapon, with a view to replacing the British Army's venerable Lewis Guns.

 \odot

The result, the ZB33, was accepted and was renamed the Bren Gun (the name derives from Brno, the Czech town where the ZB30 was designed and made, fused with Enfield, where British production began). The Bren was an infantryman's dream weapon. It was easy to operate and simple to strip down for cleaning. Properly maintained its gas-operated system rarely went wrong, and it was also extremely accurate. The Bren's virtues kept it in British Army service in variant forms until the 1970s, the last in the series being the 7.62 mm L4.

BREN		
/ DATE	1937	The Bren gun was the British
ORIGIN	Czechoslovakia	7 Army's principle light support
/ WEIGHT	22 ½ lb (10 кg)	weapon from its introduction until the 1970s. If it had a
BARREL	25 ін (63.5 см)	deficiency, it lay in its rimmed
CALIBER		ammunition, not the gun itself.



THE BREN WAS AN INFANTRYMAN'S DREAM WEAPON.



FULL VIEW

Carrying handle

3

Magazine port cover



JUNGLE PATROL

With Bren gun at the ready, a soldier of the New Zealand 22nd Squadron Air Service, patrols a river and surrounding swamps in the Malayan jungle in 1957. Rear sight .

Cocking handle

Optical sight

6

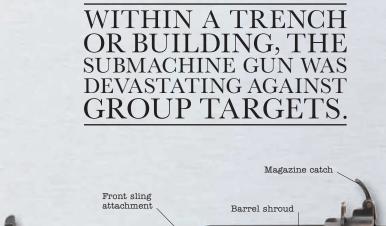
Skeleton light-alloy butt stock

THE LIGHT MACHINE GUN, WITH ITS 500–1,000 RPM RATE OF FIRE, IS AT THE CENTER OF THE INFANTRY FIRE TEAM.



SUBMACHINE GUNS

Submachine guns (SMGs) were developed in the context of WWI, as armies sought to improve shortrange infantry firepower for trench combat and patroling. The Bergmann Musquete, designed in 1916 but later christened the MP18, inaugurated the true submachine era. During WWII most armies had a portion of their infantry armed with cheap, effective submachine gun types. After 1945, the assault rifle undermined the rationale behind the submachine gun in military service (although Israel's Uzi resisted this change for some years) and today submachine guns tend to be consigned to Special Forces and police counter-terrorist units.



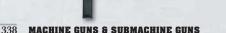
VILLAR PEROSA

DATE	1920s	
ORIGIN	Italy	
WEIGHT	6¾ lb (3 kg)	
BARREL	11 ін (28 см)	
CALIBER	9 мм Glisenti	

The first SMG was manufactured in 1915 as a double gun, paired in a simple mounting and fitted with spade grips, a single trigger bar, and a bipod. Later, these were revamped as carbines, with butt stocks and conventional triggers.

Noise/flash suppressor Fore grip insulated against heat

FULL VIEW



STEN MARK 2 (SILENCED

DATE	1941
ORIGIN	UK
WEIGHT	7 ½ LB (3.4 KG)
BARREL	35¾ ім (91 см)
CALIBER	9 мм Parabellum /

The Sten was very cheap to buy, and naturally had its faults, but it was an effective way of putting devastating short-range firepower into the hands of inexperienced combatants. This version had an integrated noise- and flash-suppressor.



FAMOUS GUNS

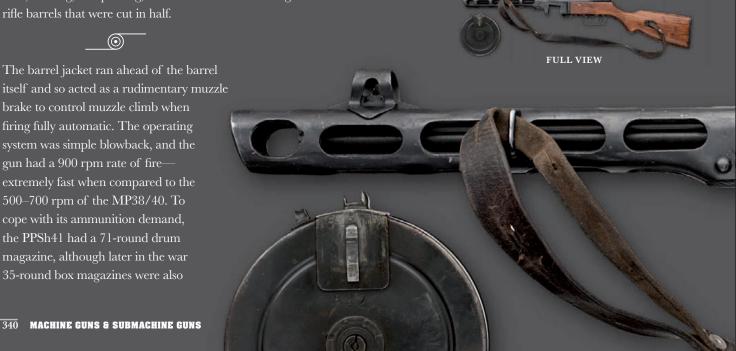
PPSH41

 \bigcirc

brake to control muzzle climb when firing fully automatic. The operating system was simple blowback, and the gun had a 900 rpm rate of fireextremely fast when compared to the 500–700 rpm of the MP38/40. To cope with its ammunition demand, the PPSh41 had a 71-round drum magazine, although later in the war 35-round box magazines were also

As the Germans experienced with the MP38, so the Russians acknowledged that their PPD40 submachine gun was not ideally suited to the conditions of fast production during the early years of WWII. A new design program resulted in the 7.62 mm PPSh41, a crude weapon produced from stamped steel, welding, and pinning, and which used Mosin-Nagant rifle barrels that were cut in half.

introduced. Around five million PPSh41s were produced during WWII, and they added considerable firepower to Russian infantry formations, particularly in the close-range fighting preferred by Soviet tacticians.



340 **MACHINE GUNS & SUBMACHINE GUNS**

BY SPRING 1942, PPSH FACTORIES WERE PRODUCING 3,000 UNITS PER DAY.

PPSH4	41	
DATE	1944	/
ORIGIN	USSR	_/
/ WEIGHT	7 ³ /4 lb (3.5 kg)	<u> </u>
BARREL	10½ in (27 см)	$\int a$
CALIBER	7.62 mm soviet	7 _{fiv}

Shpagin's "Peh-Peh-Sheh," reliable and simple both to manufacture and to maintain, became the mainstay of the Red Army after it stopped the German dvance into the Soviet Union. At least re million had been produced by 1945.

Body locking pin

Magazine port

Rate-of-fire selector

RED ARMY'S MACHINE GUN

A Red Army soldier, armed with a PPSh41, guards German prisoners during World War II.

THE M3 EARNED ITS NICKNAME BECAUSE OF ITS CLOSE RESEMBLANCE TO AUTOMOTIVE GREASE GUNS OF THE PERIOD.

Peforated barrel shroud

0

Cocking-handle cover acts as safety catch

Cocking handle

Magazine port	Graduated rear sight		
	2		
	D	VE DE Z	
	32-round "snail" drum magazine		
Al II	BERGMANN MP18/I		
C.	DATE 1918 ORIGIN Germany WEIGHT 11½ LB (5.25 KG)	The Hugo Schmeisser-designed MP18/I can lay claim to being the first effective submachine gun. It was produced in response to a request from the	
	BARREL 7¾ IN (19.6 CM) G WHIGHT 11½ EB (0.25 KG) G BARREL 7¾ IN (19.6 CM) We	erman Army's storm troopers for a handier eapon than the heavy, cut-down MG08/15s they re using when assaulting defended positions.	

Barrel locking nut

Flash suppressor





M3/M3A1 ("GREASE GUN")

/ DATE	1940s	
ORIGIN	US	
WEIGHT	8 lb (3.5 kg)	
BARREL	8 in (20 cm)	1
CALIBER	.45 in ACP	7

Designed specifically as a low-cost substitute for the Thompson submachine gun, the Grease Gun entered service in December 1942. It was cheap to produce and simple to strip, clean, and maintain. It fired the same heavy round as the Colt automatic pistol.

Pivoting magazine housing doubles as fore grip

32-round detachable box magazine

MAT 49

DATE1950sORIGINFranceWEIGHT7¾ LB (3.5 KG)BARREL9 IN (23 CM)CALIBER9 MM

Rear

pistol

grip

The MAT 49's distinctive feature is its pivoting magazine housing; as well as making the weapon easier to conceal, it's a very positive safety device. The gun saw widespread combat use during the Indo-China and Algeria wars, as well as the 1956 Suez Crisis.

MANY SUBMACHINE GUNS ARE INACCURATE —THEY ARE OFTEN AIMED BY WATCHING THE BULLETS IMPACT AND THEN GUIDING THESE ONTO THE TARGET. C

S/N FN012909

_ Optical sight

Sec. 2

Transparent plastic 50-round detachable box magazine

FN P90)
DATE	1990s
ORIGIN	Belgium
/ WEIGHT	6 lb (2.7 кg)
BARREL	11¾ ім (30 см)
CALIBER	5.7 мм

The P90 uses a "miniature" caliber round designed with damage limitation in mind. All its non-mechanical components are molded from plastic, and its unique horizontal ammunition feed mechanism allows the magazine to be incorporated into the receiver.

Fabrique Nationale Herstal BELGIU

Trigger

FAMOUS GUNSLINGERS

AL CAPONE

Alphonse (Al) "Scarface" Capone (1899–1947) is the defining American gangster. He joined Johnny Torrio's criminal fraternity in New York at the age of 14, and later became his partner in bootlegging and brothel operations in Chicago.

 \odot

Torrio retired in 1925, and Capone stood up as the new head of the Chicago crime family. Capone was never shy about using firepower. The infamous Valentine's Day massacre on February 14, 1929, in which seven members of the "Bugs" Moran gang died in a hail of Thompson SMG and shotgun fire, was sanctioned and partly organized by Capone. Capone, along with gangsters such as John Dillinger and "Baby Face" Nelson, is forever associated with the Thompson M1921. Thompsons came into their own for the high-risk raid, used against massed police or for targets situated in automobiles. Several of Capone's associates who lived by the Thompson died by it, but Capone was finally brought down in 1931 on charges of income tax evasion.



YOU CAN GO A LONG WAY WITH A SMILE. YOU CAN GO A LOT FURTHER WITH A SMILE AND A GUN AL CAPONE

AMERICA'S MOST WANTED

Despite his violent tendencies and the many rival gangsters who were either killed by him, or put to death on his orders, Al Capone was ultimately convicted in 1931 on the relatively minor charge of income tax evasion.

THOMPSON M1921

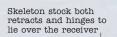
1921
US
10¾ LB (4.9 кс)
10½ ін (26.7 см)
.45 ACP

By 1919, John Tagliaferro Thompson had produced an early version of what would be widely known as the Tommy Gun. The M1921 was the first to come to the market, and it quickly became a firm favorite mong America's criminal fraternity.

Receiver machined from solid steel

COLT'S PATENT FIRE ARMS MFG CO. PARTIAL CONT OF A COLT S PATENT FIRE ARMS MFG CO.





Wrist strap

Cocking handle

1.1

INGRAM MAC-10

/ DATE	1970s
ORIGIN	US
WEIGHT	7½ LB (3.4 KG) /
BARREL	5¾ IN (14.5 см)
CALIBER	9 мм Parabellum / 1

Combined pistol grip and magazine housing A telescoping bolt and a magazine incorporated into the pistol grip allowed Ingram to reduce the overall size of the MAC-10 to that of an automatic pistol. With a cyclical rate of fire of well over a thousand rounds per minute, it can empty its 32round magazine in little more than a second.

SOME MAC-10s ARE STILL USED BY THE US ARMY'S SPECIAL UNIT, DELTAFORCE.



HECKLER & KOCH MP7

DATE	2001	
ORIGIN	Germany	
WEIGHT	4 lb (1.8 kg)	
BARREL	7 ін (18 см)	/
CALIBER	4.6 х 30 мм	7

The MP7 is a personal defense weapon designed to provide greater penetration against body armor than conventional submachine guns offer. It uses the same action as the H&K G36, but fires a highvelocity 4.6 x 30 mm round.



1

DES

Rear sight in protective shroud

Rate-of-fire selector

1	UZI	

DATE	1950s
ORIGIN	Israel
WEIGHT	8 lb (3.6 kg)
BARREL	10¼ in (26 cm)
CALIBER	9 мм Parabellum

The secret of the Uzi's legendary stability lies in its bolt being wrapped around its barrel; this brings the center of gravity forward, and helps to cure the tendency for the barrel to rise during automatic fire. Heavy moving parts keep its rate of fire to a manageable level.

2



FAMOUS GUNS

HECKLER & KOCH MP5

The MP5 has achieved superb international sales since it entered production in 1966, particularly among Special Forces and law-enforcement agencies. Its initial name was actually HK54, but the West German police and border guard relabeled it Maschinenpistole 5 (MP5) upon adoption.

The MP5 uses the same roller-delayed blowback mechanism found in the H&K G3 rifle, and also fires from a closed bolt. The latter feature makes the MP5 superbly accurate even when firing full auto; many submachine guns fire from an open bolt position, meaning the bolt must transfer its whole mass forward when the trigger is pulled, the shift in weight disrupting accuracy. MP5s have been produced in nearly 30 variants, including with a telescoping metal stock (MP5A3), a compact version (MP5K), and with an integral suppressor (MP5SD).

 \odot





Cocking handle

of 40 mm grenades over

HECKLER & KOCH MP5

	DATE	1966	/
	ORIGIN	Germany	_/
	WEIGHT	6¼ lb (2.8 kg)	
L	BARREL	8¾ in (22.5 см)	$\int_{f_0}^{a}$
/	CALIBER	9 мм	T_{wit}

The MP5 is also available with a rigid plastic stock. The trigger group (this example has safe/single/three-round/full-auto options) is also from the HK33, but it can be exchanged or one of a different configuration. A version th an integral silencer is also available.

THE MP5 WAS USED BY THE SAS DURING THE 1980 IRANIAN EMBASSY SIEGE.

Butt locking pin

Rear sight

Magazine release catch

Rate-of-fire icons: single-shot, three round burst (above), and automatic (top)

NAVY SEALs

These US Navy SEALs are equipped with MPBN variants. They are standard MPBs with a fully ambidextrous Navy trigger group, a retractable stock, and a threaded barrel for mounting steel suppressors.

200

GLOSSARY

ACTION The method of loading and/or firing a gun.

AUTOMATIC A firearm that will continue to load and fire while the trigger is pressed.

BATTERY The state of a gun's action when it is ready to fire.

BENT A notch on the cock, hammer or striker in which the sear engages, to hold it off.

BELT FEED A way of supplying ammunition to the breech of an automatic weapon.

BLOWBACK A way of operating an automatic or semi-automatic weapon in which the breech is not locked, but held closed by a spring or by inertia.

BOLT The part of the weapon that closes and seals the breech. It may also load and extract cartridges and carry the firing pin.

BOLT ACTION A firearm relying on a turning bolt to lock its breech closed.

BORE The number of shot of a given size which can be cast from 1 lb of lead; the diameter of a barrel. **BOX-LOCK** A flintlock in which the action is contained within a central box behind the breech.

BREECH The closed rear end of a gun's barrel.

BREECH-BLOCK Analogous to the bolt.

BULLET The projectile a weapon fires. It may be spherical, cylindroconical (a cylinder with a coneshaped point) or cylindro-ogival (a cylinder with a rounded point), or even hollow-pointed.

BULLPUP A rifle that has its mechanism set well back in the shoulder stock, allowing a normal barrel length in an abbreviated weapon.

BUTT The stock between shoulder and trigger; the part of a pistol held in the hand.

CALIBER The internal diameter of the barrel.

CARBINE A short-barreled rifle or musket.

CARTRIDGE CASE The container for the propellant, primer and projectile.

CHARGER A frame that holds cartridges, allowing them to be loaded into a magazine.

CLIP See charger.

CLOSED BOLT A configuration found in automatic and semiautomatic weapons in which battery is with the bolt in the closed position, with a cartridge chambered; see also open bolt.

COCK The clamp that holds the flint in a flintlock weapon; the act of pulling back a hammer, bolt or cock to ready a weapon for firing.

COMPENSATOR A device that reduces the muzzle's tendency to lift or swing.

CYCLE The series of operations necessary to fire a round and return the gun to battery.

CYCLIC RATE The notional rate of fire of an automatic weapon.

DELAYED BLOWBACK A type of blowback action in which the bolt is briefly delayed to allow chamber pressure to drop to a safe level.

DOUBLE-ACTION A pistol in which the act of pulling the trigger first cocks, then releases, the action.

EJECTOR A device that throws a spent cartridge case clear after it has been extracted from the chamber.

EXTRACTOR A device that grips the cartridge case and pulls it clear of the chamber.

FLASH ELIMINATOR An attachment at the muzzle that cools the propellant gas below its flash point.

GAS OPERATION A weapon in which the cycle is effected by the propellant gas.

GENERAL-PURPOSE MACHINE GUN (GPMG)

A machine gun that can be used as a light machine gun or in the sustained-fire role.

GRIP SAFETY A device that keeps the weapon from being fired unless held correctly.

GROOVES The parallel spirals cut into the barrel that give spin to the bullet.

GUNPOWDER A mixture of saltpeter, charcoal, and sulfur.

HEAD The closed end of a cartridge case, where the primer is located.

HEAVY MACHINE GUN

A machine gun chambered for a round of larger-than-rifle caliber, usually 12.7 mm.

HINGED FRAME A pistol in which the barrel can be hinged down to expose the chamber or chambers.

HOLD-OPEN DEVICE A catch that holds the bolt back if there is no cartridge to be chambered; a catch that holds the slide of a self-loading pistol back so that the weapon may be dismantled.

HOLLOW-POINT A bullet with a chamber or a recess at its point, which causes it to expand or even fragment when it hits its target.

LANDS The inner surfaces of a barrel, between the grooves.

LIGHT MACHINE GUN

(LMG) A machine gun, usually fitted with a bipod, chambered for rifle-caliber ammunition, but not capable of sustained fire.

LOCKED BREECH A weapon in which the breech-block is physically locked to the barrel during firing. **MACHINE GUN** A weapon that uses gas or recoil to cycle its action and thus give continuous fire.

MACHINE-PISTOL See submachine gun.

MAGAZINE A holder for cartridges that delivers them, usually by means of spring pressure, to the action.

MEDIUM MACHINE GUN

A machine gun chambered for rifle-caliber ammunition, which is capable of sustained fire.

MUZZLE The open front end of the barrel.

MUZZLE BRAKE See compensator.

OPEN BOLT A weapon in which the bolt is held back until the trigger is pulled, allowing the chamber to cool; see also closed bolt.

PARABELLUM The 9 mm x 19 cartridge developed by Georg Luger for his self-loading pistol.

PRIMER

Fine gunpowder used to initiate the firing sequence; a percussion cap set into a cartridge case.

RECOIL The rearward

movement of the barrel (or weapon) in reaction to the forward motion of the bullet.

RECOIL INTENSIFIER

A device attached to the muzzle that increases the recoil of a recoiloperated automatic weapon.

RECOIL OPERATION

A weapon in which the cycle is effected by the recoil of the barrel or breech-block.

REVOLVER A weapon in which the ammunition is carried in a rotating cylinder.

RIFLING The spiral grooves cut into the barrel that induce spin on the bullet.

RIMLESS A type of cartridge case that has a recessed groove, rather than a rim, around its head, to allow the extractor to grip it.

RIMMED A cartridge case with a rimmed head to allow the extractor to grip it.

SEAR Part of the firing mechanism that connects the trigger to the cock, hammer, or striker by engaging a bent in it.

SELECTIVE FIRE A weapon that can fire single rounds or automatically.

SELF-LOADING A weapon in which the act of firing a round recocks it, having chambered a fresh cartridge.

SILENCER A device at the muzzle that slows the propellant gas, by diverting it through baffles, and also slows the bullet to below the speed of sound.

SUBMACHINE GUN A handheld automatic weapon firing pistolcaliber rounds.

TRIGGER The short lever that trips the sear out of the bent on the cock, hammer, etc. to initiate the firing sequence.

WINDAGE The adjustment of a sight to compensate for the effect of a cross-wind upon the bullet.

ZEROING Adjusting a weapon's sights so that the point of aim and the point of impact are the same.

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